

ELITE GROUP OF COMPANIES

Innovation and leadership are two terms usually associated with Elite Group of Companies. Driven by passion and dedication, we offer you world class products, solutions and systems in aluminum architectural & non architectural applications. The role of fine-tuned solutions in construction is huge. Whatever the size of the business may be, companies need top quality services that the professional team at Elite Group promise. When it comes to end-to-end solutions and professional management expertise, Elite Group of Companies has always given its best.

An ISO 9001:2008 certified organizations; our group has been at the apex of providing a vast array of commendable services. Since its inception, the endeavor for each group' subsidiary has been to deliver excellence in terms of quality products and services.

Continuous investments and continuous process improvement aim, we have been successful at making a positive impact on our global customers through sheer dedication and commitment.

Elite Group has developed a stronghold in the international arena. Innovation, integrity, and respect, defines our culture. We have an extensive network of clientele that seek our in-house expertise in all necessary disciplines. With a strong management ethos and adopting a proactive approach, we have successfully catered to every demand and requirement of our valuable customers. This evolution is continuing through an increasing focus on the mentioned scope in which Elite group of companies has taken the lead.

Elite Group takes pride in being a unique organization that has the capability to link the raw material with end user. Our subsidiaries can transform the base material into the defined application, in a continuous supply chain.

The core competencies of the Elite Group include several manufacturing plants equipped with state-of-the art European technology for a full group capacity of more than 60,000 MT/year of production of extruded profiles and 24,000 MT/year of aluminum rolled products.

Premises and staff to control the extrusion lines and the continuous rolling casters along with ancillary and support equipment, makes Elite Group one of the main player in the Middle East aluminum industry to cater the global demand.

Group coating capacity is about 55,000 MT/year with 4 coating lines for profiles, 1 coating line for coils, in addition to the wood coating line and anodizing line for profiles finishing. The extrusion is supported with 3 die shops for design, manufacturing and correction of the tools. Furthermore engineering and calculation offices to serve and support the customer requirements.

INTRODUCTION TO SYSTEM

Elite Group is oriented to fulfill the obligation to both its customers and to the community at large. Accordingly, while we have been developing aluminium profiles for the general use, we introduced the ecofriendly and energy saving thermally broken profiles; the **ECO-500 Series**.

The ECO-500 Series comes in sliding and casement options.

While the profiles are automatically guaranteed for superior quality by strict adherence to quality standards on the in-house manufacturing process, the thermal insulating polyamide strips are imported directly from world class European suppliers. The system is Euro-groove compatible and hence, goes with standard European accessories suppliers.

If need, our Technical Department can render all technical support and service.

The improved version **ECO-500 Series**, which supersedes the earlier issue, has been engineered to synergize aesthetics with ease of fabrication.

Please note we have withdrawn the earlier version of the catalogue and hence, customers are requested to order based only on this updated catalogue.

ECO - 500

THERMALLY BROKEN CASEMENT SERIES

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Eco 500 Thermal Break Casement System catalogue is protected and is the exclusive property of Elite Group of Companies. Copying / re-producing partially or fully of this catalogue without written approval is illegal.

ECO - 500 CASEMENT

Certificate of Testing



THOMAS BELL-WRIGHT
INTERNATIONAL CONSULTANTS

Certificate Number: CHL06

Date: 2007 December

Project: ECO-500 Thermal Casement Window

System Supplier: Al Hamad Industries Co., (L.L.C.)
Extrusion Division
P.O. Box 6275
Sharjah, U.A.E.

System: ECO-500 Thermal Casement Window

Tested for: Operation Force Test	Pass
Air Infiltration Test	Pass
Static Cyclic Water Penetration Test	Pass
Structural Performance Test, (+/-)	Pass
Repeat Static Cyclic Water Penetration Test	Pass
Structural Performance Test @ 150%	Pass

Notes: Testing conducted in accordance with ASTM, or industry standards.
This certificate to be read in conjunction with the full report of testing.
Refer to report for performance criteria.

Thomas Bell-Wright International Consultants


Sandy Dweik
Quality Manager




Clarence P. Facun
Testing Engineer

Date: 30 December 2007

ECO - 500 CASEMENT

b. Air Infiltration Test

PROJECT NAME

Air Infiltration Test ASTM E 283

ECO-500 CASEMENT THERMAL BREAK WINDOW

Saturday, December 15, 2007

12:20 PM

Reset Date

AMBIENT CONDITION

Air Temperature

22.4

°C

Barometric Pressure

101.6

mb

Relative Humidity

63

%

TESTING ENGINEER

Clark Facun

Conical nozzle dia.

90.0

mm

Nozzle connection

A- PT L1

Chamber connection

B- PT L2

SPECIMEN TEST CRITERIA

Height

1

m

Width

1.8

m

Specimen area

1.8

m

Test Pressure

75

Pa

Length of opening joint

0.0

m

Permitted leakage area

2.06

m³/hr/m²

Permitted leakage(Meter opening joint)

0.0

m³/hr/m

Total permitted leakage

3.71

m³/hr

Update Links

READINGS

Sealed with polythylene sheet

Chamber Pressure

75

Pa

Nozzle Pressure

2

Pa

Nozzle Flow

38.7

m3/hr

Display

Stop 1

Without Polythylene sheet

Chamber Pressure

75

Pa

Nozzle Pressure

2

Pa

Nozzle Flow

38.7

m3/hr

Display 2

Stop 2

Data recorded at

12:28:48 PM

Data recorded at

12:30:28 PM

SUMMARY RESULTS

Specimen Leakage

0.00

m³/hr

Conclusion

Pass

Signature

c. Static Water Penetration Test

Project Name

Static Cyclic Water Penetration test ASTM E331

ECO-500 CASEMENT THERMAL BREAK WINDOW

Date & Time

Saturday, December 15, 2007
12:45 PM

AMBIENT CONDITION

Air Temperature

25

°C

Barometric Pressure

101.6

mb

Relative Humidity

62

%

TEST CRITERIA

Update

Chamber Connection

B- PT L2

US gallon per minute

2.0

Width

1.0

m

Height

1.8

m

The spray rack will consist of

2

rows of

3

nozzles

Test Pressure

137

Pa

HOUR

0

MINUTES

24.0

SECONDS

0

0

TIMER

24

0

CHAMBER PRESSURE

137

Zero pressure

Start

Stop

Conclusion

Pass

Start/reset timer

12:38:55 PM

Calculated finishing time

1:02:55 PM

Actual when timer stopped

1:02:55 PM

Clark Facun

Testing Engineer

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HH18ECO-500CasementWindowFR.lwp

ECO - 500 CASEMENT

d. Structural Positive Performance

Project Name:
Structural Performance ASTM E 330

Clark Facun
Testing Engineer

ECO-500 CASEMENT THERMAL BREAK WINDOW.

Date

Saturday, December 15, 2007
1:26 PM

Ambient Condition

Ambient Temperature 29 °C
Barometric Pressure 101.8 mb
Relative Humidity 62 %

Test Criteria

Design wind load 720 Pa
Mullion length to be tested 1.1 m
Transom length to be tested 0.9 m
Max. allowable deflection - mullion 6.0 mm
Max. allowable deflection - transom 5.0 mm

Live Readings

Chamber Pressure

722 Pa

POSITIVE WIND LOAD

LDT 1	3.1 mm	LDT 6	0.7 mm
LDT 2	6.5 mm	LDT 7	0 mm
LDT 3	1.5 mm	LDT 8	0 mm
LDT 4	0.7 mm	LDT 9	0 mm
LDT 5	2.0 mm	LDT 10	0 mm

RESIDUAL DEFORMATION

LDT 1	0.6 mm	LDT 6	0 mm
LDT 2	0.9 mm	LDT 7	0 mm
LDT 3	0.2 mm	LDT 8	0 mm
LDT 4	0 mm	LDT 9	0 mm
LDT 5	0.2 mm	LDT 10	0 mm

Data recorded @ 1:26 PM

Actual Mullion Deflection

4.2 mm

Pass

Actual Transom Deflection

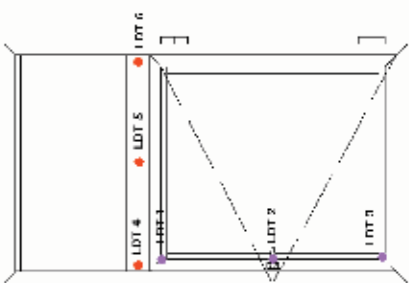
1.3 mm

Pass

Conclusion

Pass

Drawing



e. Structural Negative Performance - Method A

ECO - 500 CASEMENT

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Project Name:
Structural Performance ASTM E 330

Clark Facun
Testing Engineer

ECO-500 CASEMENT THERMAL BREAK WINDOW.

Date

Saturday, December 15, 2007
1:26 PM

Ambient Condition

Ambient Temperature 29 °C
Barometric Pressure 101.8 mb
Relative Humidity 62%

Test Criteria

Design wind load 720 Pa
Mullion length to be tested 1.1 m
Transom length to be tested 0.9 m
Max. allowable deflection - mullion 6.0 mm
Max. allowable deflection - transom 5.0 mm

Live Readings

NEGATIVE WIND LOAD

721 Pa

Chamber Pressure

LDT 1 2.2 mm
LDT 2 4.8 mm
LDT 3 1.1 mm
LDT 4 0.8 mm
LDT 5 2.4 mm

RESIDUAL DEFORMATION

LDT 1 0.8 mm
LDT 2 1.9 mm
LDT 3 0.5 mm
LDT 4 0.3 mm
LDT 5 0.6 mm

NEGATIVE WIND LOAD

Pa

LDT 6 0.7 mm
LDT 7 0 mm
LDT 8 0 mm
LDT 9 0 mm
LDT 10 0 mm

Actual Mullion Deflection

3.15 Pass

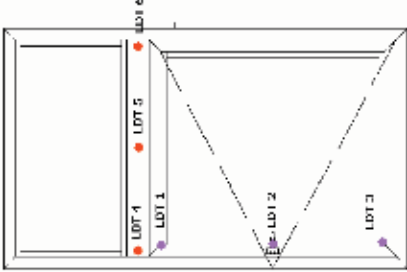
Actual Transom Deflection

1.65 Pass

Conclusion

Pass

Drawing



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Test Certificate of Casement Window

5

f. Static Water Penetration Test

Project Name

ECO-500 CASEMENT THERMAL BREAK WINDOW.

Post Structural - Static Cyclic Water Penetration test ASTM E33

Date & Time

Saturday, December 15, 2007
1:40 PM

AMBIENT CONDITION

Air Temperature29°C

Barometric Pressure

101.3mb

Relative Humidity

58%

Update

TEST CRITERIA

Chamber Connection

B- PT L2

US gallon per minute

2.0

Width

1.0m

The spray rack will consist of

2

rows of

3

nozzles

1.8m

Test Pressure

137Pa

Conclusion

Pass

HOUR

0

MINUTES

24.0

SECONDS

0

0

24

1

CHAMBER PRESSURE

143

Zero pressure

Start

Stop

Start/reset timer

1:44:37 PM

Calculated finishing time

2:08:37 PM

Actual when timer stopped

2:08:38 PM

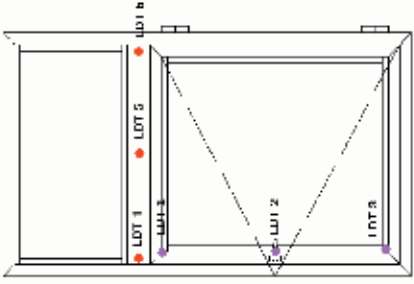
Clark Facun

Testing Engineer

ECO - 500 CASEMENT

g. Structural Positive Performance @ 1.5 Design Wind Load - Method A

Project Name:		ECO-500 CASEMENT THERMAL BREAK WINDOW.	
Structural Performance ASTM E 330 - Safety			
Clark Facun Testing Engineer	Date	Saturday, December 15, 2007 3:15 PM	
Ambient Condition		Test Criteria	
Ambient Temperature	31 °C	Design wind load	1080 Pa
Barometric Pressure	101.3 mb	Mullion length to be tested	1.1 m
Relative Humidity	56%	Transom length to be tested	0.9 m
		Max. allowable deformation - mullion	1.0 mm
		Max. allowable deformation - transom	1.0 mm
		Positive	
Live Readings		Drawing	
POSITIVE WIND LOAD			
Chamber Pressure	1080 Pa	Actual Mullion Deflection	5.45 mm
LDT 1	3.4 mm	Actual Transom Deflection	1.85 mm
LDT 2	8.7 mm	Actual Mullion Deformation	0.8 mm Pass
LDT 3	3.1 mm	Actual Mullion Deformation	0.3 mm Pass
LDT 4	1.3 mm		
LDT 5	3.2 mm		
RESIDUAL DEFORMATION			
LDT 1	0.4 mm		
LDT 2	1.2 mm		
LDT 3	0.4 mm		
LDT 4	0.2 mm		
LDT 5	0.4 mm		
Data recorded @ 3:21 PM			



THOMAS BELL-WRIGHT INTERNATIONAL CONSULTANTS
HH18ECO-500CasetmentWindowFR.lwp

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Test Certificate of Casement Window

h. Structural Negative Performance @ 1.5 Design Wind Load - Method A

ECO - 500 CASEMENT

Project Name:

Structural Performance ASTM E 330 - Safety

Clark Facun

Testing Engineer

ECO-500 CASEMENT THERMAL BREAK WINDOW.

Date

Saturday, December 15, 2007 3:21 PM

Ambient Condition

Ambient Temperature

31 °C

Barometric Pressure

101.3 mb

Relative Humidity

56%

Test Criteria

Design wind load

1080 Pa

Mullion length to be tested

1.1 m

Transom length to be tested

0.9 m

Max. allowable deflection - mullion

1.0 mm

Max. allowable deflection - transom

1.0 mm

Negative

Live Readings

NEGATIVE WIND LOAD

1081 Pa

Chamber Pressure

1081 Pa

LDT 1

1.7 mm

LDT 6

0.8 mm

LDT 2

4 mm

LDT 7

0 mm

LDT 3

1.2 mm

LDT 8

0 mm

LDT 4

1 mm

LDT 9

0 mm

LDT 5

3.1 mm

LDT 10

0 mm

RESIDUAL DEFORMATION

LDT 1

0.3 mm

LDT 6

0.1 mm

LDT 2

0.5 mm

LDT 7

0 mm

LDT 3

0.1 mm

LDT 8

0 mm

LDT 4

0.1 mm

LDT 9

0 mm

LDT 5

0.6 mm

LDT 10

0 mm

Data recorded @

3:36 PM

Drawing

Actual Mullion Deflection

2.55

Actual Transom Deflection

1.15

Actual Mullion Deformation

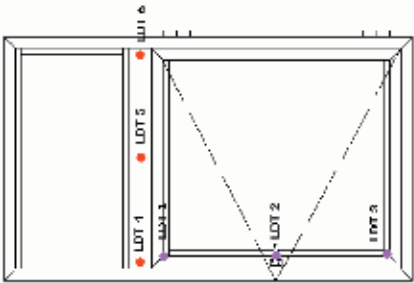
0.3 mm

Pass

Actual Transom Deformation

0.5 mm

Pass



ECO - 500 CASEMENT

THERMAL TRANSMITTANCE ACCORDING TO EN ISO 10077-2

Theory

The thermal transmittance of a frame according to EN ISO 10077-2:

$$U_f = \frac{L_{2D} - U_p * l_p}{l_f} \quad \text{and} \quad L_{2D} = \frac{q_{l,tot}}{\Delta \theta}$$

with:

U_f : thermal transmittance of the window frame [W/m²K]

U_p : thermal transmittance of the flanking panel [W/m²K]

l_p : projected width of the flanking panel [m]

l_f : projected width of the window frame [m]

L_{2D} : two-dimensional coupling coefficient [W/mK]

$q_{l,tot}$: total heat flow through the window frame and the flanking panel [W/m]

$\Delta \theta$: temperature difference between inside (θ_i) and outside (θ_e) [K]

POWERED BY



TECHNOFORM BAUTEC

Calculation

Item: elite 21 lateral section bisco re

input data:	$q_{l,tot} =$	12.158 W/m	$R_{se} =$	0.04 m ² K/W
	$\theta_e =$	0.0 °C	$R_{si} =$	0.13 m ² K/W
	$\theta_i =$	20.0 °C		
	$d_p =$	0.0238 m		
	$\lambda_p =$	0.035 W/m*K		
	$U_p =$	1.176 W/m ² K		
	$l_p =$	0.190 m		
			calculation results:	$L_{2D} =$ 0.61 W/mK
	$l_f =$	0.0955 m		$U_f =$ 4.02 W/m ² K

$q_{l,tot}$:

alphanumeric output
heat losses per boundary condition

$\Delta \theta$:

input data, surface boundary conditions:
inside temperature minus outside temperature

U_p :

calculation, using the following formula:

$$U_p = \left[\frac{1}{h_e} + \sum \frac{d_p}{\lambda_p} + \frac{1}{h_i} \right]^{-1}$$

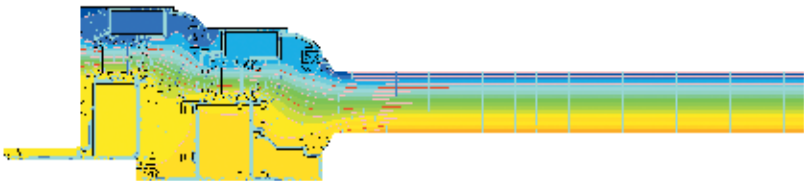
with: h_e / h_i ext./int. surface heat transfer coeff. [W/m²K]

d_p thickness of panel p [m]

λ_p thermal conductivity of panel p [W/mK]

l_p / l_f :

input data: dimensions of the item



ECO - 500 CASEMENT

THERMAL TRANSMITTANCE ACCORDING TO EN ISO 10077-2

Theory

The thermal transmittance of a frame according to EN ISO 10077-2:

$$U_f = \frac{L_{2D} - U_p * l_p}{l_f} \quad \text{and} \quad L_{2D} = \frac{q_{l,tot}}{\Delta \theta}$$

- with:
- U_f : thermal transmittance of the window frame [W/m²K]
 - U_p : thermal transmittance of the flanking panel [W/m²K]
 - l_p : projected width of the flanking panel [m]
 - l_f : projected width of the window frame [m]
 - L_{2D} : two-dimensional coupling coefficient [W/mK]
 - $q_{l,tot}$: total heat flow through the window frame and the flanking panel [W/m]
 - $\Delta \theta$: temperature difference between inside (θ_i) and outside (θ_e) [K]



Calculation Item: elite cental section bisco 2

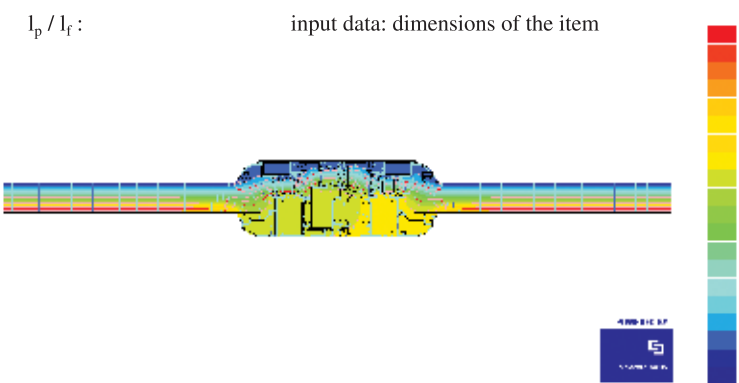
input data:	$q_{l,tot} = 19.704 \text{ W/m}$	$R_{se} = 0.04 \text{ m}^2\text{K/W}$
	$\theta_e = 0.0 \text{ }^\circ\text{C}$	$R_{si} = 0.13 \text{ m}^2\text{K/W}$
	$\theta_i = 20.0 \text{ }^\circ\text{C}$	
	$d_p = 0.0241 \text{ m}$	
	$\lambda_p = 0.035 \text{ W/m}^\circ\text{K}$	
	$U_p = 1.165 \text{ W/m}^2\text{K}$	
	$l_p = 0.390 \text{ m}$	
		calculation results:
		$L_{2D} = 0.99 \text{ W/mK}$
	$l_f = 0.1521 \text{ m}$	$U_f = 3.49 \text{ W/m}^2\text{K}$

- $q_{l,tot}$: alphanumeric output
heat losses per boundary condition
- $\Delta \theta$: input data, surface boundary conditions:
inside temperature minus outside temperature
- U_p : calculation, using the following formula:

$$U_p = \left[\frac{1}{h_e} + \sum \frac{d_p}{\lambda_p} + \frac{1}{h_i} \right]^{-1}$$

- with:
- h_e / h_i : ext./int. surface heat transfer coeff. [W/m²K]
 - d_p : thickness of panel p [m]
 - λ_p : thermal conductivity of panel p [W/mK]

- l_p / l_f : input data: dimensions of the item



ECO - 500 CASEMENT

Material Data Sheet

Insulating Profiles made of PA 66 GF25 – dry impact resistant

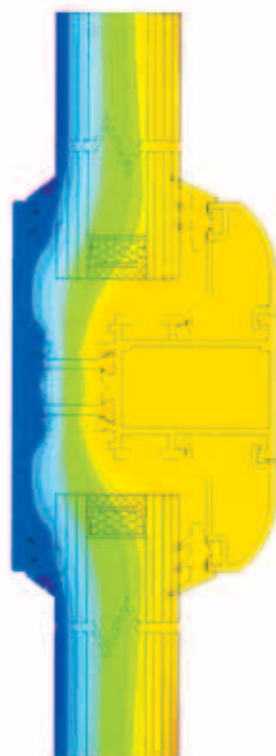
No.	Characteristic	Reference standard	Unit	Samples prepared from extruded insulating strips		Injected-moulded samples
				Dry ¹⁾	Humidity equilibrium ²⁾	Dry ¹⁾
1	Melting temperature	EN ISO 11357-3	°C	min. 250	min. 250	min. 250
2	Density	EN ISO 1183-1 or -3	g/cm ³	1.3 +/- 0.05	1.3 +/- 0.05	1.3 +/- 0.05
3	Annealing residue (glass fibre content)	EN ISO 1172	%	25 +/- 2.5	25 +/- 2.5	25 +/- 2.5
4	Shore hardness D	EN ISO 868	—	82 +/- 4	78 +/- 4	82 +/- 4
5	Impact strength	EN ISO 179-1 3/ DIN 53453	kJ/m ²	min. 30 or without break	min. 40 or without break	min. 35 or without break
6	Tensile strength	EN ISO 527-2 and -4	N/mm ²	min. 80	min. 50	min. 110
7	Young's modulus	EN ISO 527-2 and -4	N/mm ²	min. 4,500	min. 2,000	min. 6,000
8	Elongation at break	EN ISO 527-2 and -4	%	min. 3	min. 7	min. 3

