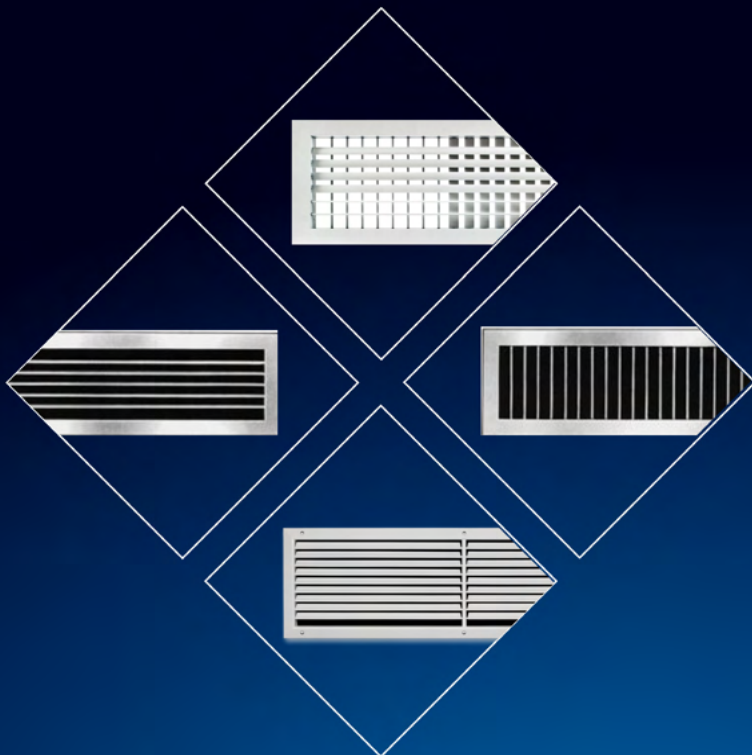
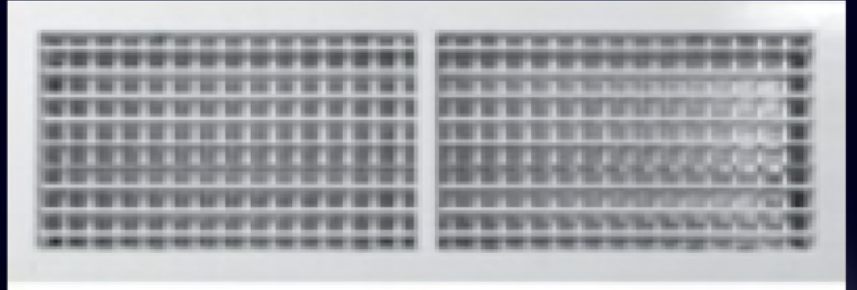




Grilles & Registers

GRILLES AND REGISTERS

CONTENTS

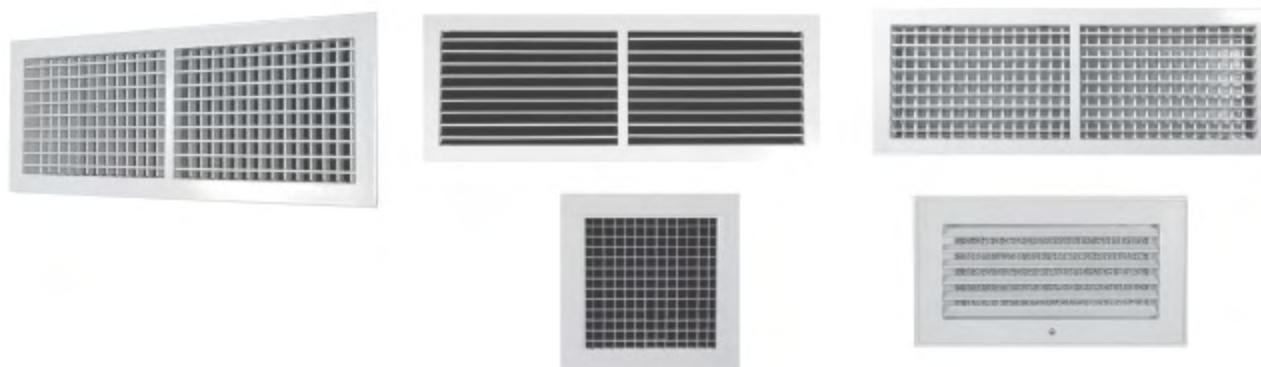
01	Introduction, Features & Characteristics, Models Available.
02	Operating Range, Recommended Outlet Velocities.
03	Engineering Notes, Influence of Blades Deflection on Outlet Performance.
04	Models, Double Deflection Registers.
05	Models, Double Deflection Grilles.
06	Models, Single Deflection Registers.
07	Models, Single Deflection Registers.
08	Models, Single Deflection Grilles.
09	Models, Fresh Air Grilles and Registers.
10&11	Models, Eggcrate Grilles and Registers.
12	Grilles and Registers Accessories, Mullion Arrangement.
13	Profiles used In Grilles and Registers, Available Fixing Mounting.
14	Effective Area Values for Double Deflection Grilles and Registers.
15	Effective Area Values for Single Deflection Grilles and Registers.
16	Effective Area Values for Eggcrate Grilles and Registers.
17	General Selection Diagram.
18 - 33	Using General Selection Diagram, Illustrative Examples.
34	Tabular Selection for Double Deflection Grilles Registers.
35	Ordering Data.