1) Sample water content less than 0.2% by weight

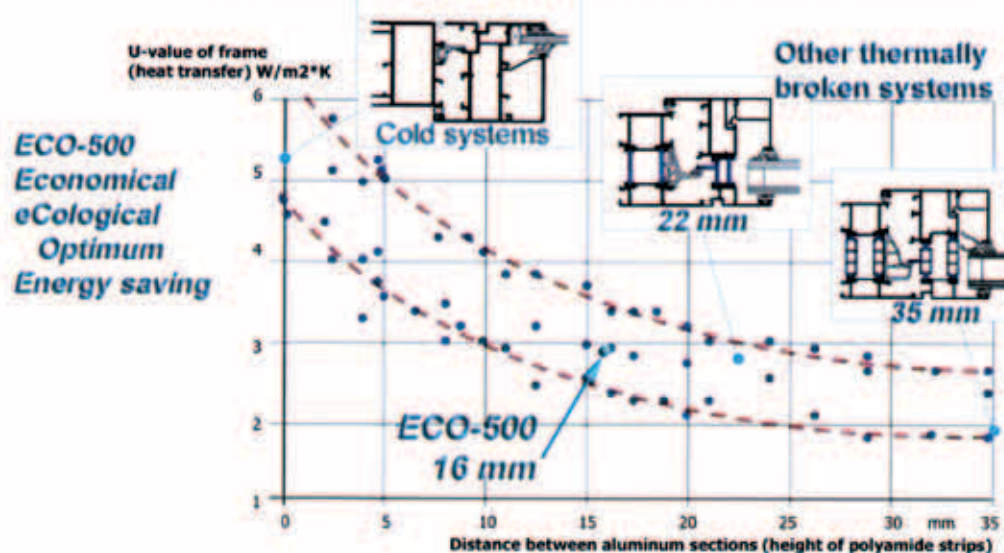
2) Equilibrium state (EN ISO 1110)

3) Method 11U

ISOTHERMIC DIAGRAM ECO-500 application

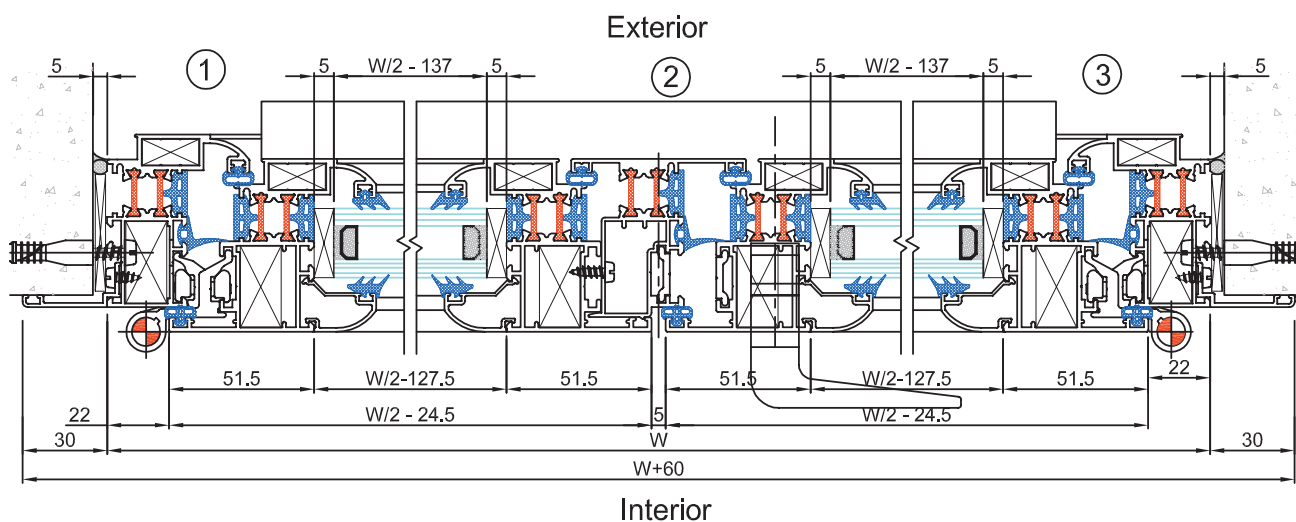
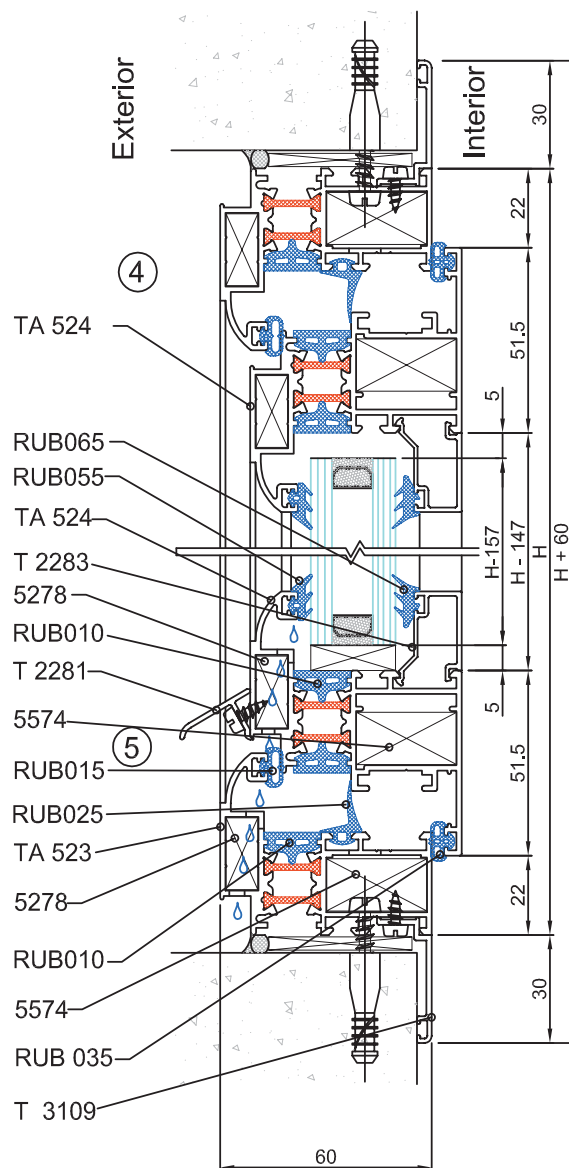
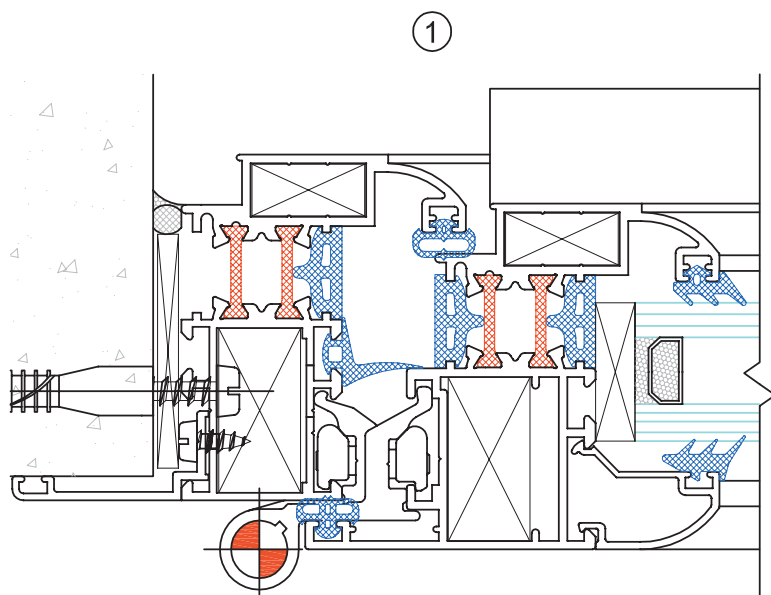
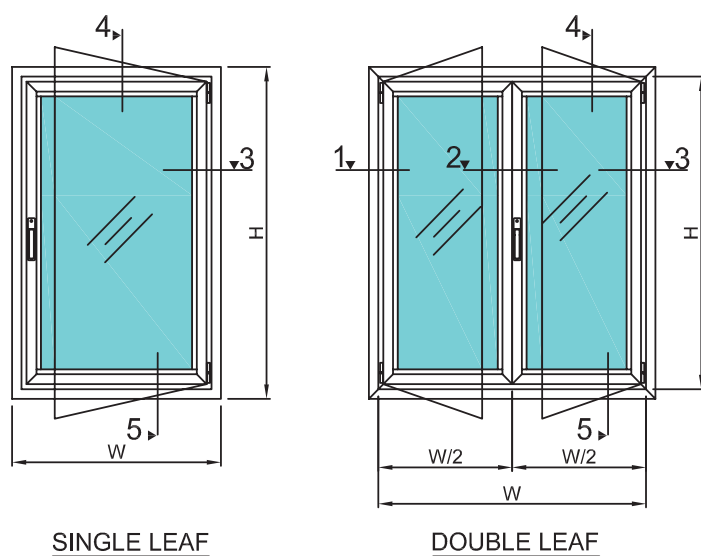


Energy saving depends on height of polyamide strips (schematically)



SIDE HUNG WINDOW INWARD OPENABLE


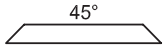

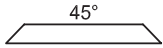

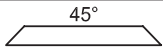

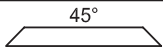






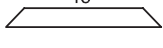

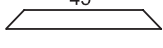












ECO - 500



THERMAL BREAK SIDE HUNG WINDOW INWARD OPENABLE

ECO - 500

PROFILE CUTTING LIST

ITEM No.	DESCRIPTION & SECTION SHAPE	PROFILE No.	PROFILE CUTTING ANGLE	CUTTING SIZE	No. OF PIECES	REMARKS
1.	 FRAME WIDTH	TA 523	 45°	W	02	W
2.	 FRAME HEIGHT	TA 523	 45°	H	02	H
3.	 SASH WIDTH	TA 524	 45°	W - 44	02	W - 44 (SINGLE W)
					04	W/2 - 24.5(DOUBLE W)
4.	 SASH HEIGHT	TA 524	 45°	H - 44	02	(SINGLE W)
					04	(DOUBLE W)
5.	 ADOPTER	TA 518		H - 44	01	H - 44
6.	 CONNECTING ROD	T 2310		1 - H	01	1H
7.	 DROPER WIDTH	T 2281		W - 44	01	W - 44 (SINGLE W)
					02	W/2 - 24.5(DOUBLE W)
8.	 ARCHITRIVE WIDTH	T 3109	 45°	W + 60	02	W + 60
9.	 ARCHITRIVE HEIGHT	T 3109	 45°	H + 60	02	H + 60
10.	 GL CLIP	T 2283		W - 147	02	W - 147 (SINGLE W)
					04	W/2 - 127.5(DOUBLE W)
11.	 GL CLIP	T 2282		H - 191	02	H - 191 (SINGLE W)
					04	H - 191 (DOUBLE W)
12.	 CORNER CLEAT FOR FRAME	5574		28.0	04	MILL FINISH
13.	 CORNER CLEAT FOR FRAME	5278		8.3	04	MILL FINISH (SINGLE W)
					08	MILL FINISH (DOUBLE W)
14.	 CORNER CLEAT FOR SASH	5574		28.0	04	MILL FINISH
15.	 CORNER CLEAT FOR SASH	5278		8.3	04	MILL FINISH (SINGLE W)
					08	MILL FINISH (DOUBLE W)

ACCESSORIES LIST

ITEM No.	ACCESSORY CODE No.	DESCRIPTION	FINISH	SINGLE LEAF	DOUBLE LEAF
1.	00120N	HINGES FOR OVERLAP	P. C	02	04
2.	01150	UNICA HANDLE	P. C	01	01
3.	04070	KIT FOR HANDLE (OPEN IN)	M. F	01	01
4.	0103	WING CLOSING PLUG	M. F	-	1 SET
5.	02111	FLUSH BOLT FOR COMBINED WING	M. F	-	1 SET
6.	A300	PLASTIC 5mm GL BLOCK	M. F	04	08
7.	0365	CORNER ALIGNMENT CLEAT	M. F	08	12
8.	2314	DRAIN HOLE COVER	M. F	02	03

E.P.D.M. GASKET LIST


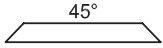

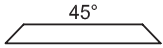

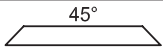

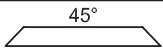





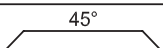

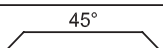












ITEM No.	GASKET CODE No.	DESCRIPTION	SINGLE LEAF	DOUBLE LEAF
1.	RUB 035	IMPACT GASKET INTERNAL	2W + 2H	2W + 4H
2.	RUB 025	CENTER GASKET	2W + 2H	2W + 4H
3.	RUB 055	OUTER GASKET	2W + 2H	2W + 4H
4.	RUB 065	INNER GASKET	2W + 2H	2W + 4H
5.	RUB 015	IMPACT GASKET EXTERNAL	2W + 2H	2W + 4H
6.	RUB 010	THERMAL BREAK FILLER GASKET	2W + 2H	2W + 4H



THERMAL BREAK SIDE HUNG WINDOW INWARD OPENABLE

ECO - 500

PROFILE CUTTING LIST

ITEM No.	DESCRIPTION & SECTION SHAPE	PROFILE No.	PROFILE CUTTING ANGLE	CUTTING SIZE	No. OF PIECES	REMARKS
1.	 FRAME WIDTH	TA 523	 45°	W	02	W
2.	 FRAME HEIGHT	TA 523	 45°	H	02	H
3.	 SASH WIDTH	TA 524	 45°	W - 44	02	W - 44
4.	 SASH HEIGHT	TA 524	 45°	H - 44	02	H1 - 30
5.	 T SECTION	TA 516		W - 57	01	W - 57
6.	 DROPPER WIDTH	T 2281		W - 44	01	W - 44
7.	 ARCHITRIVE WIDTH	T 3109	 45°	W + 60	02	W + 60
8.	 ARCHITRIVE HEIGHT	T 3109	 45°	H + 60	02	H + 60
9.	 GL CLIP WIDTH	T 2283		W - 147	02	W - 147 FOR SASH
				W - 57	02	W/2 - 57 FOR FIXLITE
10.	 GL CLIP HEIGHT	T 2282		H - 177	02	H - 177 FOR SASH
				H - 87	02	H - 87 FOR FIXLITE
11.	 CORNER CLEAT FOR FRAME	5574		28.0	04	MILL FINISH
12.	 CORNER CLEAT FOR FRAME	5278		8.3	04	MILL FINISH
					08	MILL FINISH
13.	 CORNER CLEAT FOR SASH	5574		28.0	04	MILL FINISH
14.	 CORNER CLEAT FOR SASH	5278		8.3	04	MILL FINISH

ACCESSORIES LIST

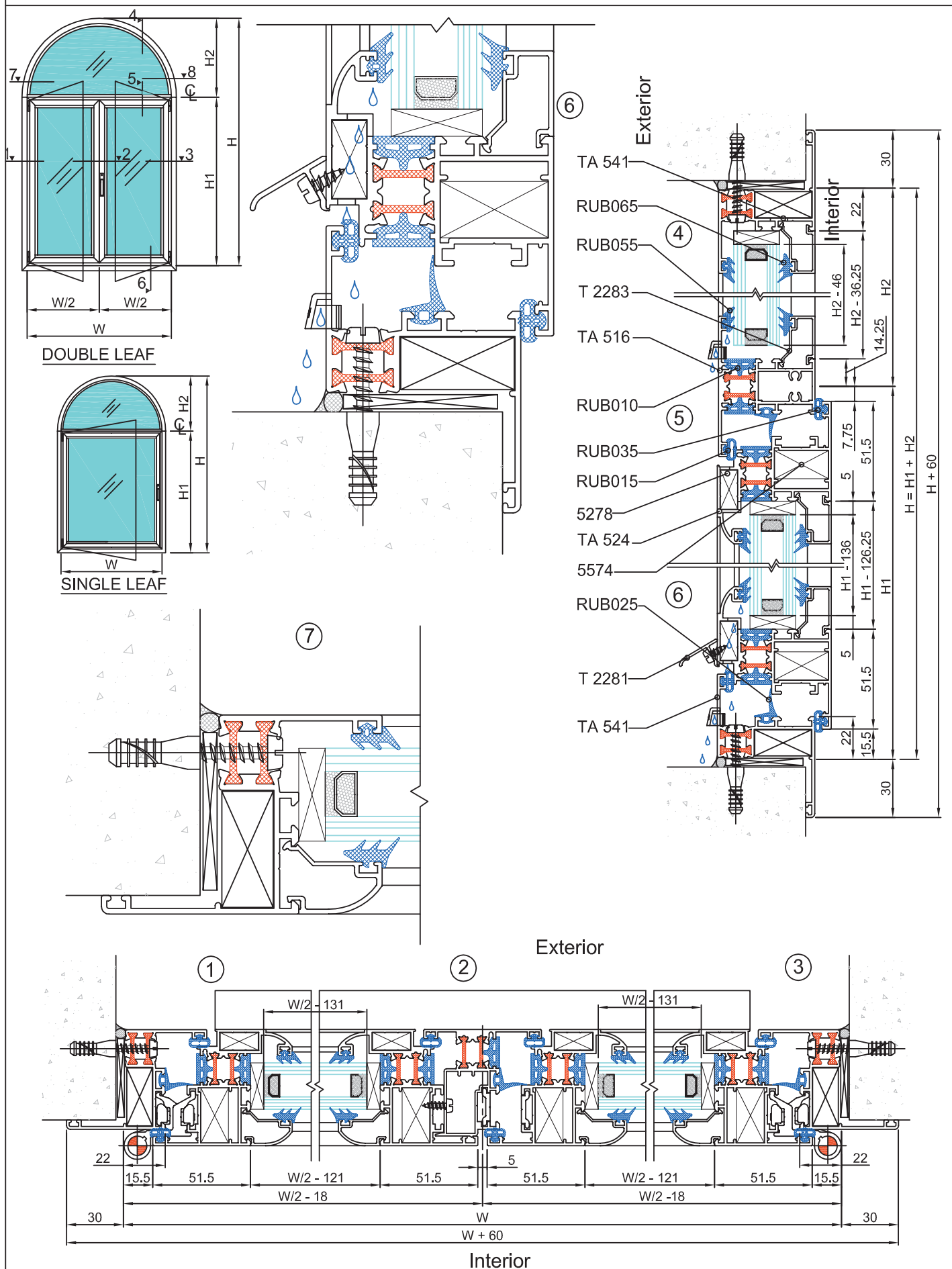
ITEM No.	ACCESSORY CODE No.	DESCRIPTION	FINISH	SINGLE LEAF
1.	00120N	HINGES FOR OVERLAP	P. C	02
2.	01701	FINGER CATCHER	P. C	01
3.	02040	STAY ARM	M. F	01 SET
4.	A300	PLASTIC 5mm GL BLOCK	M. F	08
5.	0365	CORNER ALIGNMENT CLEAT	M. F	08
6.	2314	DRAIN HOLE COVER	M. F	04

E.P.D.M. GASKET LIST

ITEM No.	GASKET CODE No.	DESCRIPTION	SINGLE LEAF
1.	RUB 035	IMPACT GASKET INTERNAL	1W + 1H
2.	RUB 025	CENTER GASKET	1W + 1H
3.	RUB 055	OUTER GASKET	1W + 2H
4.	RUB 065	INNER GASKET	2W + 2H
5.	RUB 015	IMPACT GASKET EXTERNAL	1W + 1H
6.	RUB 010	THERMAL BREAK FILLER GASKET	2W + 2H

SIDE HUNG WINDOW WITH TOP ARCH


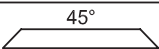

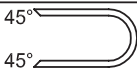

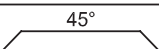

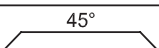






















ECO - 500



THERMAL BREAK SIDE HUNG WINDOW INWARD OPENABLE

ECO - 500

PROFILE CUTTING LIST

ITEM No.	DESCRIPTION & SECTION SHAPE	PROFILE No.	PROFILE CUTTING ANGLE	CUTTING SIZE	No. OF PIECES	REMARKS
1.	 FRAME WIDTH	TA 541	 45°	W	01	
2.	 (T4) FRAME HEIGHT	TA 541	 45°	H	01	2H1 + (3.14XD/2)
3.	 SASH WIDTH	TA 524	 45°	W - 44	02	W - 31 (SINGLE W)
					04	W/2 - 18 (DOUBLE W)
4.	 SASH HEIGHT	TA 524	 45°	H1 - 23	02	(SINGLE W)
					04	(DOUBLE W)
5.	 ADOPTER	TA 518		H1 - 23	01	(SINGLE W)
					01	(DOUBLE W)
6.	 T SECTION	TA 516		W - 31	01	W - 31
7.	 CONNECTING ROD	T 2310		1 - H1	01	1H
8.	 DROPER WIDTH	T 2281		W	01	W - 31 (SINGLE W)
					02	W/2 - 18 (DOUBLE W)
9.	 GL CLIP WIDTH	T 2283		W - 31	01	W - 31
10.	 GL CLIP T4 RADIUS	T 2283		(3.14XD)/2	01	(3.14XD)/2
11.	 GL CLIP WIDTH	T 2283		W	02	W - 134 (SINGLE W)
					04	W/2 - 121 (DOUBLE W)
12.	 GL CLIP HEIGHT	T 2282		H -170	02	SINGLE W
					04	DOUBLE W
13.	 CORNER CLEAT FOR FRAME	2261		28.0	02	MILL FINISH
				27.0	02	
14.	 CORNER CLEAT FOR SASH	5574		28.0	04	MILL FINISH (SINGLE W)
					08	MILL FINISH (DOUBLE W)
15.	 CORNER CLEAT FOR SASH	5278		8.3	04	MILL FINISH (SINGLE W)
					08	MILL FINISH (DOUBLE W)

ACCESSORIES LIST

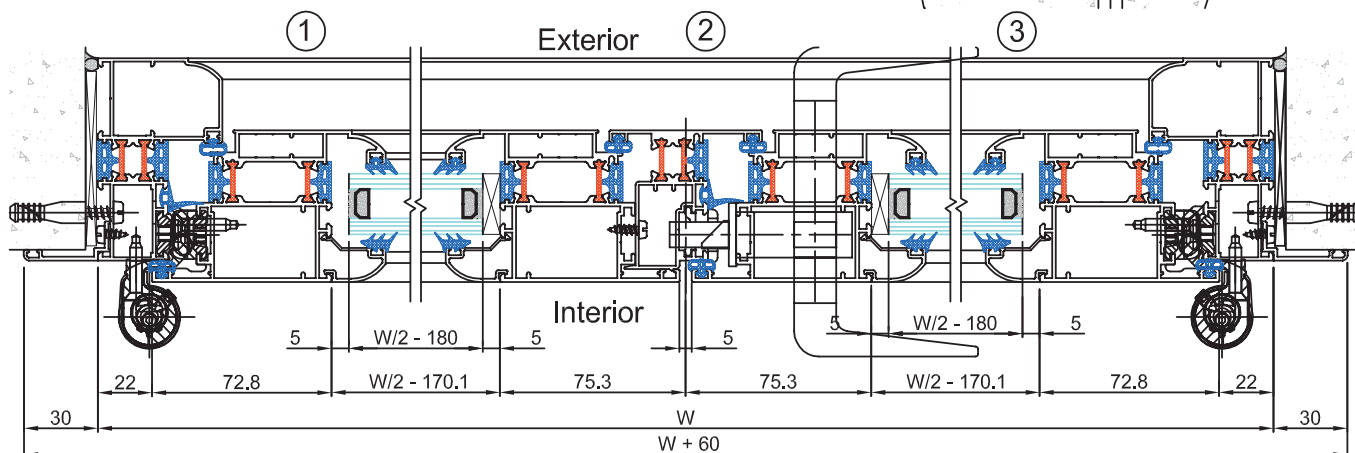
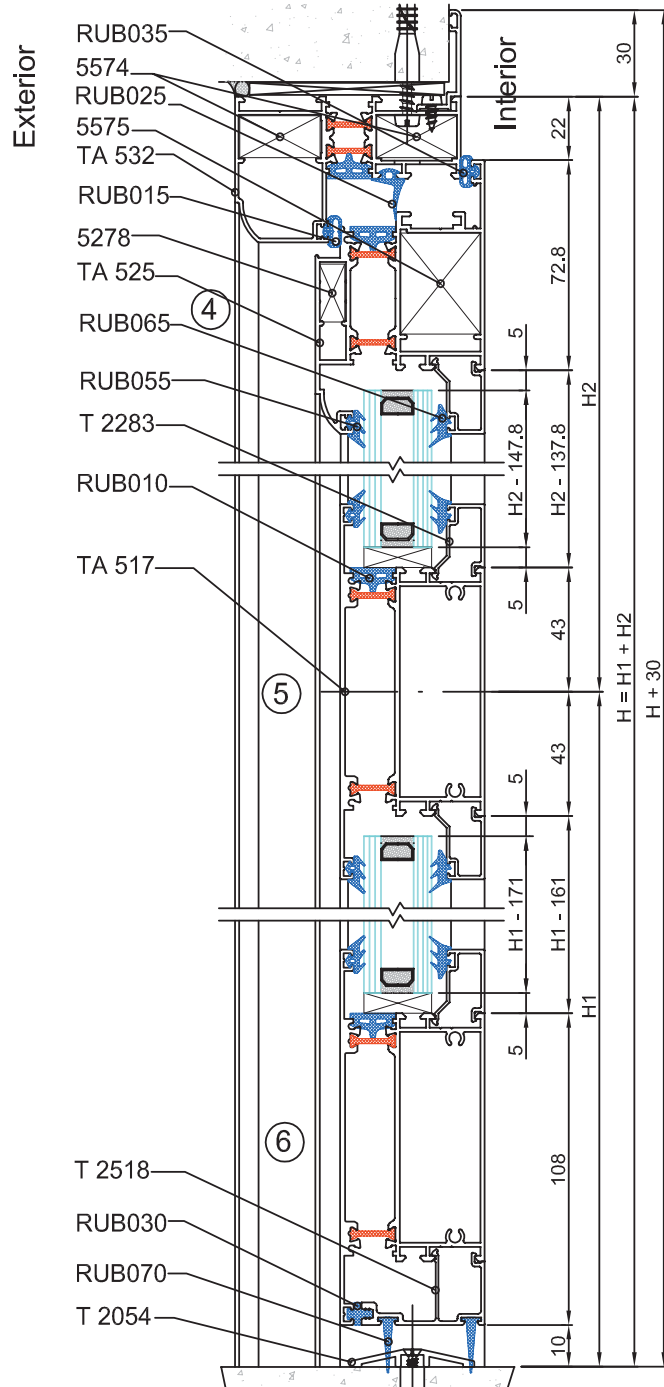
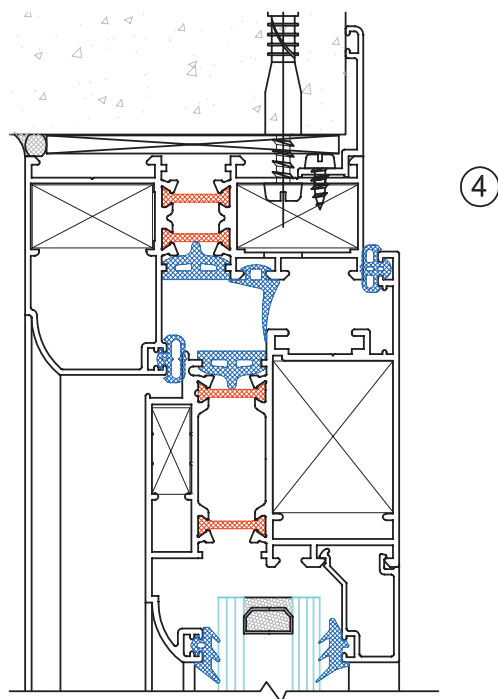
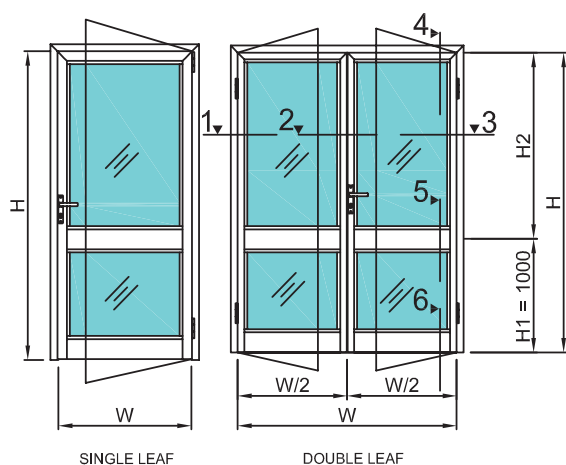
ITEM No.	ACCESSORY CODE No.	DESCRIPTION	FINISH	SINGLE LEAF	DOUBLE LEAF
1.	00120N	HINGES FOR OVERLAP	P. C	02	04
2.	01150	UNICA HANDLE	P. C	01	01
3.	04070	KIT FOR HANDLE (OPEN IN)	M. F	01	01
4.	0103	WING CLOSING PLUG	M. F	-	1 SET
5.	02111	FLUSH BOLT FOR COMBINED WING	M. F	-	1 SET
6.	A300	PLASTIC 5mm GL BLOCK	M. F	04	08
7.	0365	CORNER ALIGNMENT CLEAT	M. F	08	12
8.	2314	DRAIN HOLE COVER	M. F	02	03

E.P.D.M. GASKET LIST

ITEM No.	GASKET CODE No.	DESCRIPTION	SINGLE LEAF	DOUBLE LEAF
1.	RUB 035	IMPACT GASKET INTERNAL	2W + 2H	2W + 4H
2.	RUB 025	CENTER GASKET	2W + 2H	2W + 4H
3.	RUB 055	OUTER GASKET	2W + 2H	2W + 4H
4.	RUB 065	INNER GASKET	2W + 2H	2W + 4H
5.	RUB 015	IMPACT GASKET EXTERNAL	2W + 2H	2W + 4H
6.	RUB 010	THERMAL BREAK FILLER GASKET	2W + 2H	2W + 4H

INWARD OPENING HINGED DOOR


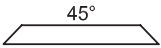

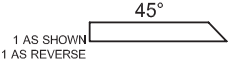

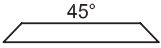

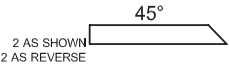





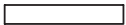

















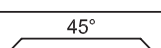

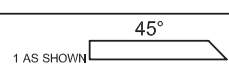
ECO - 500



THERMAL BREAK INWARD OPENING HINGED DOOR

ECO - 500

PROFILE CUTTING LIST

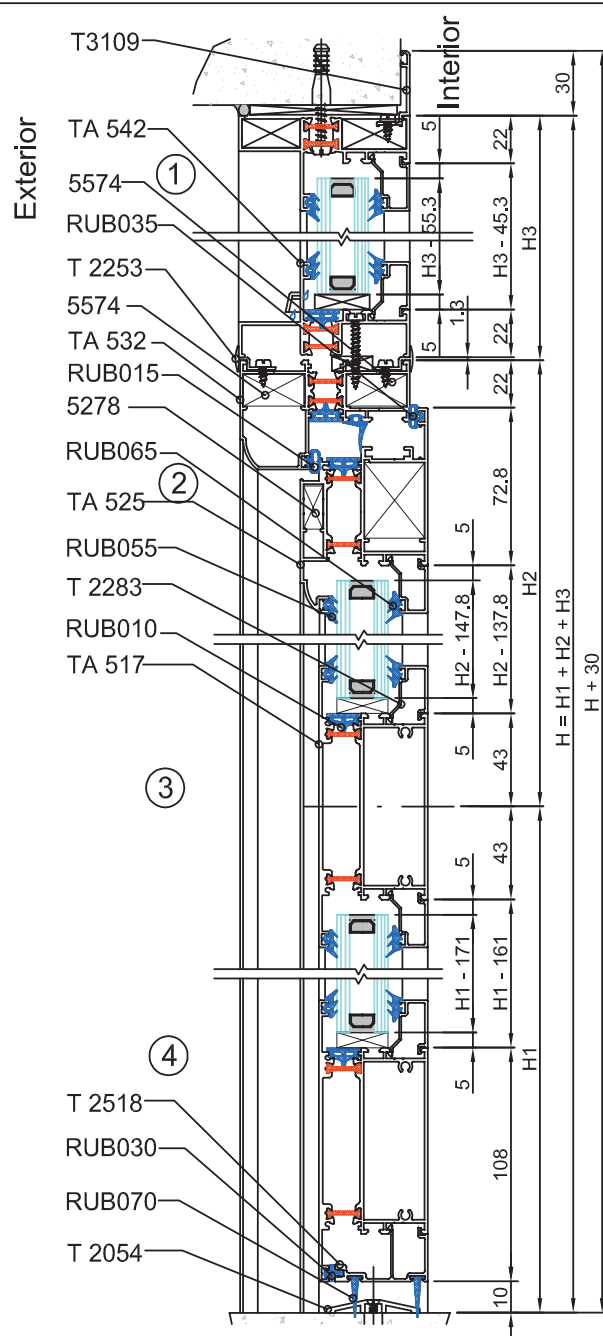
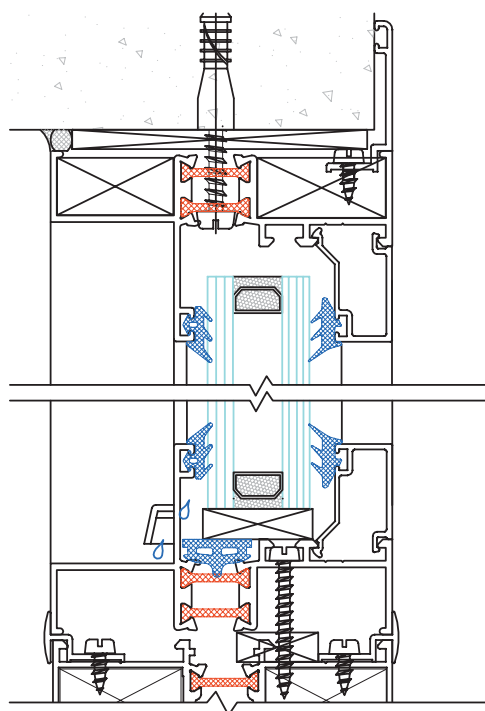
ITEM No.	DESCRIPTION & SECTION SHAPE	PROFILE No.	PROFILE CUTTING ANGLE	CUTTING SIZE	No. OF PIECES	REMARKS
1.	 FRAME WIDTH	TA 532	 45°	W	01	FOR SINGLE & DOUBLE D
2.	 FRAME HEIGHT	TA 532	 45° 1 AS SHOWN 1 AS REVERSE	H	02	FOR SINGLE & DOUBLE D
3.	 SASH WIDTH	TA 525	 45°		01	W - 44 (SINGLE D)
					02	W/2 - 24.5(DOUBLE D)
4.	 SASH HEIGHT	TA 525	 45° 2 AS SHOWN 2 AS REVERSE		02	H - 32 (SINGLE D)
					04	H - 32 (DOUBLE D)
5.	 ADAPTER	TA 518			00	(SINGLE D)
					01	H - 32 (DOUBLE D)
6.	 MIDRAIL WIDTH	TA 517			01	W - 189.6 (SINGLE D)
					02	W/2 - 170.1 (DOUBLE D)
7.	 BOTTOM RAIL WIDTH	TA 517			01	W - 189.6 (SINGLE D)
					02	W/2 - 170.1 (DOUBLE D)
8.	 BRUSH HOLDER	T 2518			01	W - 80 (SINGLE D)
					02	W/2 - 54.5 (DOUBLE D)
9.	 THRESHOULD	T 2054		W - 57	01	W - 57
10.	 GL BEAD WIDTH FOR SASH	T 2283			04	W - 189.6 (SINGLE D)
					08	W/2 - 170.1 (DOUBLE D)
11.	 GL BEAD HEIGHT FOR SASH	T 2282			02	H1 - 195 (SINGLE D)
					04	H1 - 195 (DOUBLE D)
12.	 GL BEAD HEIGHT	T 2282			02	H2 - 181.8 (SINGLE D)
					04	H2 - 181.8 (DOUBLE D)
13.	 CORNER CLEAT FOR FRAME	5574		28.5	04	MILL FINISH (SINGLE D)
					04	MILL FINISH (DOUBLE D)
14.	 CORNER CLEAT FOR SASH	5575		28.0	02	MILL FINISH (SINGLE D)
					04	MILL FINISH (DOUBLE D)
15.	 CORNER CLEAT FOR SASH	5278		8.5	02	MILL FINISH (SINGLE D)
					04	MILL FINISH (DOUBLE D)
16.	 ARCHITRIVE	T 3109	 45°	W + 60	01	(SINGLE D)
					01	(DOUBLE D)
17.	 ARCHITRIVE	T 3109	 45° 1 AS SHOWN 1 AS REVERSE	H + 30	02	(SINGLE D)
					02	(DOUBLE D)

ACCESSORIES LIST

ITEM No.	ACCESSORY CODE No.	DESCRIPTION	FINISH	SINGLE LEAF	DOUBLE LEAF
1.	00598	DOOR HINGES	P. C	02	04
2.	2472	DOOR LIVER HANDLE	P. C	01	01
3.	02111	FLUSH BOLT	M. F	-	2 SET
4.	00365	ALIGNMENT CORNER		01	04
5.	01314	STRICKER LATCH		-	01
6.	2144	BRASS BUSH		-	01
7.	91135XC	DOMUS LOCK SET		01	01
8.	16075K	DOMUS CYLINDER 74mm		01	01
9.	90185X	DOMUS STRIKING PLATE		01	01

E.P.D.M. GASKET LIST


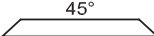

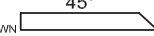

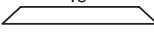

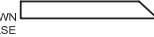





















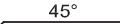

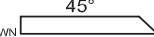

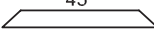









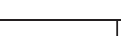


ITEM No.	GASKET CODE No.	DESCRIPTION	SINGLE LEAF	DOUBLE LEAF
1.	RUB 035	IMPACT GASKET INTERNAL	1W + 2H	1W + 4H
2.	RUB 035	IMPACT GASKET EXTERNAL	1W + 2H	1W + 4H
3.	RUB 010	THERMAL BARRIER GASKET	2W + 4H	2W + 8H
4.	RUB 025	CENTER GASKET	1W + 2H	1W + 3H
5.	RUB 055	INTERNAL GLAZING GASKET	4W + 2H	4W + 8H
6.	RUB 065	EXTERNAL GLAZING GASKET	4W + 2H	4W + 8H
7.	RUB 070	THRESHOULD GASKET	2W	2W



THERMAL BREAK INWARD OPENING HINGED DOOR

ECO - 500

PROFILE CUTTING LIST

ITEM No.	DESCRIPTION & SECTION SHAPE	PROFILE No.	PROFILE CUTTING ANGLE	CUTTING SIZE	No. OF PIECES	REMARKS
1.	 FRAME WIDTH	TA 532	 45°	W	01	FOR SINGLE & DOUBLE D
2.	 FRAME HEIGHT	TA 532	 45°	H	02	FOR SINGLE & DOUBLE D
3.	 SASH WIDTH	TA 525	 45°		01	W - 44 (SINGLE D)
					02	W/2 - 24.5(DOUBLE D)
4.	 SASH HEIGHT	TA 525	 45°		02	H - 32 (SINGLE D)
					04	H - 32 (DOUBLE D)
5.	 ADAPTER	TA 518			00	(SINGLE D)
					01	H - 32 (DOUBLE D)
6.	 MIDRAIL WIDTH	TA 517			01	W - 189.6 (SINGLE D)
					02	W/2 - 170.1 (DOUBLE D)
7.	 BOTTOM RAIL WIDTH	TA 517			01	W - 189.6 (SINGLE D)
					02	W/2 - 170.1 (DOUBLE D)
8.	 BRUSH HOLDER	T 2518			01	W - 80 (SINGLE D)
					02	W/2 - 54.5 (DOUBLE D)
9.	 THRESHOULD	T 2054		W - 57	01	W - 57
10.	 GL BEAD WIDTH FOR SASH	T 2283			04	W - 189.6 (SINGLE D)
					08	W/2 - 170.1 (DOUBLE D)
11.	 GL BEAD HEIGHT FOR SASH	T 2282			02	H1 - 195 (SINGLE D)
					04	H1 - 195 (DOUBLE D)
12.	 GL BEAD HEIGHT	T 2282			02	H2 - 181.8 (SINGLE D)
					04	H2 - 181.8 (DOUBLE D)
13.	 CORNER CLEAT FOR FRAME	5574		28.5	04	MILL FINISH (SINGLE D)
					04	MILL FINISH (DOUBLE D)
14.	 CORNER CLEAT FOR SASH	5575		28.0	02	MILL FINISH (SINGLE D)
					04	MILL FINISH (DOUBLE D)
15.	 CORNER CLEAT FOR SASH	5278		8.5	02	MILL FINISH (SINGLE D)
					04	MILL FINISH (DOUBLE D)
16.	 ARCHITRIVE	T 3109	 45°	W + 60	01	(SINGLE D)
					01	(DOUBLE D)
17.	 ARCHITRIVE	T 3109	 45°	H + 30	02	(SINGLE D)
					02	(DOUBLE D)
18.	 FRAME	TA 543	 45°	W	01	
19.	 FRAME (T4) ARCH	TA 543		(3.14XD)/2	01	(3.14XD)/2
20.	 GL BEAD WIDTH FOR SASH	T 2283	 45°	W - 57	01	W - 57
21.	 GL BEAD WIDTH FOR SASH	T 2283		(3.14XD)/2	01	(3.14XD)/2
22.	 ARCHITRIVE	T 3109		(3.14XD)/2	01	(3.14XD)/2
23.	 CONNECTOR	T 2253		W	01	

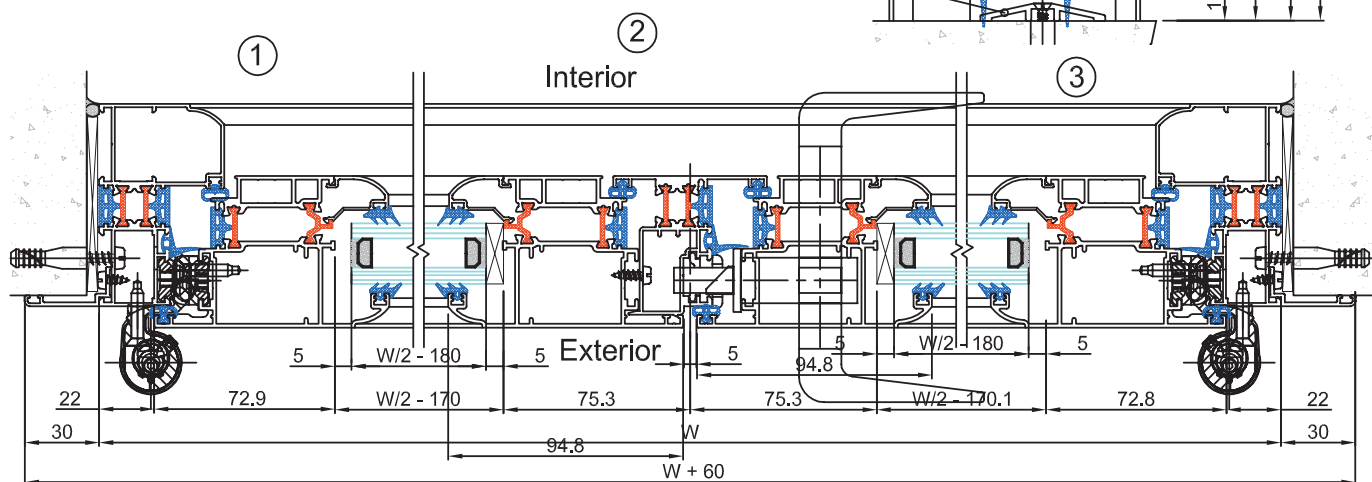
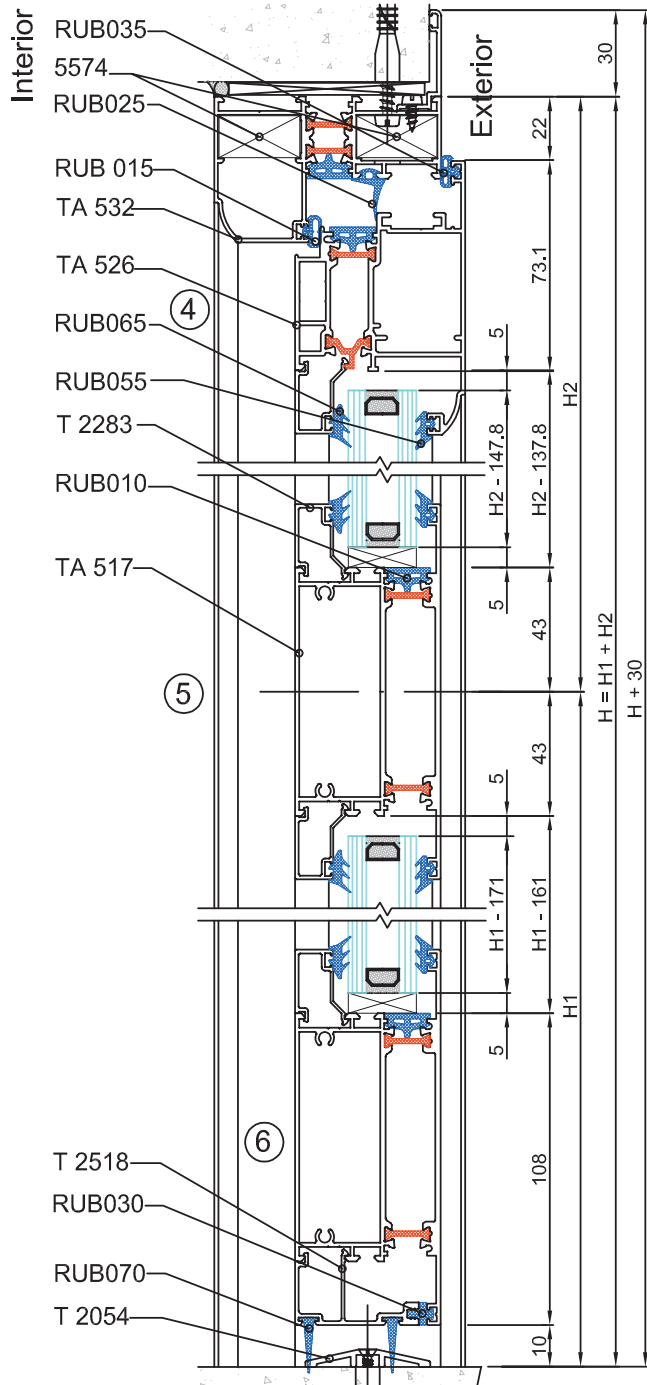
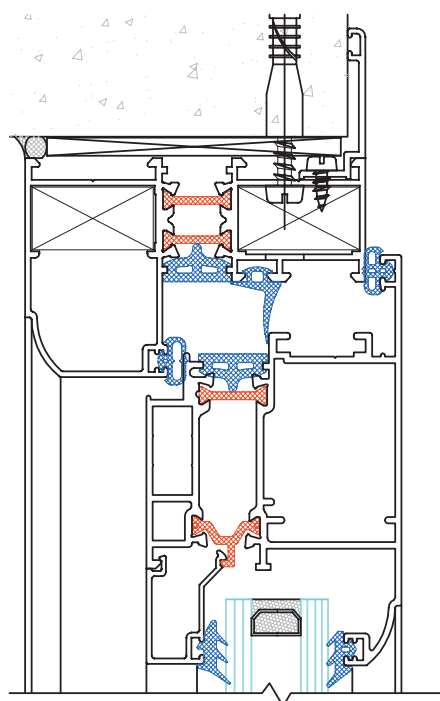
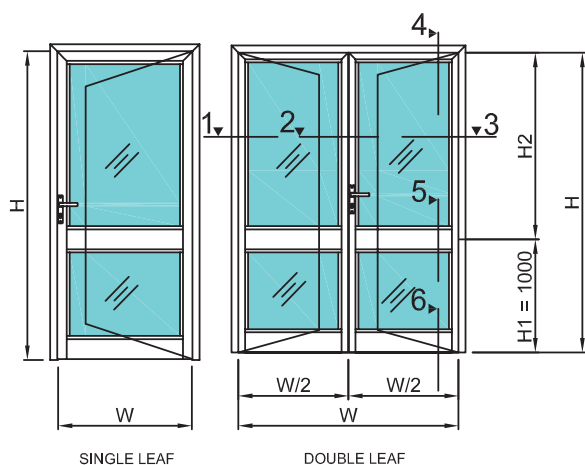
ACCESSORIES LIST

E.P.D.M. GASKET LIST

ITEM No.	ACCESSORY CODE No.	DESCRIPTION	FINISH	SINGLE LEAF	DOUBLE LEAF	ITEM No.	GASKET CODE No.	DESCRIPTION	SINGLE LEAF	DOUBLE LEAF
1.	00598	DOOR HINGES	P. C	02	04	1.	RUB 035	IMPACT GASKET INTERNAL	1W + 2H	1W + 4H
2.	2472	DOOR LIVER HANDLE	P. C	01	01	2.	RUB 035	IMPACT GASKET EXTERNAL	1W + 2H	1W + 4H
3.	02111	FLUSH BOLT	M. F	-	2 SET	3.	RUB 010	THERMAL BARRIER GASKET	2W + 4H	2W + 8H
4.	00365	ALIGNMENT CORNER		01	04	4.	RUB 025	CENTER GASKET	1W + 2H	1W + 3H
5.	01314	STRICKER LATCH		-	01	5.	RUB 055	INTERNAL GLAZING GASKET	6W + 2H	4W + 8H
6.	2144	BRASS BUSH		-	01	6.	RUB 065	EXTERNAL GLAZING GASKET	6W + 2H	4W + 8H
7.	91135XC	DOMUS LOCK SET		01	01	7.	RUB 070	THRESHOULD GASKET	2W	2W
8.	16075K	DOMUS CYLINDER 74mm		01	01					
9.	90185X	DOMUS STRIKING PLATE		01	01					

OUTWARD OPENING HINGED DOOR


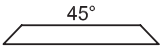

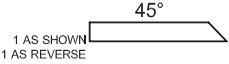

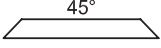



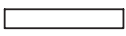

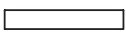

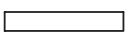

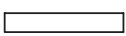

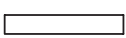

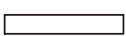





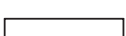



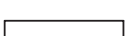

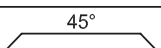

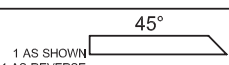
ECO - 500



THERMAL BREAK OUTWARD OPENING HINGED DOOR

ECO - 500

PROFILE CUTTING LIST

ITEM No.	DESCRIPTION & SECTION SHAPE	PROFILE No.	PROFILE CUTTING ANGLE	CUTTING SIZE	No. OF PIECES	REMARKS
1.	 FRAME WIDTH	TA 532	 45°	W	01	FOR SINGLE & DOUBLE D
2.	 FRAME HEIGHT	TA 532	 45° 1 AS SHOWN 1 AS REVERSE	H	02	FOR SINGLE & DOUBLE D
3.	 SASH WIDTH	TA 526	 45°		01	W - 44 (SINGLE D)
					02	W/2 - 24.5(DOUBLE D)
4.	 SASH HEIGHT	TA 526	 45° 2 AS SHOWN 2 AS REVERSE		02	H - 32 (SINGLE D)
					04	H - 32 (DOUBLE D)
5.	 ADAPTER	TA 518			00	(SINGLE D)
					01	H - 32 (DOUBLE D)
6.	 MIDRAIL WIDTH	TA 517			01	W - 189.6 (SINGLE D)
					02	W/2 - 170.1 (DOUBLE D)
7.	 BOTTOM RAIL WIDTH	TA 517			01	W - 189.6 (SINGLE D)
					02	W/2 - 170.1 (DOUBLE D)
8.	 BRUSH HOLDER	T 2518			01	W - 80 (SINGLE D)
					02	W/2 - 54.5 (DOUBLE D)
9.	 THRESHOULD	T 2054		W - 57	01	W - 57
10.	 GL BEAD WIDTH FOR SASH	T 2283			04	W - 189.6 (SINGLE D)
					08	W/2 - 170.1 (DOUBLE D)
11.	 GL BEAD HEIGHT FOR SASH	T 2282			02	H1 - 195 (SINGLE D)
					04	H1 - 195 (DOUBLE D)
12.	 GL BEAD HEIGHT	T 2282			02	H2 - 181.8 (SINGLE D)
					04	H2 - 181.8 (DOUBLE D)
13.	 CORNER CLEAT FOR FRAME	5574		28.5	04	MILL FINISH (SINGLE D)
					04	MILL FINISH (DOUBLE D)
14.	 CORNER CLEAT FOR SASH	5575		28.0	02	MILL FINISH (SINGLE D)
					04	MILL FINISH (DOUBLE D)
15.	 CORNER CLEAT FOR SASH	5278		8.5	02	MILL FINISH (SINGLE D)
					04	MILL FINISH (DOUBLE D)
16.	 ARCHITRIVE	T 3109	 45°	W + 60	01	(SINGLE D)
					01	(DOUBLE D)
17.	 ARCHITRIVE	T 3109	 45° 1 AS SHOWN 1 AS REVERSE	H + 30	02	(SINGLE D)
					02	(DOUBLE D)

ACCESSORIES LIST

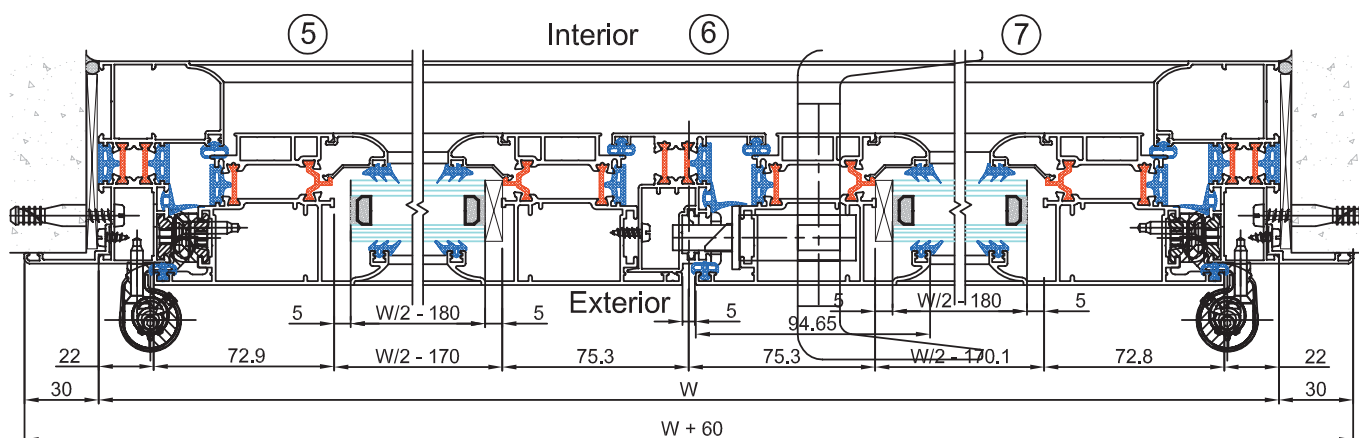
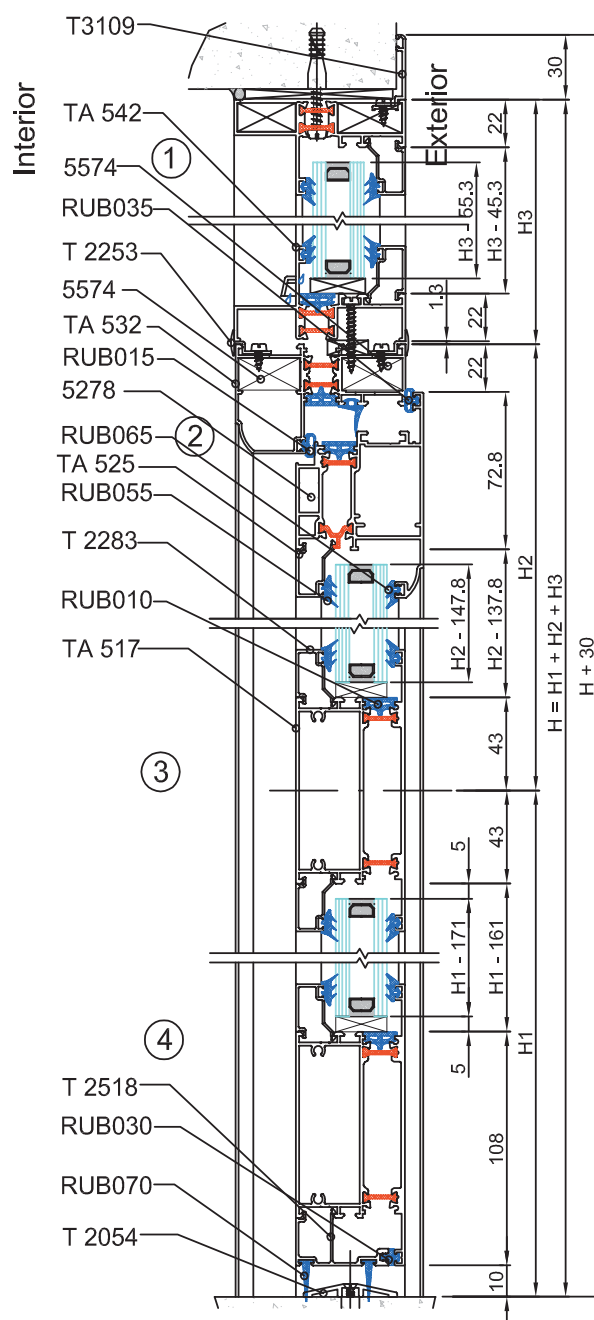
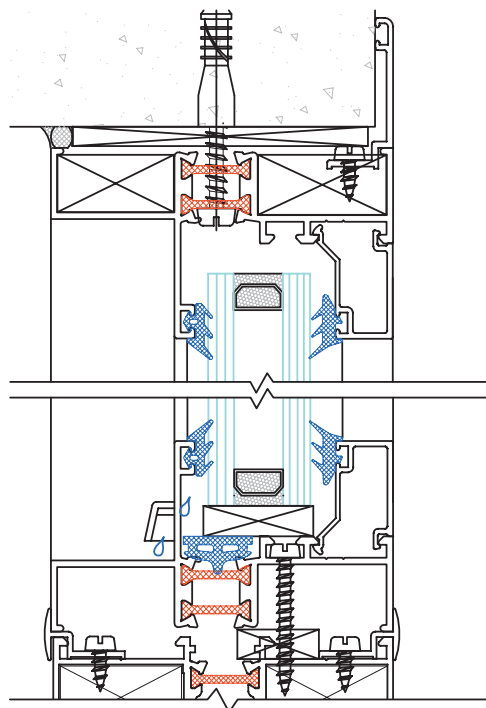
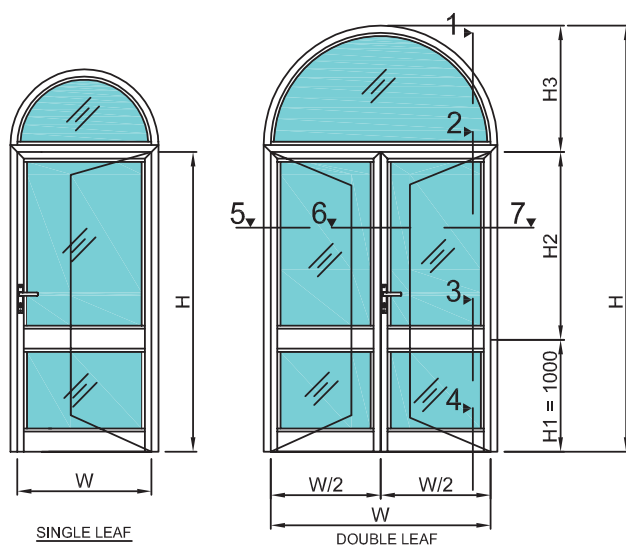
ITEM No.	ACCESSORY CODE No.	DESCRIPTION	FINISH	SINGLE LEAF	DOUBLE LEAF
1.	00598	DOOR HINGES	P. C	02	04
2.	2472	DOOR LIVER HANDLE	P. C	01	01
3.	02111	FLUSH BOLT	M. F	-	2 SET
4.	00365	ALIGNMENT CORNER		01	04
5.	01314	STRICKER LATCH		-	01
6.	2144	BRASS BUSH		-	01
7.	91135XC	DOMUS LOCK SET		01	01
8.	16075K	DOMUS CYLINDER 74mm		01	01
9.	90185X	DOMUS STRIKING PLATE		01	01

E.P.D.M. GASKET LIST

ITEM No.	GASKET CODE No.	DESCRIPTION	SINGLE LEAF	DOUBLE LEAF
1.	RUB 035	IMPACT GASKET INTERNAL	1W + 2H	1W + 4H
2.	RUB 035	IMPACT GASKET EXTERNAL	1W + 2H	1W + 4H
3.	RUB 010	THERMAL BARRIER GASKET	2W + 4H	2W + 8H
4.	RUB 025	CENTER GASKET	1W + 2H	1W + 3H
5.	RUB 055	INTERNAL GLAZING GASKET	4W + 2H	4W + 8H
6.	RUB 065	EXTERNAL GLAZING GASKET	4W + 2H	4W + 8H
7.	RUB 070	THRESHOULD GASKET	2W	2W

OUTWARD OPENING HINGED DOOR WITH TOP FIXLITE


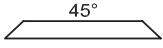

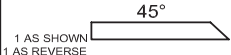

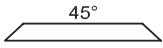

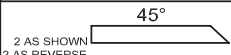

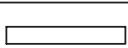

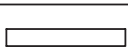

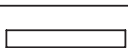

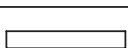



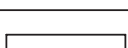

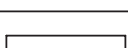

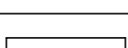

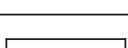

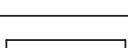

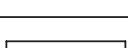

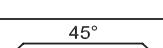

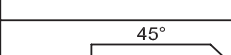

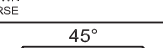



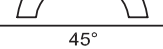






ECO - 500



THERMAL BREAK OUTWARD OPENING HINGED DOOR

ECO - 500

PROFILE CUTTING LIST

ITEM No.	DESCRIPTION & SECTION SHAPE	PROFILE No.	PROFILE CUTTING ANGLE	CUTTING SIZE	No. OF PIECES	REMARKS
1.	 FRAME WIDTH	TA 532	 45°	W	01	FOR SINGLE & DOUBLE D
2.	 FRAME HEIGHT	TA 532	 45° 1 AS SHOWN 1 AS REVERSE	H	02	FOR SINGLE & DOUBLE D
3.	 SASH WIDTH	TA 526	 45°		01	W - 44 (SINGLE D)
					02	W/2 - 24.5(DOUBLE D)
4.	 SASH HEIGHT	TA 526	 45° 2 AS SHOWN 2 AS REVERSE		02	H - 32 (SINGLE D)
					04	H - 32 (DOUBLE D)
5.	 ADAPTER	TA 518			00	(SINGLE D)
					01	H - 32 (DOUBLE D)
6.	 MIDRAIL WIDTH	TA 517			01	W - 189.6 (SINGLE D)
					02	W/2 - 170.1 (DOUBLE D)
7.	 BOTTOM RAIL WIDTH	TA 517			01	W - 189.6 (SINGLE D)
					02	W/2 - 170.1 (DOUBLE D)
8.	 BRUSH HOLDER	T 2518			01	W - 80 (SINGLE D)
					02	W/2 - 54.5 (DOUBLE D)
9.	 THRESHOULD	T 2054		W - 57	01	W - 57
10.	 GL BEAD WIDTH FOR SASH	T 2283			04	W - 189.6 (SINGLE D)
					08	W/2 - 170.1 (DOUBLE D)
11.	 GL BEAD HEIGHT FOR SASH	T 2282			02	H1 - 195 (SINGLE D)
					04	H1 - 195 (DOUBLE D)
12.	 GL BEAD HEIGHT	T 2282			02	H2 - 181.8 (SINGLE D)
					04	H2 - 181.8 (DOUBLE D)
13.	 CORNER CLEAT FOR FRAME	5574		28.5	04	MILL FINISH (SINGLE D)
					04	MILL FINISH (DOUBLE D)
14.	 CORNER CLEAT FOR SASH	5575		28.0	02	MILL FINISH (SINGLE D)
					04	MILL FINISH (DOUBLE D)
15.	 CORNER CLEAT FOR SASH	5278		8.5	02	MILL FINISH (SINGLE D)
					04	MILL FINISH (DOUBLE D)
16.	 ARCHITRIVE	T 3109	 45°	W + 60	01	(SINGLE D)
					01	(DOUBLE D)
17.	 ARCHITRIVE	T 3109	 45° 1 AS SHOWN 1 AS REVERSE	H + 30	02	(SINGLE D)
					02	(DOUBLE D)
18.	 FRAME	TA 543	 45°	W	01	
19.	 FRAME (T4) ARCH	TA 543		(3.14XD)/2	01	(3.14XD)/2
20.	 GL BEAD WIDTH FOR SASH	T 2283	 45°	W - 57	01	W - 57
21.	 GL BEAD WIDTH FOR SASH	T 2283		(3.14XD)/2	01	(3.14XD)/2
22.	 ARCHITRIVE	T 3109		(3.14XD)/2	01	(3.14XD)/2
23.	 CONNECTOR	T 2253		W	02	

ACCESSORIES LIST

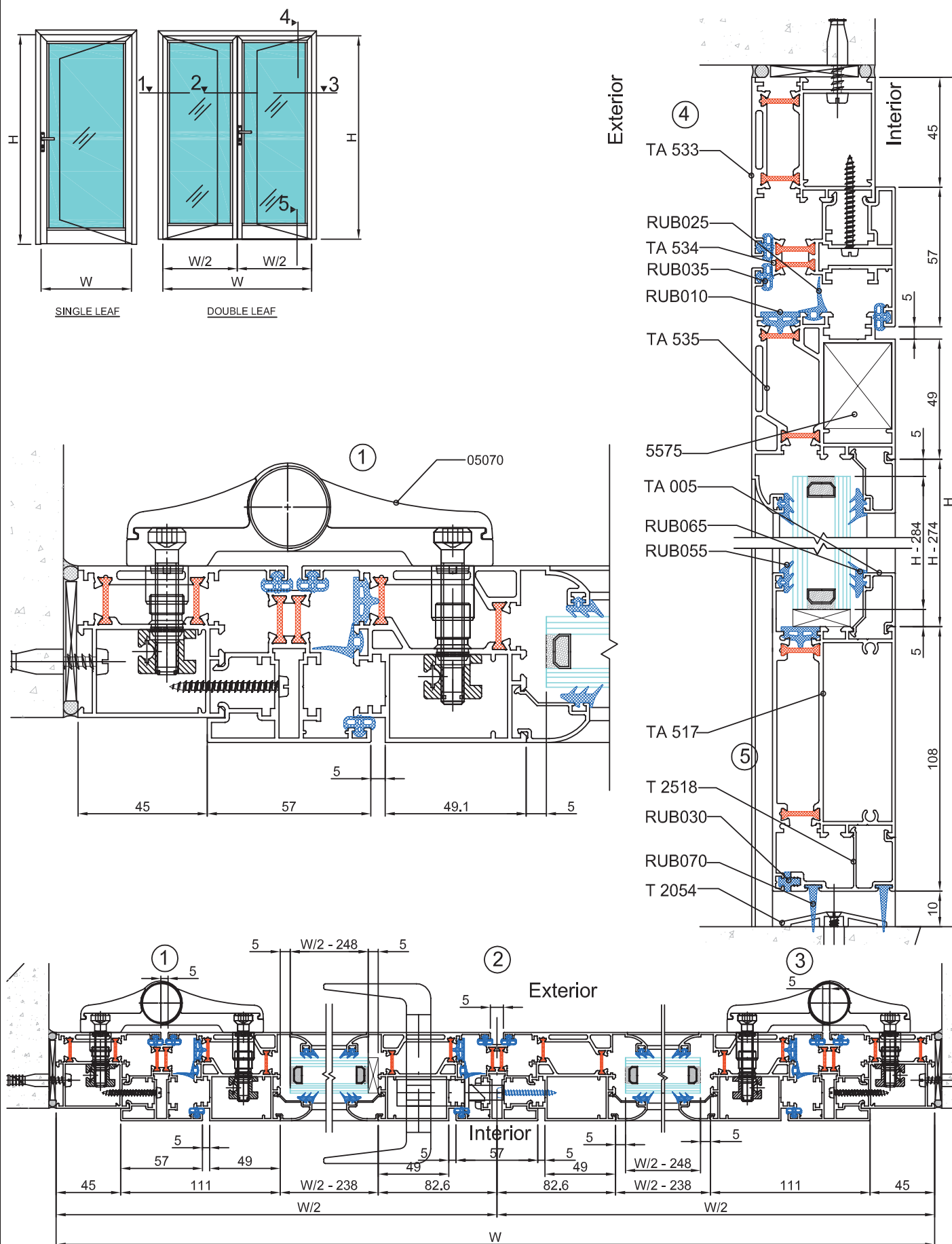
ITEM No.	ACCESSORY CODE No.	DESCRIPTION	FINISH	SINGLE LEAF	DOUBLE LEAF
1.	00598	DOOR HINGES	P. C	02	04
2.	2472	DOOR LIVER HANDLE	P. C	01	01
3.	02111	FLUSH BOLT	M. F	-	2 SET
4.	00365	ALIGNMENT CORNER		01	04
5.	01314	STRICKER LATCH		-	01
6.	2144	BRASS BUSH		-	01
7.	91135XC	DOMUS LOCK SET		01	01
8.	16075K	DOMUS CYLINDER 74mm		01	01
9.	90185X	DOMUS STRIKING PLATE		01	01

E.P.D.M. GASKET LIST

ITEM No.	GASKET CODE No.	DESCRIPTION	SINGLE LEAF	DOUBLE LEAF
1.	RUB 035	IMPACT GASKET INTERNAL	1W + 2H	1W + 4H
2.	RUB 035	IMPACT GASKET EXTERNAL	1W + 2H	1W + 4H
3.	RUB 010	THERMAL BARRIER GASKET	2W + 4H	2W + 8H
4.	RUB 025	CENTER GASKET	1W + 2H	1W + 3H
5.	RUB 055	INTERNAL GLAZING GASKET	6W + 2H	4W + 8H
6.	RUB 065	EXTERNAL GLAZING GASKET	6W + 2H	4W + 8H
7.	RUB 070	THRESHOULD GASKET	2W	2W

HEAVY DUTY OUTWARD OPENING HINGED DOOR


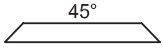

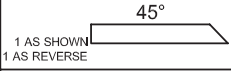

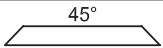

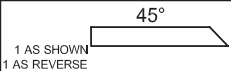

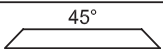



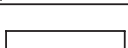

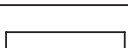

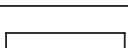

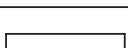



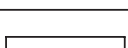

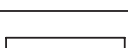
ECO - 500



THERMAL BREAK HEAVY DUTY OUTWARD OPENING HINGED DOOR

ECO - 500

PROFILE CUTTING LIST

ITEM No.	DESCRIPTION & SECTION SHAPE	PROFILE No.	PROFILE CUTTING ANGLE	CUTTING SIZE	No. OF PIECES	REMARKS
1.	 FRAME WIDTH	TA 533	 45°	W	01	FOR SINGLE & DOUBLE D
2.	 FRAME HEIGHT	TA 533	 45° 1 AS SHOWN 1 AS REVERSE	H	02	H, FOR SINGLE & DOUBLE D
3.	 ADOPTER FOR FOR FRAME WIDTH	TA 534	 45°	W - 90	01	FOR SINGLE & DOUBLE D
4.	 ADOPTER FOR FOR FRAME HEIGHT	TA 534	 45° 1 AS SHOWN 1 AS REVERSE	H - 45	02	H - 45 FOR SINGLE & DOUBLE D
5.	 SASH WIDTH	TA 535	 45°		01	W - 156 (SINGLE D)
					02	W/2 - 80.5 (DOUBLE D)
6.	 SASH HEIGHT	TA 535	 45° 2 AS SHOWN 2 AS REVERSE	H - 88	02	SINGLE D
					04	DOUBLE D
7.	 ADOPTER	TA 534		H - 88	00	SINGLE D
					01	DOUBLE D
8.	 BOTTOM RAIL WIDTH	TA 517			01	W - 312 (SINGLE D)
					02	W/2 - 236.5 (DOUBLE D)
9.	 BRUSH HOLDER	T 2518			01	W - 312 (SINGLE D)
					02	W/2 - 236.5 (DOUBLE D)
10.	 THRESHOULD	T 2054		W - 158	01	W - 158
11.	 GL BEAD WIDTH FOR SASH	T 2283			04	W - 312 (SINGLE D)
					08	W/2 - 236.5 (DOUBLE D)
12.	 GL BEAD HEIGHT FOR SASH	T 2282		H - 318	02	H - 318 (SINGLE D)
					04	H - 318 (DOUBLE D)
13.	 CORNER CLEAT FOR SASH	5575		28.5	04	MILL FINISH (SINGLE D)
					06	MILL FINISH (DOUBLE D)

ACCESSORIES LIST

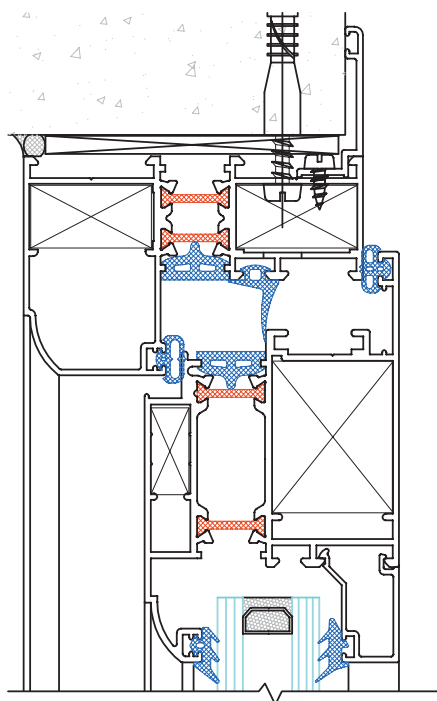
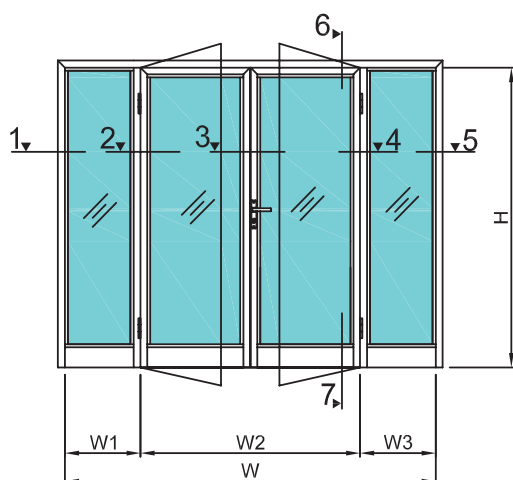
ITEM No.	ACCESSORY CODE No.	DESCRIPTION	FINISH	SINGLE LEAF	DOUBLE LEAF
1.	2472	DOOR LIVER HANDLE	P. C	01	01
2.	02111	FLUSH BOLT	M. F	-	2 SET
3.	00365	ALIGNMENT CORNER	M. F	01	04
4.	01314	STRICKER LATCH	M. F	-	01
5.	2144	BRASS BUSH	M. F	-	01
6.	91135XC	DOMUS LOCK SET	M. F	01	01
7.	16075K	DOMUS CYLINDER 74mm	M. F	01	01
8.	90185X	DOMUS STRIKING PLATE	M. F	01	01
9.	03239	SPACER FOR DOMINO HINGE	P. C	04	08
10.	03240	SPACER FOR DOMINO HINGE	P. C	04	08
11.	05070	DOMINO DOOR HINGE HP C/C 99mm FLAT	P. C	02	04

E.P.D.M. GASKET LIST

ITEM No.	GASKET CODE No.	DESCRIPTION	SINGLE LEAF	DOUBLE LEAF
1.	RUB 035	IMPACT GASKET INTERNAL	3W + 6H	3W + 9H
2.	RUB 010	THERMAL BARRIER GASKET	2W + 2H	2W + 3H
3.	RUB 025	CENTER GASKET	1W + 2H	1W + 3H
4.	RUB 055	INTERNAL GLAZING GASKET	2W + 2H	2W + 4H
5.	RUB 065	EXTERNAL GLAZING GASKET	2W + 2H	2W + 4H
6.	RUB 070	THRESHOULD GASKET	2W	2W
7.	RUB 030	THERMAL BREAK GASKET	1W	1W

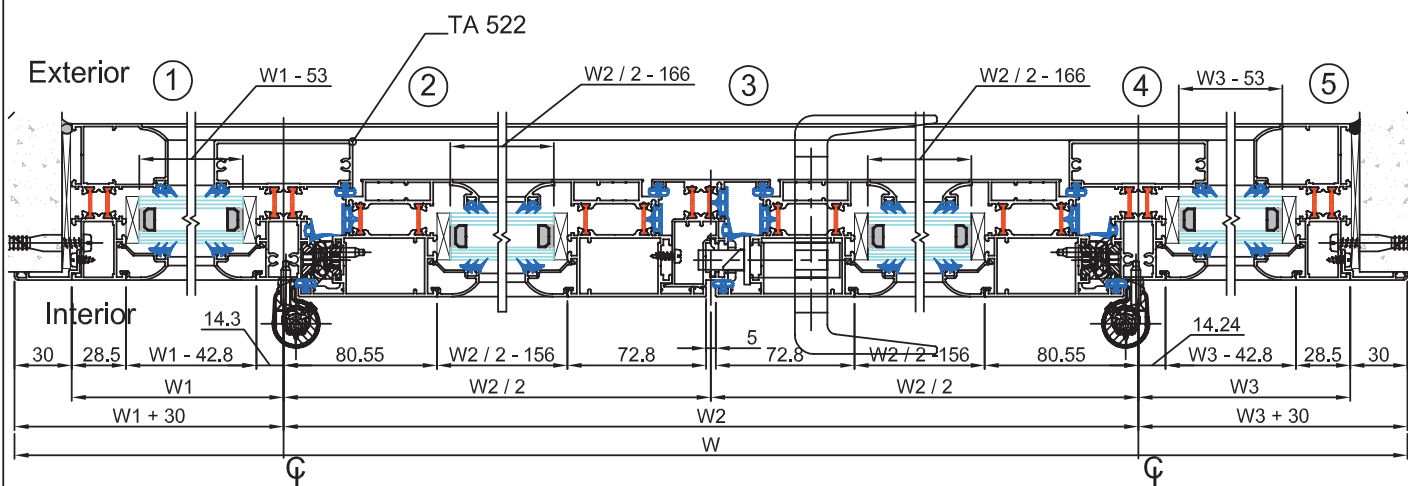
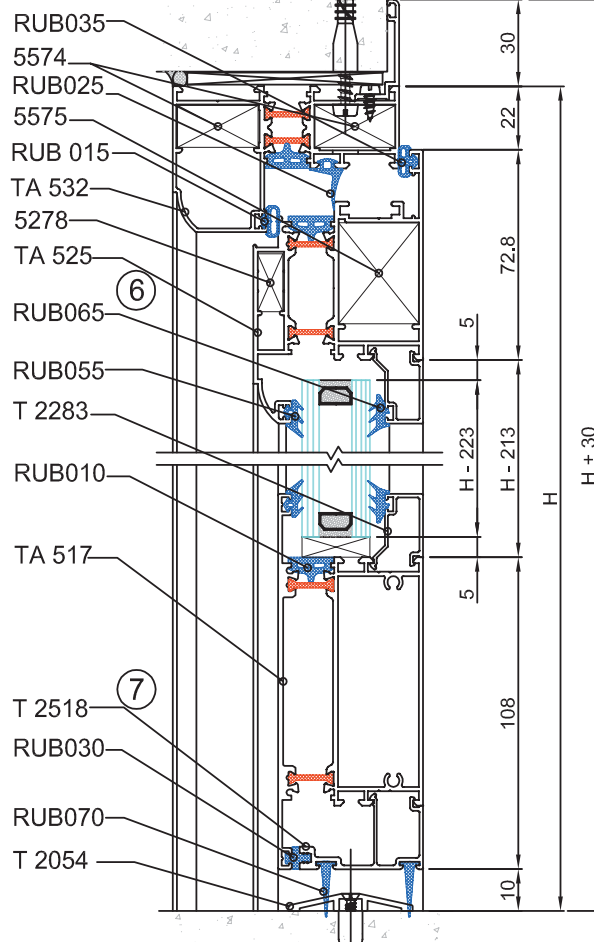
INWARD OPENING HINGED DOOR WITH PARTITIONS (SHOP FRONTS)

ECO - 500



Exterior


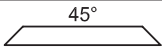

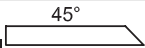

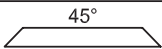

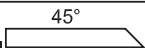

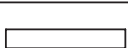

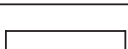

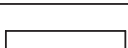

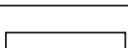

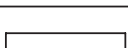

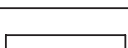

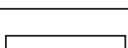

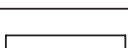

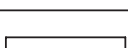

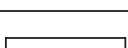

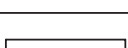

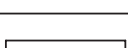

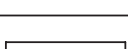

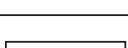

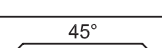

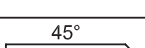
Interior



THERMAL BREAK INWARD OPENING HINGED DOOR

ECO - 500

PROFILE CUTTING LIST

ITEM No.	DESCRIPTION & SECTION SHAPE	PROFILE No.	PROFILE CUTTING ANGLE	CUTTING SIZE	No. OF PIECES	REMARKS
1.	 FRAME WIDTH	TA 532	 45°	W	01	DOOR
2.	 FRAME HEIGHT	TA 532	 45° 1 AS SHOWN 1 AS REVERSE	H	02	DOOR
3.	 SASH WIDTH	TA 525	 45°	W2/2 - 10	04	W2/2 - 10
4.	 SASH HEIGHT	TA 525	 45° 2 AS SHOWN 2 AS REVERSE	H - 32	04	H - 32
5.	 ADOPTER	TA 518		H - 32	01	H - 32
6.	 MULLION	TA 522		H - 28.5	02	H - 28.5
7.	 BOTTOM RAIL WIDTH	TA 517		W2/2 - 156	02	W2/2 -156
8.	 BOTTOM RAIL WIDTH	TA 517		W1 - 42.75 W3 - 42.75	02	W1 - 42.75 W3 - 42.75
9.	 BRUSH HOLDER FOR SASH	T 2518		W2/2 - 156	02	W2/2 -156
10.	 BRUSH HOLDER FOR FIXLITE	T 2518		W1 - 42.75 W3 - 42.75	02	W1 - 42.75 W3 - 42.75
11.	 THRESHOULD	T 2054		W2/2 - 28.5	01	W2/2 - 28.5
12.	 GL BEAD WIDTH FOR SASH	T 2283		W2/2 - 156	04	W2/2 -156
13.	 GL BEAD WIDTH FOR FIXLITE	T 2283		W1 - 42.75 W3 - 42.75	04	W1 - 42.75 W3 - 42.75
14.	 GL BEAD HEIGHT FOR SASH	T 2282		H - 223	04	H - 223
15.	 GL BEAD HEIGHT FOR FIXLITE	T 2282		H - 257	04	H - 257
16.	 CORNER CLEAT FOR FRAME	5574		28.5	04	MILL FINISH
17.	 CORNER CLEAT FOR SASH	5575		28.0	04	MILL FINISH
18.	 CORNER CLEAT FOR SASH	2496		8.5	04	MILL FINISH
19.	 ARCHITRIVE	T 3109	 45°	W + 60	01	
20.	 ARCHITRIVE	T 3109	 45° 1 AS SHOWN 1 AS REVERSE	H + 30	02	

ACCESSORIES LIST

E.P.D.M. GASKET LIST


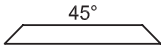

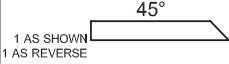

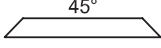

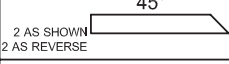

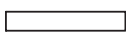

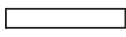

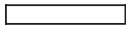

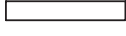





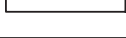

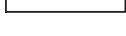





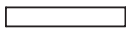

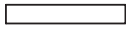



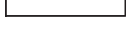

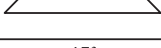


ITEM No.	ACCESSORY CODE No.	DESCRIPTION	FINISH	QTY	ITEM No.	GASKET CODE No.	DESCRIPTION	QTY
1.	00598	DOOR HINGES	P. C	04	1.	RUB 035	IMPACT GASKET INTERNAL	1W2 + 4H
2.	2472	DOOR LIVER HANDLE	P. C	01	2.	RUB 035	IMPACT GASKET EXTERNAL	1W + 2H
3.	02111	FLUSH BOLT	M. F	2 SET	3.	RUB 010	THERMAL BARRIER GASKET	1W + 9H
4.	00365	ALIGNMENT CORNER	M. F	04	4.	RUB 025	CENTER GASKET	1W + 2H
5.	01314	STRICKER LATCH	M. F	01	5.	RUB 055	INTERNAL GLAZING GASKET	2W + 8H
6.	2144	BRASS BUSH	M. F	01	6.	RUB 065	EXTERNAL GLAZING GASKET	2W + 8H
7.	91135XC	DOMUS LOCK SET	M. F	01	7.	RUB 070	THRESHOULD GASKET	W2/2 + 2H
8.	16075K	DOMUS CYLINDER 74mm	M. F	01				
9.	90185X	DOMUS STRIKING PLATE	M. F	01				



THERMAL BREAK OUTWARD OPENING HINGED DOOR

ECO - 500

PROFILE CUTTING LIST

ITEM No.	DESCRIPTION & SECTION SHAPE	PROFILE No.	PROFILE CUTTING ANGLE	CUTTING SIZE	No. OF PIECES	REMARKS
1.	 FRAME WIDTH	TA 532	 45°	W	01	DOOR
2.	 FRAME HEIGHT	TA 532	 45° 1 AS SHOWN 1 AS REVERSE	H	02	DOOR
3.	 SASH WIDTH	TA 526	 45°	W2/2 - 10	04	W2/2 - 10
4.	 SASH HEIGHT	TA 526	 45° 2 AS SHOWN 2 AS REVERSE	H - 32	04	H - 32
5.	 ADOPTER	TA 518		H - 32	01	H - 32
6.	 MULLION	TA 522		H - 28.5	02	H - 28.5
7.	 BOTTOM RAIL WIDTH	TA 517		W2/2 - 156	02	W2/2 - 156
8.	 BOTTOM RAIL WIDTH	TA 517		W1 - 42.75 W3 - 42.75	02	W1 - 42.75 W3 - 42.75
9.	 BRUSH HOLDER FOR SASH	T 2518		W2/2 - 156	02	W2/2 - 156
10.	 BRUSH HOLDER FOR FIXLITE	T 2518		W1 - 42.75 W3 - 42.75	02	W1 - 42.75 W3 - 42.75
11.	 THRESHOULD	T 2054		W2/2 - 28.5	01	W2/2 - 28.5
12.	 GL BEAD WIDTH FOR SASH	T 2283		W2/2 - 156	04	W2/2 - 156
13.	 GL BEAD WIDTH FOR FIXLITE	T 2283		W1 - 42.75 W3 - 42.75	04	W1 - 42.75 W3 - 42.75
14.	 GL BEAD HEIGHT FOR SASH	T 2282		H - 223	04	H - 223
15.	 GL BEAD HEIGHT FOR FIXLITE	T 2282		H - 257	04	H - 257
16.	 CORNER CLEAT FOR FRAME	5574		28.5	04	MILL FINISH
17.	 CORNER CLEAT FOR SASH	5575		28.0	04	MILL FINISH
18.	 CORNER CLEAT FOR SASH	2496		8.5	04	MILL FINISH
19.	 ARCHITRIVE	T 3109	 45°	W + 60	01	
20.	 ARCHITRIVE	T 3109	 45° 1 AS SHOWN 1 AS REVERSE	H + 30	02	

ACCESSORIES LIST

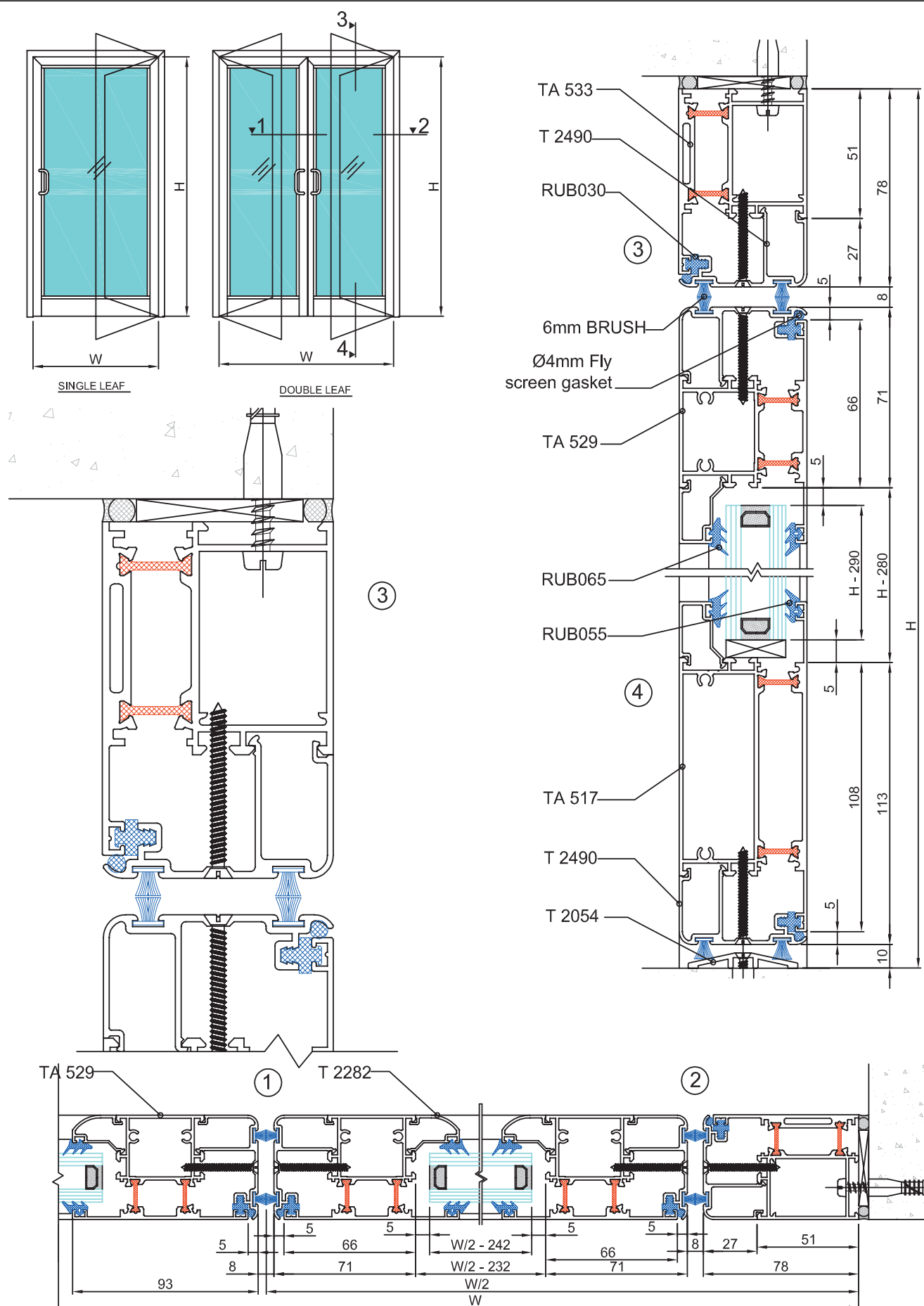
ITEM No.	ACCESSORY CODE No.	DESCRIPTION	FINISH	QTY
1.	00598	DOOR HINGES	P. C	04
2.	2472	DOOR LIVER HANDLE	P. C	01
3.	02111	FLUSH BOLT	M. F	2 SET
4.	00365	ALIGNMENT CORNER	M. F	04
5.	01314	STRICKER LATCH	M. F	01
6.	2144	BRASS BUSH	M. F	01
7.	91135XC	DOMUS LOCK SET	M. F	01
8.	16075K	DOMUS CYLINDER 74mm	M. F	01
9.	90185X	DOMUS STRIKING PLATE	M. F	01

E.P.D.M. GASKET LIST

ITEM No.	GASKET CODE No.	DESCRIPTION	QTY
1.	RUB 035	IMPACT GASKET INTERNAL	1W2 + 4H
2.	RUB 035	IMPACT GASKET EXTERNAL	1W + 2H
3.	RUB 010	THERMAL BARRIER GASKET	1W + 9H
4.	RUB 025	CENTER GASKET	1W + 2H
5.	RUB 055	INTERNAL GLAZING GASKET	2W + 8H
6.	RUB 065	EXTERNAL GLAZING GASKET	2W + 8H
7.	RUB 070	THRESHOULD GASKET	W2/2 + 2H

CASEMENT THERMAL BREAK SWING DOOR


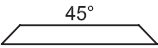

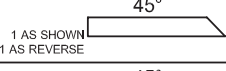

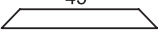







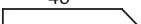

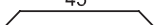

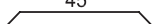








ECO - 500



THERMAL BREAK INWARD OPENING HINGED DOOR

ECO - 500

PROFILE CUTTING LIST

ITEM No.	DESCRIPTION & SECTION SHAPE	PROFILE No.	PROFILE CUTTING ANGLE	CUTTING SIZE	No. OF PIECES	REMARKS
1.	 FRAME WIDTH	TA 533	 45°	W	01	FOR SINGLE & DOUBLE D
2.	 FRAME HEIGHT	TA 533	 45°	H	02	FOR SINGLE & DOUBLE D
3.	 SASH WIDTH	TA 529	 45°	W	01	W - 182 (SINGLE D)
					02	W/2 - 100 (DOUBLE D)
4.	 SASH HEIGHT	TA 529	 45°	H - 106	02	H - 106 (SINGLE D)
					04	H - 106 (DOUBLE D)
5.	 BOTTOM RAIL WIDTH	TA 517		W	01	W - 314 (SINGLE D)
					02	W/2 - 232 (DOUBLE D)
6.	 ADOPTER FOR FRAME WIDTH	T 2490	 45°	W - 92	01	CLIP WITH FRAME BEFORE CUTTING
7.	 ADOPTER FOR FRAME HEIGHT	T 2490	 45°	H - 46	02	CLIP WITH FRAME BEFORE CUTTING
8.	 ADOPTER FOR SASH WIDTH	T 2490	 45°	W/2	02	W - 172 (SINGLE D)
					04	W/2 - 90 (DOUBLE D)
9.	 ADOPTER FOR SASH HEIGHT	T 2490	 45°	H - 96	02	SINGLE D
					04	DOUBLE D
10.	 GL BEAD WIDTH FOR SASH	T 2283		W	02	W - 314 (SINGLE D)
					04	W/2 - 232 (DOUBLE D)
11.	 GL BEAD HEIGHT FOR SASH	T 2282		H - 324	02	H - 324 (SINGLE D)
					04	H - 324 (DOUBLE D)
12.	 CORNER CLEAT FOR FRAME	5575		28.0	02	MILL FINISH
13.	 CORNER CLEAT FOR SASH	5150		28.5	02	MILL FINISH
					04	MILL FINISH

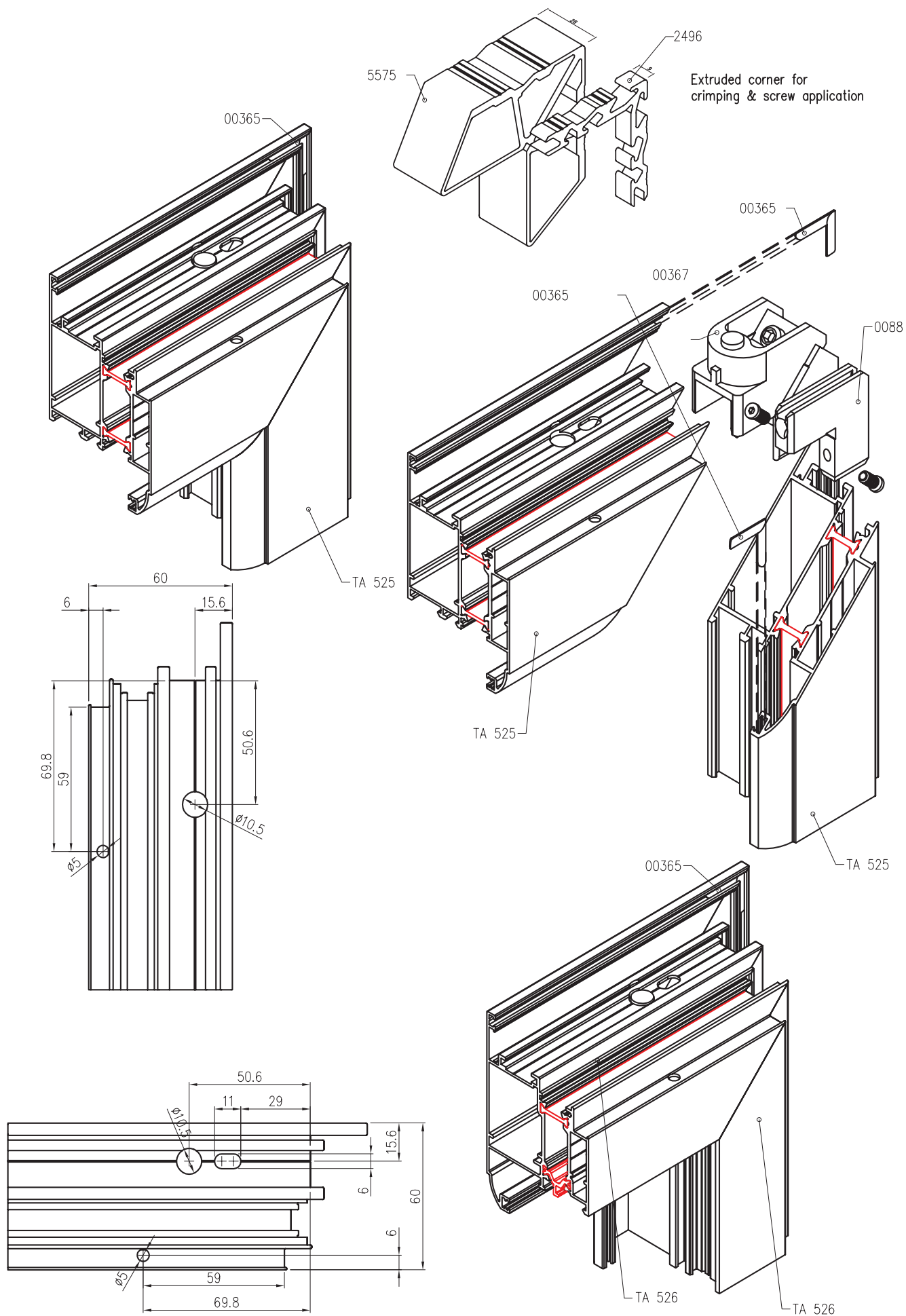
ACCESSORIES LIST

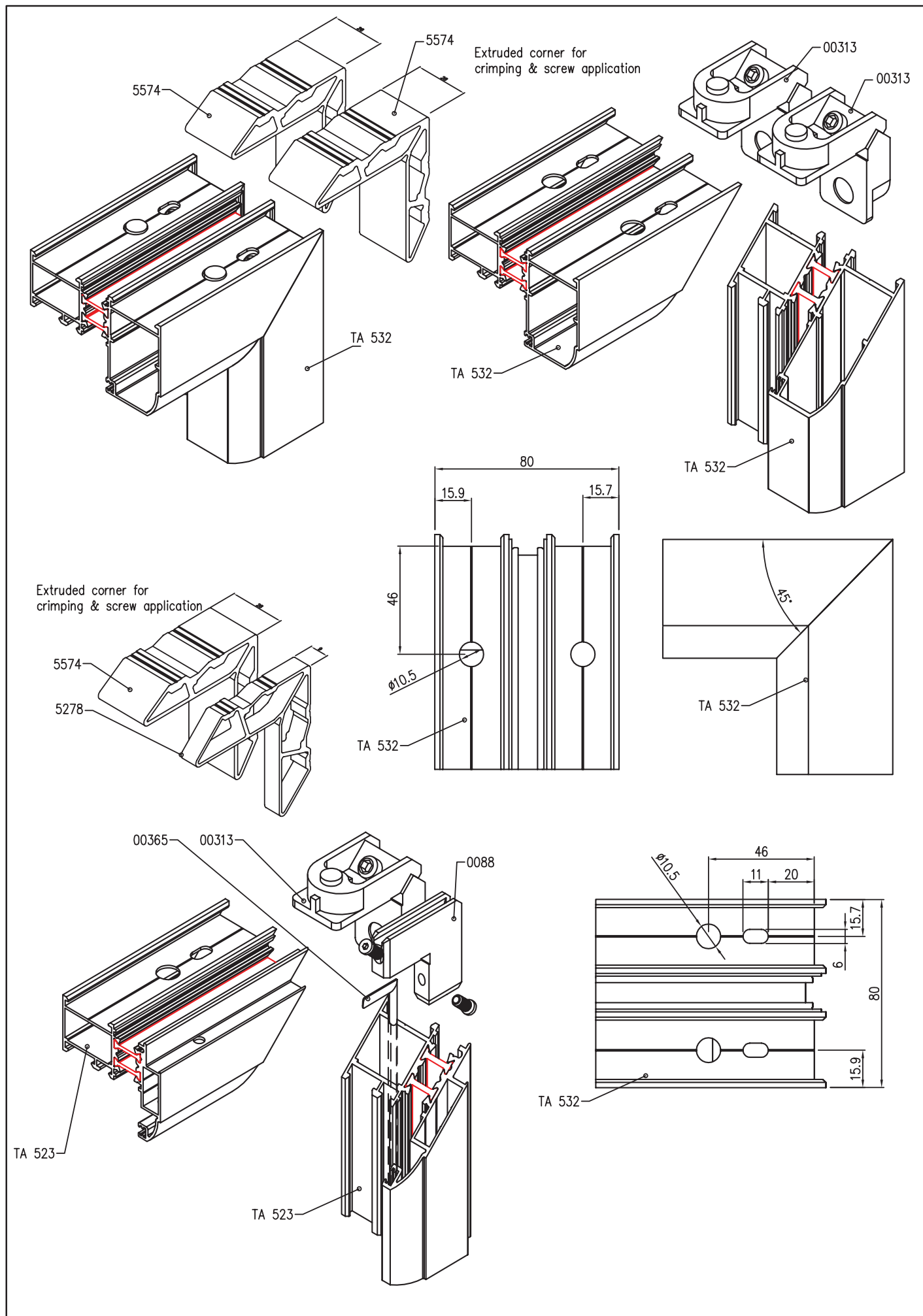
ITEM No.	ACCESSORY CODE No.	DESCRIPTION	FINISH	SINGLE LEAF	DOUBLE LEAF
1.	2604	DOUBLE BEND HANDLE	P. C	01	02
2.	2668	KIT FOR HANDLE	M. F	01 SET	02 SET
3.	02111	FLUSH BOLT	M. F	-	01 SET
4.	16075K	DOMUS CYLINDER 74mm		01	01
5.	90185X	DOMUS STRIKING PLATE		01	01
6.	92135XT	DOMUS ROLLER LOCKSET	P. C	01 SET	01 SET
7.	BTS 75V	DORMA FLOOR SPRING COVER PIVOTS COMPLETE SET	P. C	01 SET	02 SET

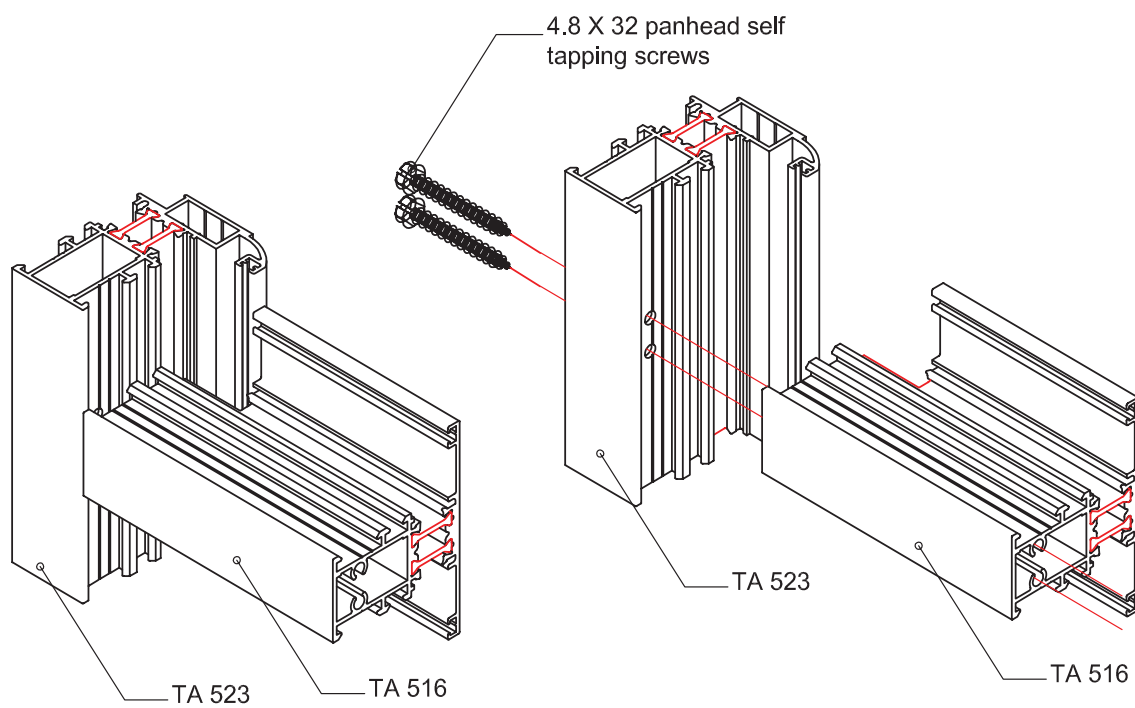
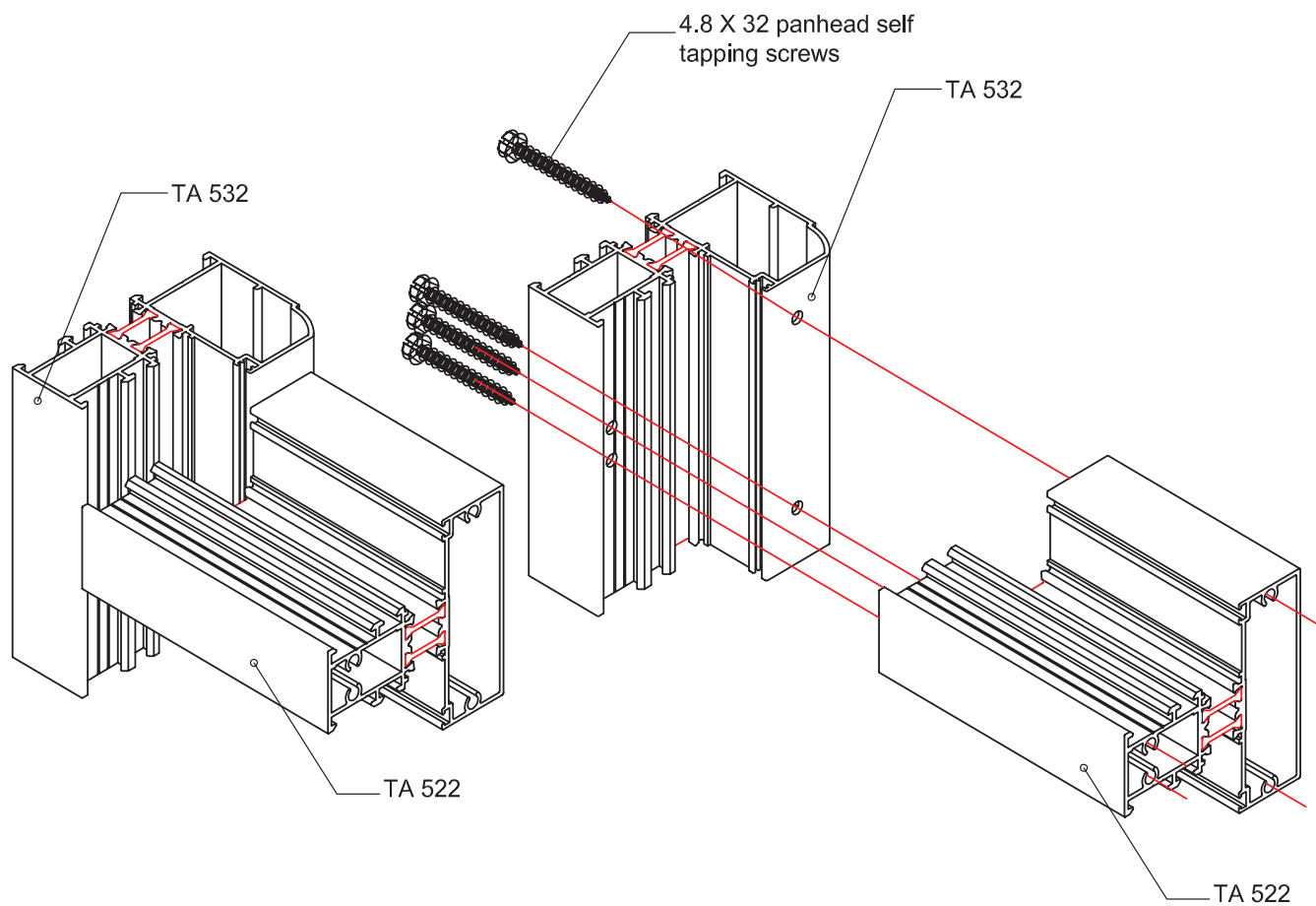
E.P.D.M. GASKET LIST

ITEM No.	GASKET CODE No.	DESCRIPTION	SINGLE LEAF	DOUBLE LEAF
1.	RUB 065	INNER GASKET	2W + 2H	2W + 4H
2.	PB.69-600-3P	WEATHER SEAL PILE	4W + 8H	4W + 12H
3.	RUB 030	THERMAL BREAK GASKET	1W	1W
4.	RUB 075	Ø4mm GASKET	1W	1W

NOTE: ADOPTER SECTION T2490 TO BE CLIP WITH FRAME AND SASH BEFORE CUTTING.



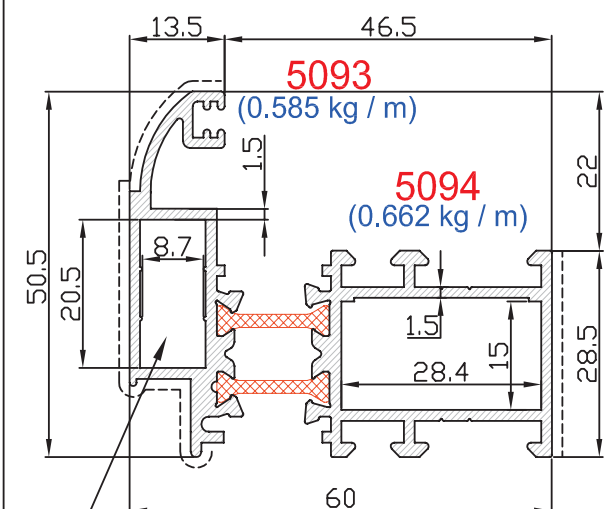




CASEMENT THERMAL BREAK HINGED WINDOWS AND DOORS SECTIONS

ECO - 500

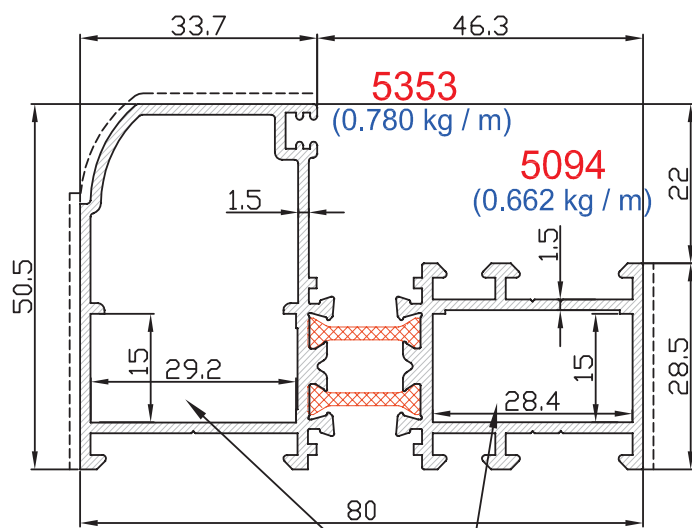
Window frame



Use Extruded Corner Cleat 5278 or 0088 Corner Cleat Use Extruded Corner Cleat 5574 or 00313 Corner Cleat

TA 523
1.342 kg/m

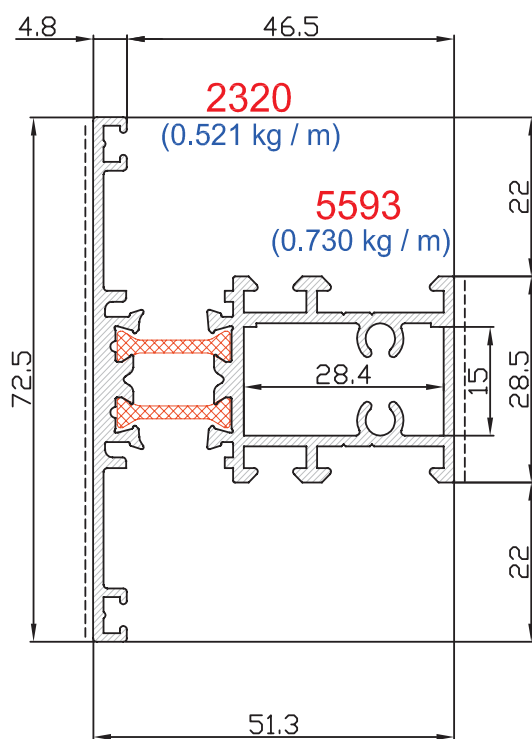
Window/door frame



Use Extruded Corner Cleat 5574 or 00313 Corner Cleat

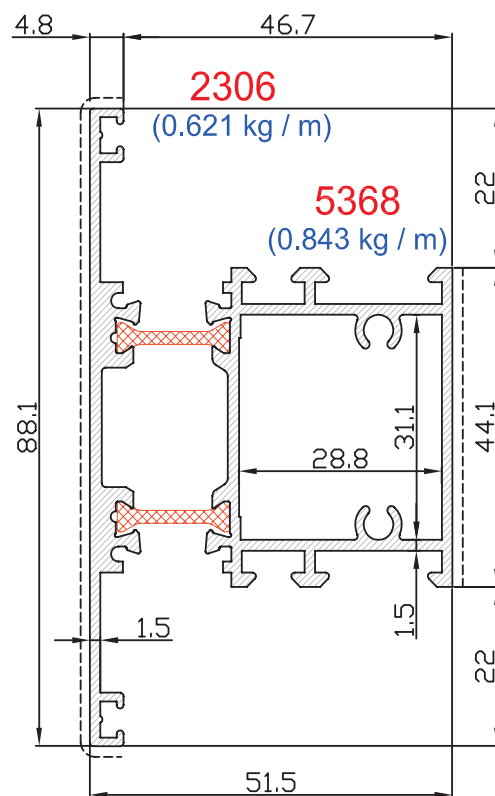
TA 532
1.537 kg/m

Small T-section



TA 516
1.346 kg/m

Medium T-section

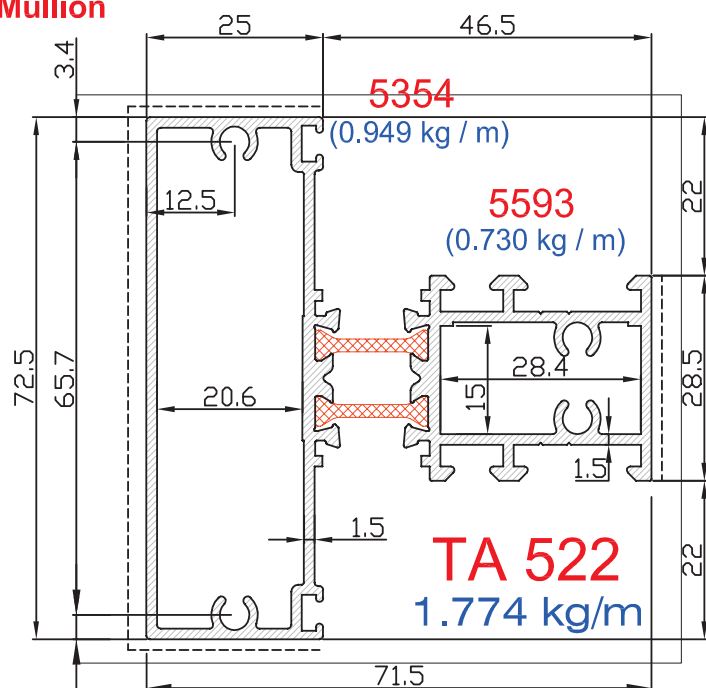


TA 529
1.559 kg/m

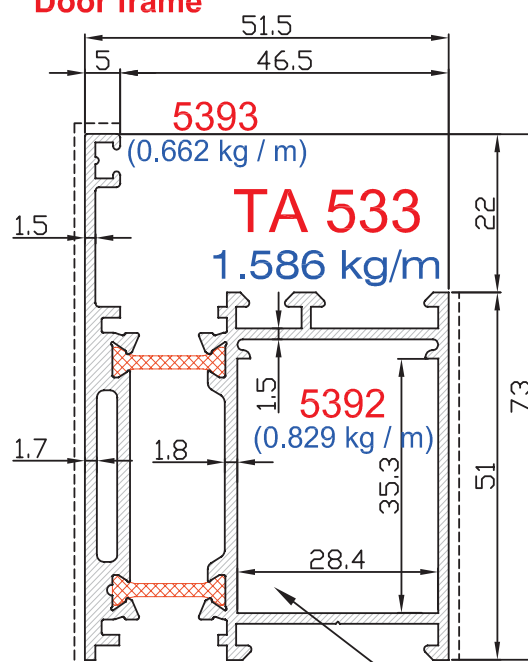
CASEMENT THERMAL BREAK HINGED WINDOWS AND DOORS SECTIONS

ECO - 500

Mullion

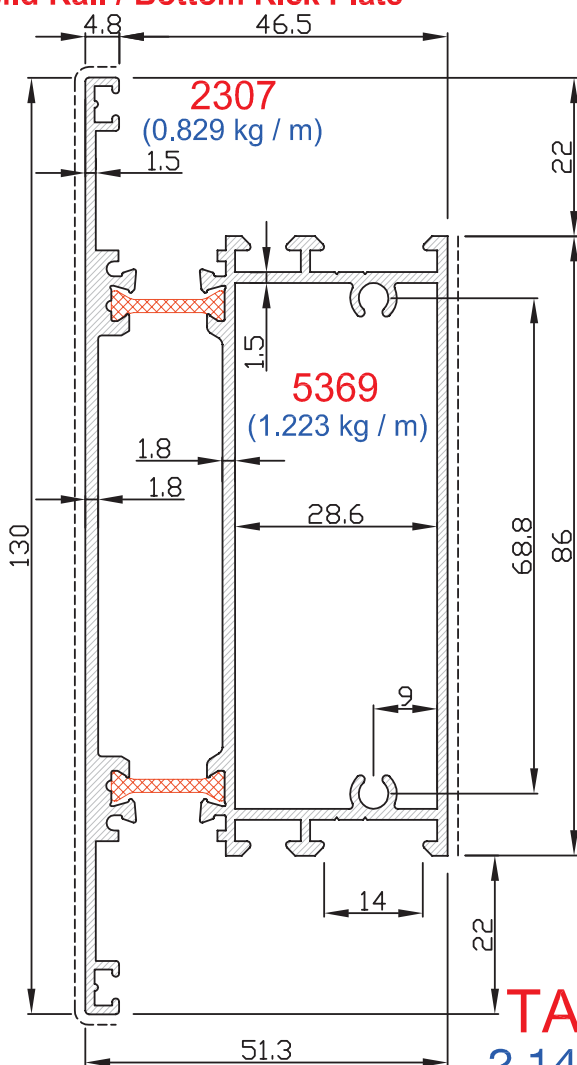


Door frame

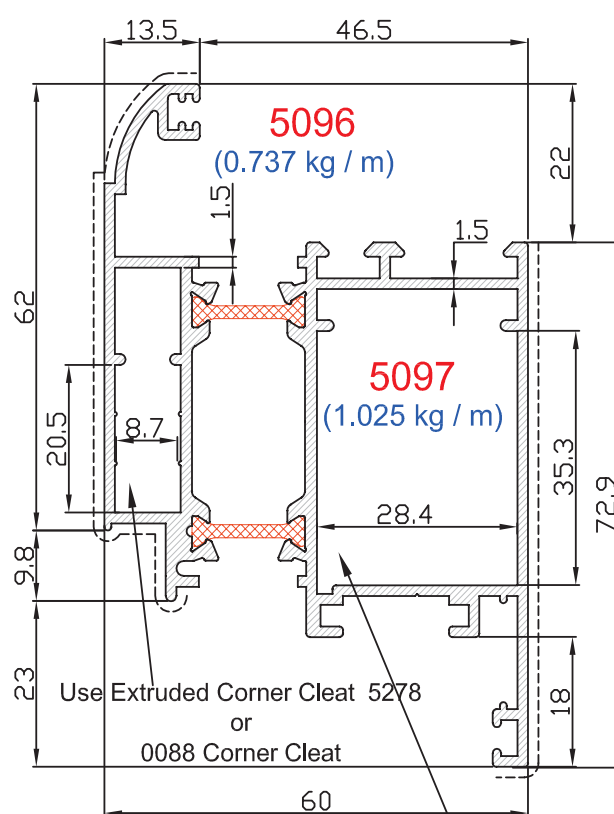


Use Extruded Corner Cleat 5575
or
00367 Corner Cleat

Mid Rail / Bottom Kick Plate



Door shutter inward opening



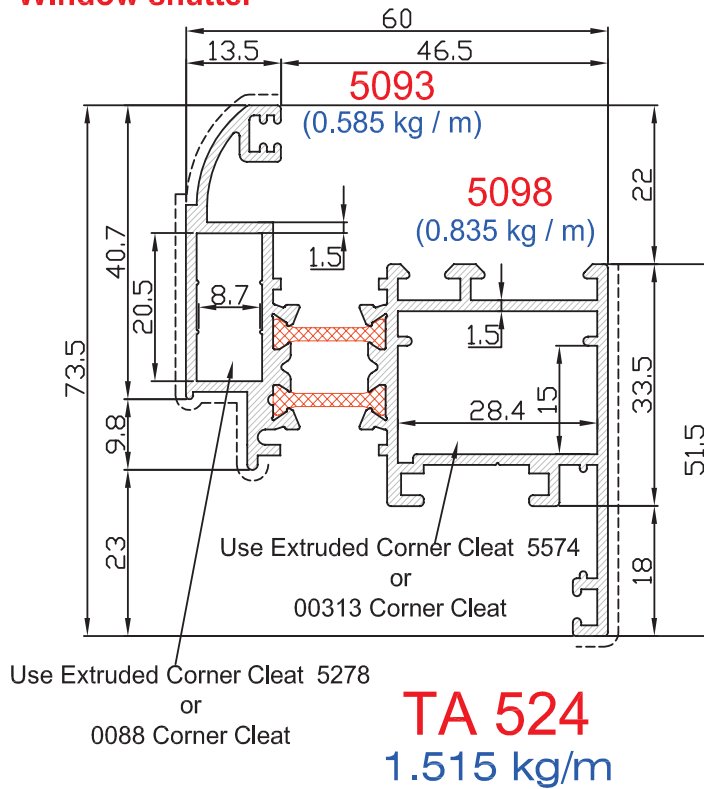
Use Extruded Corner Cleat 5278
or
0088 Corner Cleat

Use Extruded Corner Cleat 5575
or
00367 Corner Cleat

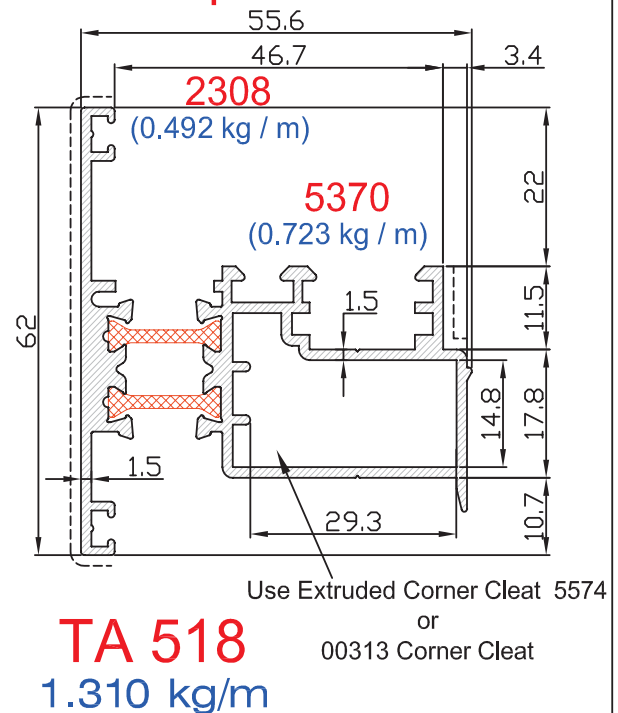
CASEMENT THERMAL BREAK HINGED WINDOWS AND DOORS SECTIONS

ECO - 500

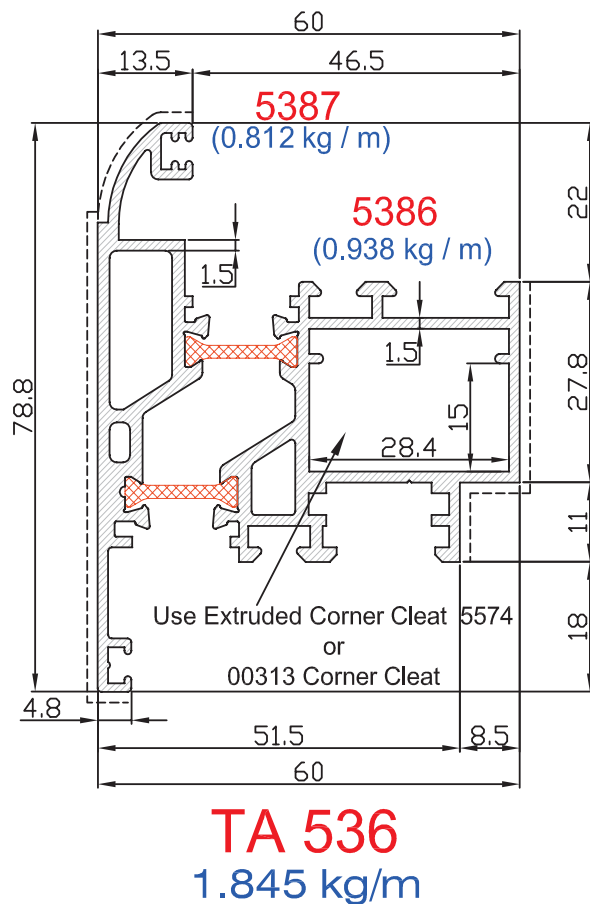
Window shutter



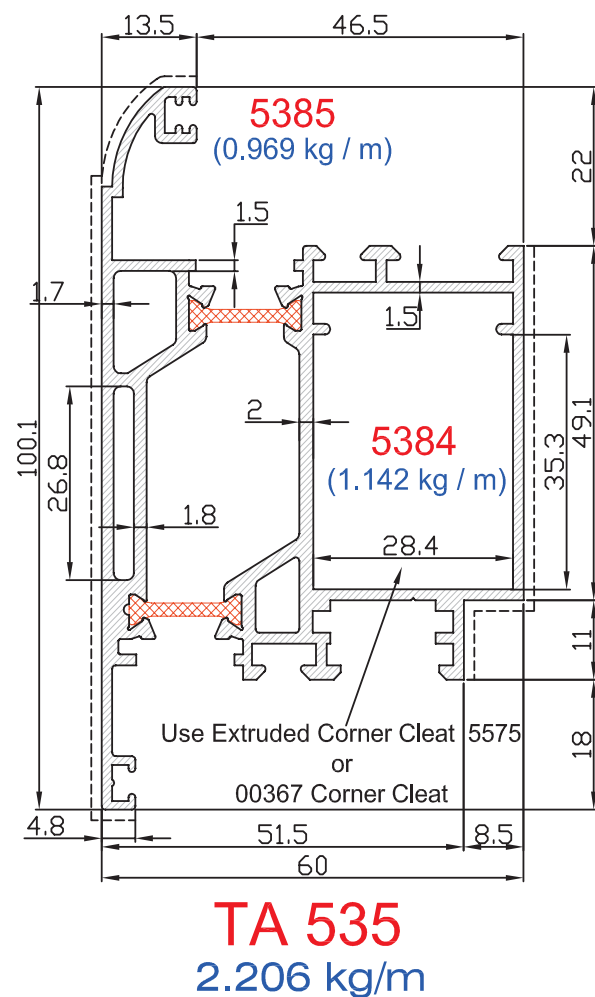
Double shutter adaptor



Window shutter outward openable



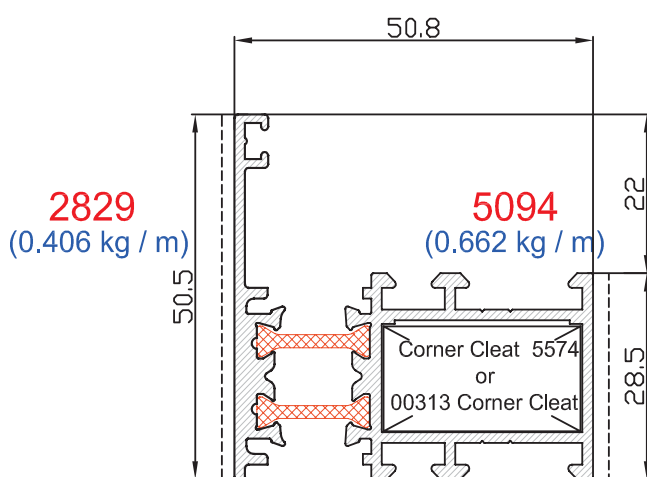
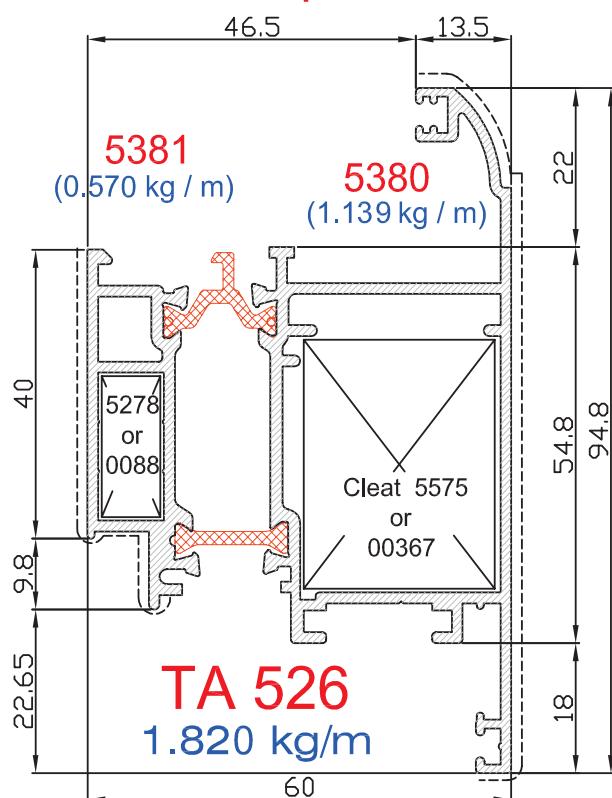
Door shutter outward openable



CASEMENT THERMAL BREAK HINGED WINDOWS AND DOORS SECTIONS

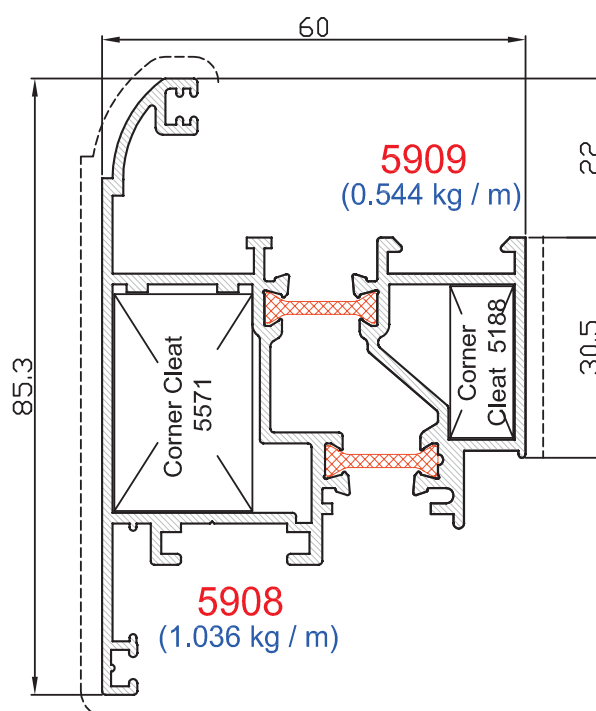
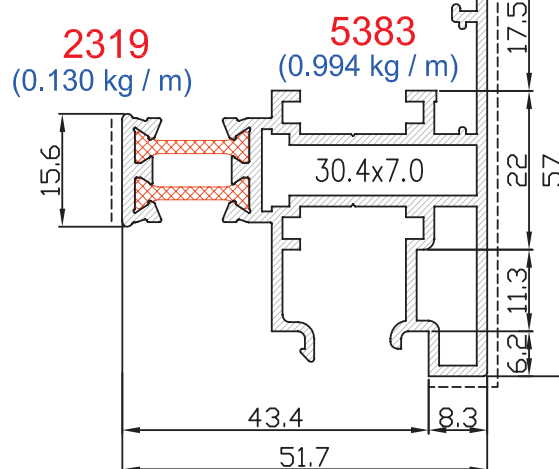
ECO - 500

Door shutter outward openable



Window Frame Outward Openable

Frame converter for outward openings

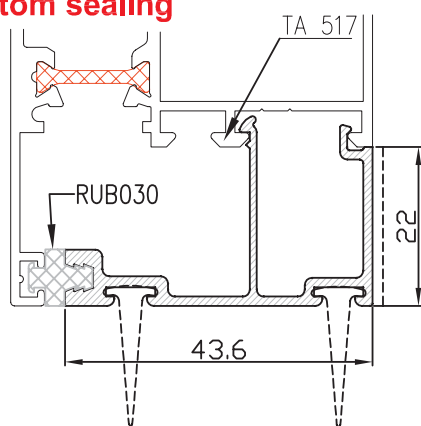


Window Shutter Outward Openable

CASEMENT THERMAL BREAK HINGED WINDOWS AND DOORS SECTIONS

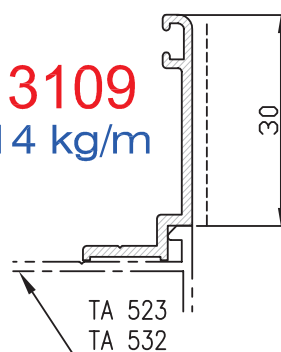
ECO - 500

Bottom sealing



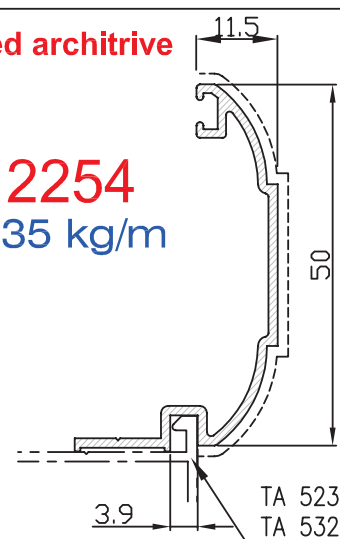
T 2518
0.424 kg/m

Architrive



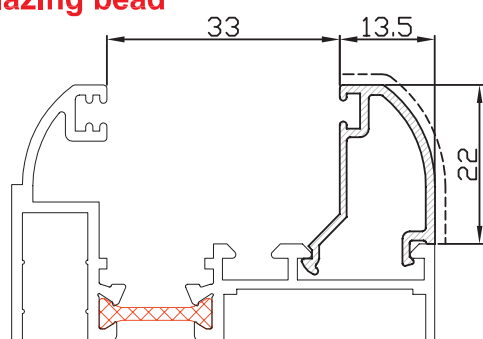
T 3109
0.214 kg/m

Decorated architrive



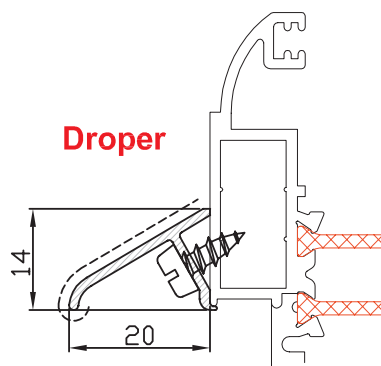
T 2254
0.335 kg/m

Glazing bead



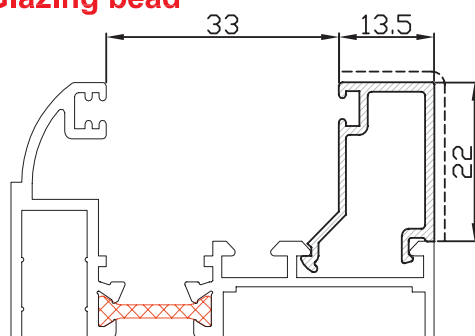
T 2282
0.218 kg/m

Droper



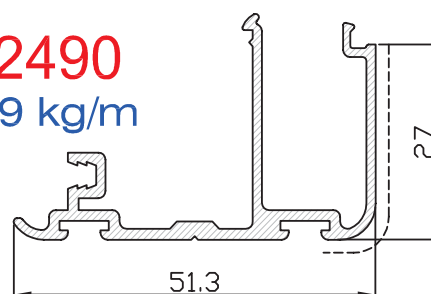
T 2281
0.127 kg/m

Glazing bead



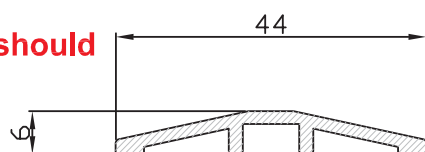
T 2283
0.235 kg/m

Adapter for swing door



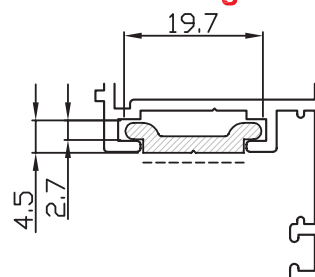
T 2490
0.559 kg/m

Threshold



T 2054
(0.270 kg / m)

Connecting Rod

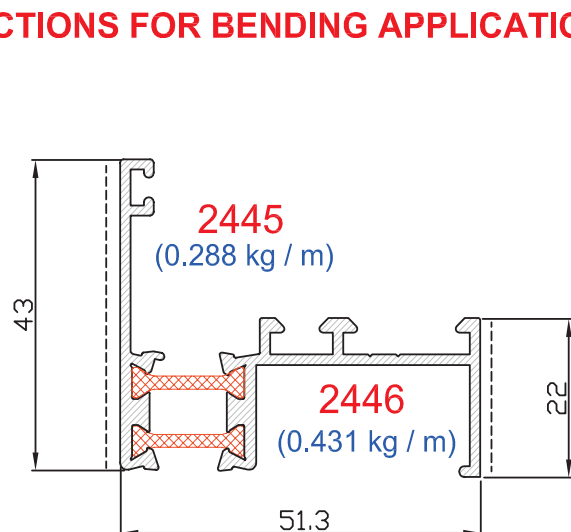


T 2310
0.132 kg/m

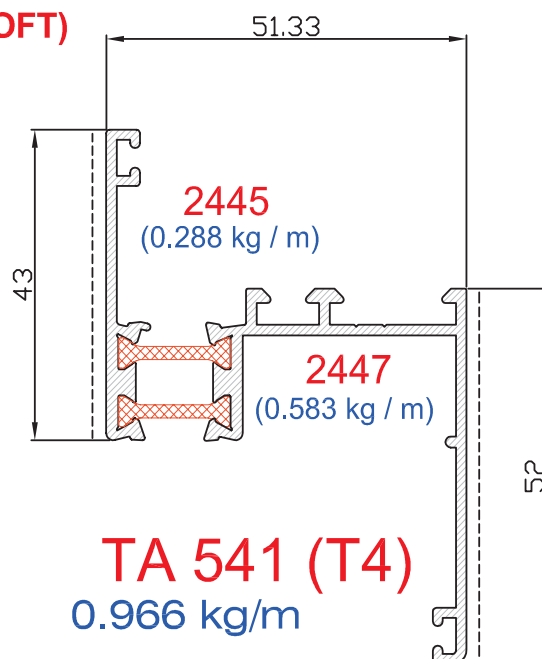
CASEMENT THERMAL BREAK HINGED WINDOWS AND DOORS SECTIONS

ECO - 500

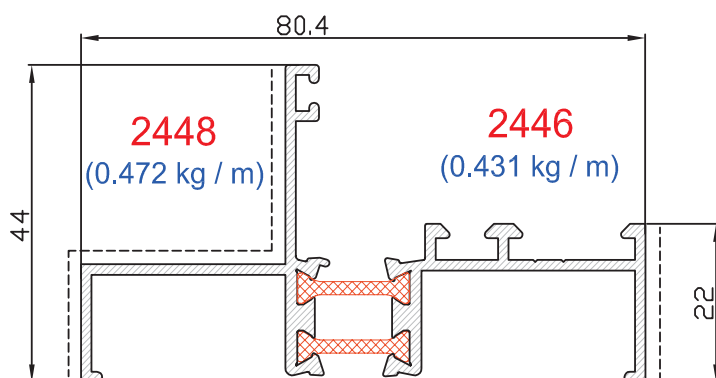
SECTIONS FOR BENDING APPLICATION (T4 SOFT)



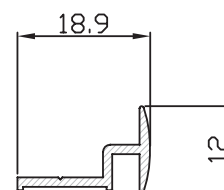
TA 540 (T4)
0.814 kg/m



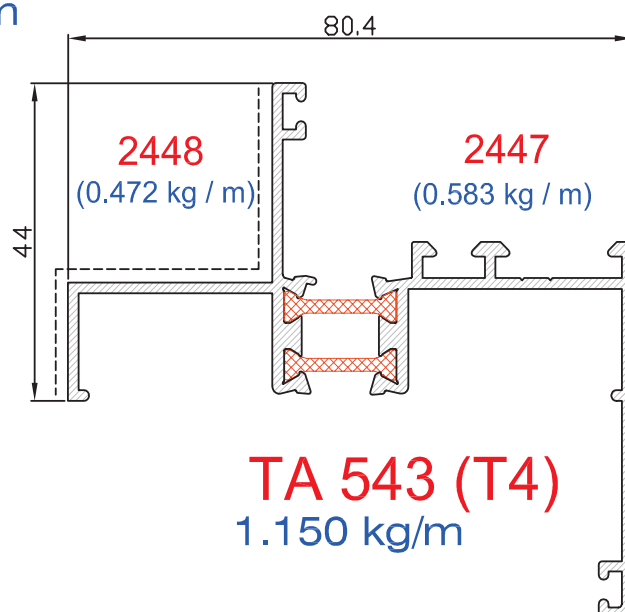
TA 541 (T4)
0.966 kg/m



TA 542 (T4)
0.998 kg/m



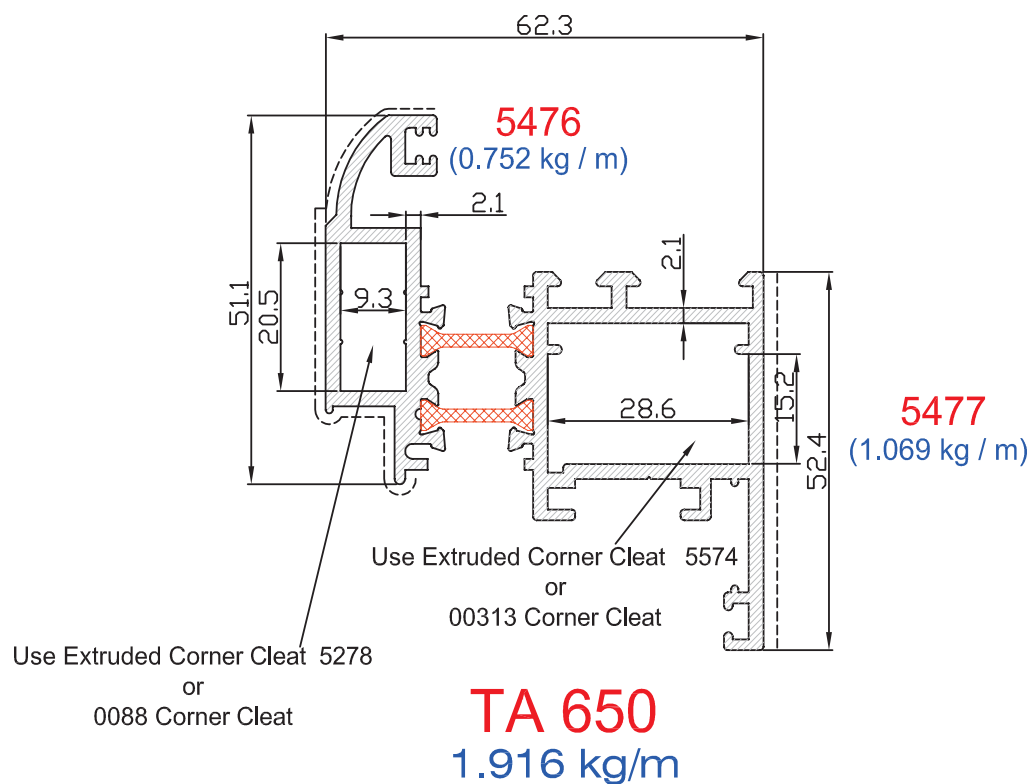
T 2253
0.116 kg/m



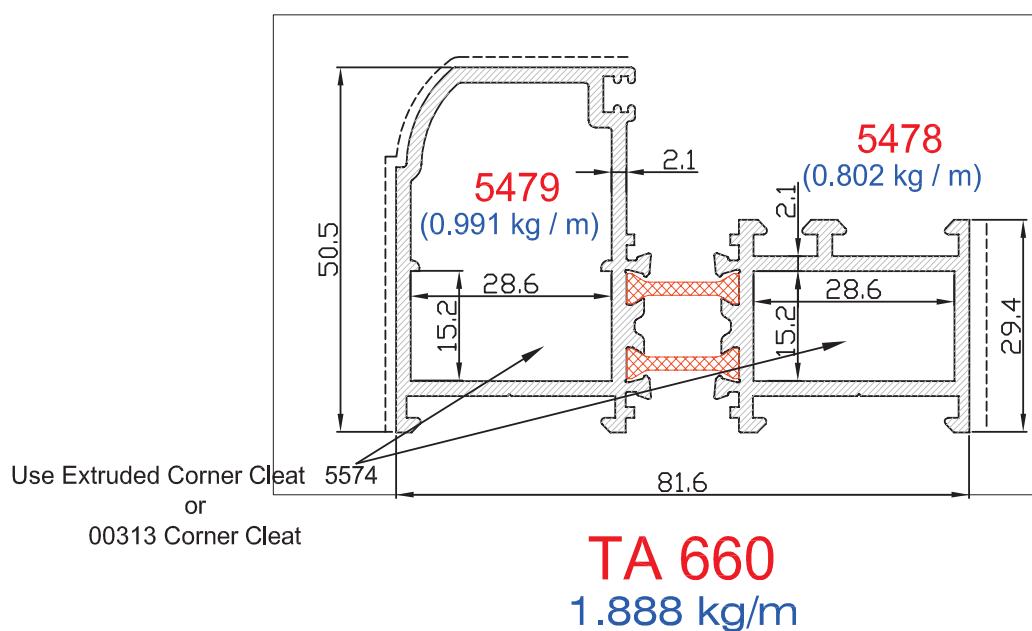
TA 543 (T4)
1.150 kg/m

HEAVY DUTY PROFILES (2.1mm THICK)

Window shutter

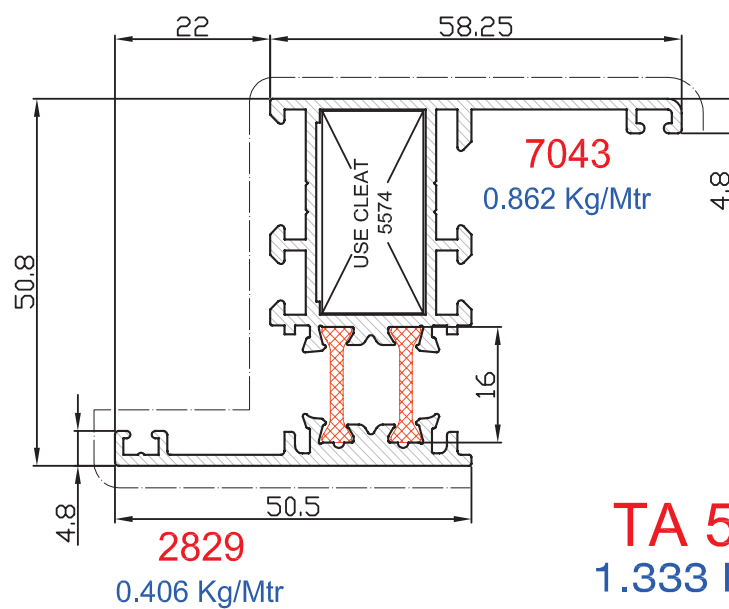


Window frame

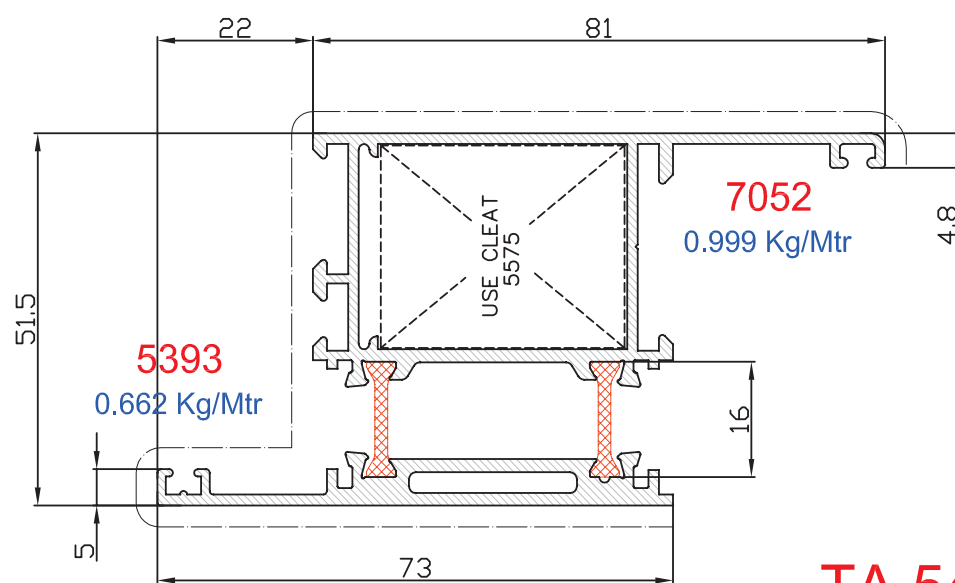


CASEMENT THERMAL BREAK HINGED WINDOWS AND DOORS SECTIONS

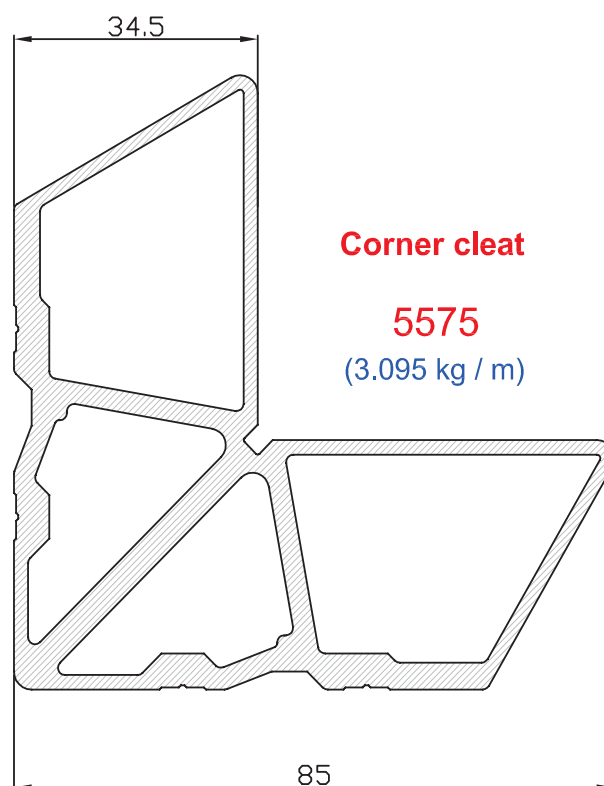
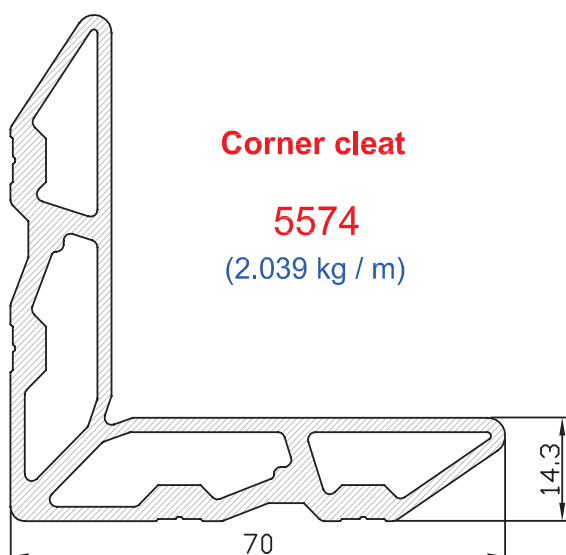
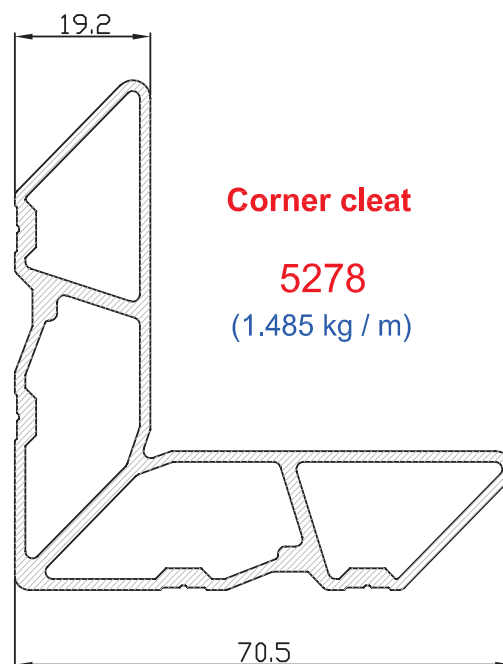
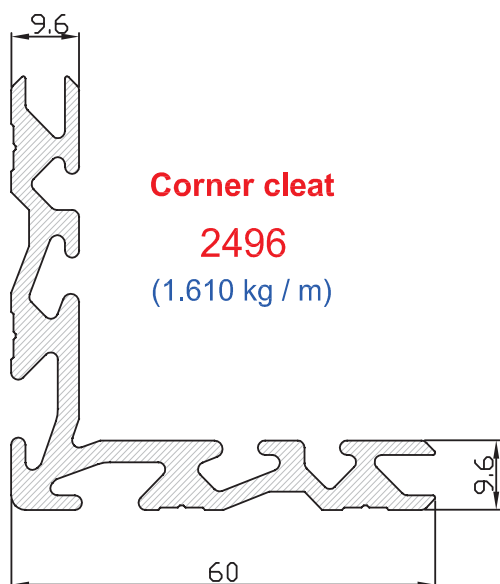
ECO - 500



TA 546
1.333 Kg/m

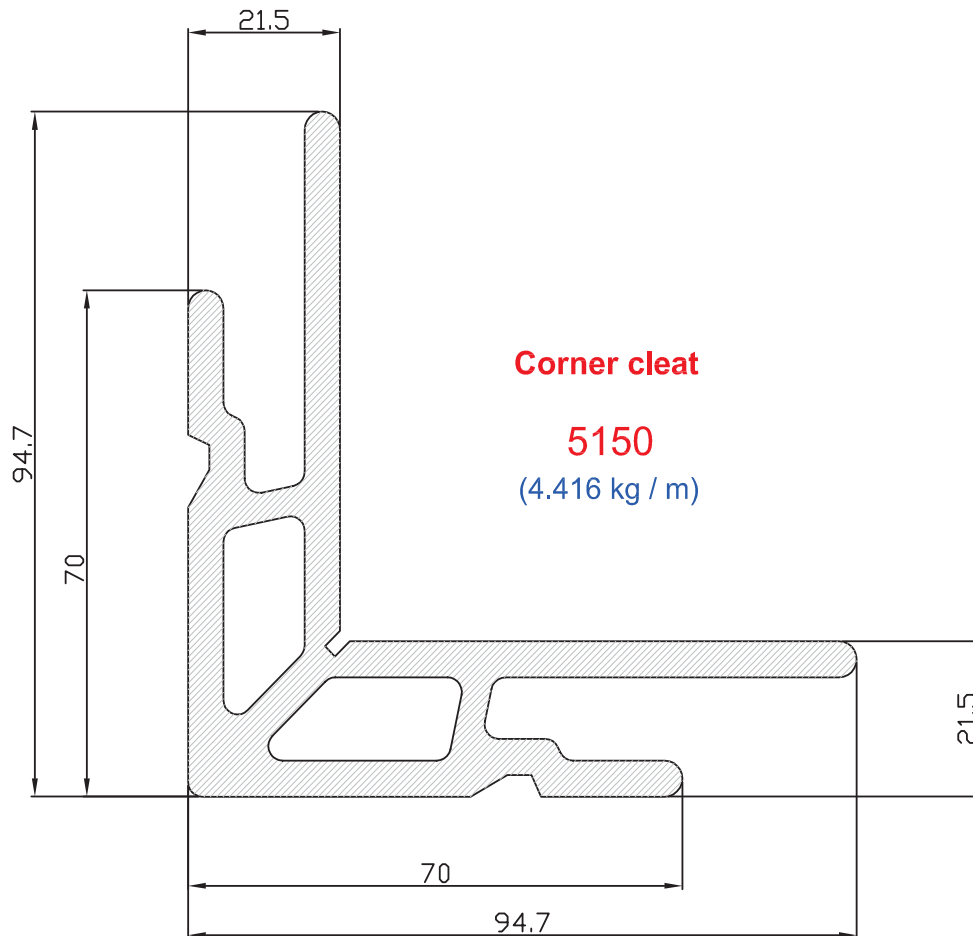
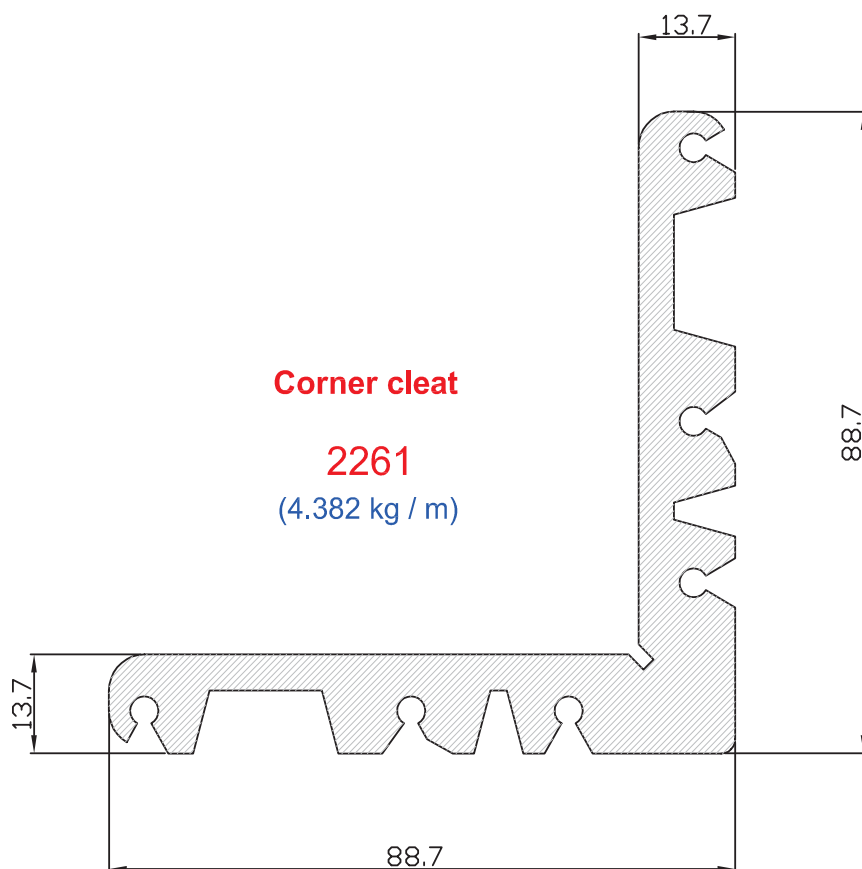


TA 547
1.756 Kg/m



**CASEMENT THERMAL BREAK
HINGED WINDOWS AND DOORS SECTIONS**

ECO - 500



THERMAL BREAK CASEMENT SERIES

SECTIONS MOMENT OF INERTIA

ECO - 500

	Sec. No.	Ixx' (CM ⁴)	Iyy' (CM ⁴)			Sec. No.	Ixx' (CM ⁴)	Iyy' (CM ⁴)	
	TA 516	09.23	15.09			TA 542	03.11	17.48	
	TA 517	86.07	27.84			TA 543	08.69	24.54	
	TA 518	07.40	16.39			TA 544	05.51	12.14	
	TA 523	07.53	16.96			TA 545	21.62	23.56	
	TA 524	22.23	13.47			TA 546	11.79	16.55	
	TA 525	32.99	28.55			TA 547	31.18	23.52	
	TA 526	31.06	28.41			TA 650	18.16	30.61	
	TA 529	20.49	18.66			TA 660	14.21	42.96	
	TA 532	11.61	32.42						
	TA 533	19.26	18.37						
	TA 534	06.88	11.04						
	TA 535	43.50	30.86						
	TA 536	18.44	23.72						
	TA 540	02.87	08.61						
	TA 541	08.49	12.93						