➔ These types of air outlets are the most desirable for the side wall locations. Since they are available with both horizontal and vertical adjustable blades, minor air motion problems can be simply corrected by adjusting the vanes. They are distinguished by their high construction quality, low pressure drops and continued sound levels. Blades can be singularly oriented.

Features & Characteristics:

- Construction: Frame & Blades are made of high quality Extruded Aluminum Profiles of 6063 Alloy.
- Frame Flange width: 30 mm
- Blades: Aerofoil design by punching its four corners by means of G.I. Angles which together create a very robust construction.
- Available in wide variety of standard neck sizes ranging from 300 X 150 up to 1200 X 300 mm in 50 mm increments (other Non-Standard sizes are available on request).

- Both the Grilles and Registers are available in single or double blades deflection which provides air deflection in horizontal and / or vertical planes.
- Blades are individually adjustable to any degree of deflection by hand without the use of any special tools.
- Maximum effective areas can be obtained when the blades are set at 0 degree deflection.
- Blades are separated from their frame by nylon bushes. This method of assembly provides maximum rattle-free performance and eliminates corrosion.
- Large free effective area grilles can be obtained by using an Eggcrate core with 90% Free Area, see page No. GR-D9.
- Grilles combined with Opposed Blade Dampers are called Registers.
- Accessories: see page No. GR-10&11
- Available Fixing Mounting: see page No. GR-12.
- Surface Finishes: see page No. GR-34.



Grilles / Registers Model	Single Deflection Blades	Double Deflection Blades	Horizontal or Vertical Blades	Horizontal or Vertical Front Blades	Opposed Blade Damper	Fixed Blades at 45° Angle
SAR		●		●	●	
SAG		●		●		
RAR , EAR	●		●		●	
RAG , EAG	●		●			●

OPERATING RANGE & QUICK SELECTION TABLE FOR DOUBLE DEFLECTION GRILLES/REGISTERS

Nominal Size		CFM Range		Nominal Size		CFM Range	
Inch	mm			Inch	mm		
12" x 6"	300 X 150	190	460	12"x10"	300 X 250	315	725
16" x 6"	400 X 150	270	625	16"x10"	400 X 250	425	970
18" x 6"	450 X 150	300	650	18"x10"	450 X 250	480	1060
20" x 6"	500 X 150	315	725	20"x10"	500 X 250	540	1200
24" x 6"	600 X 150	400	900	24"x10"	600 X 250	610	1400
30" x 6"	750 X 150	450	1025	30"x10"	750 X 250	850	2050
36" x 6"	900 X 150	550	1250	36"x10"	900 X 250	1000	2200
40" x 6"	1000X150	610	1400	40"x10"	1000X 250	1090	2350
48" x 6"	1200X150	700	1600	48"x10"	1200X250	1200	2500
12" x 8"	300 X 200	325	725	12"x12"	300 X 300	390	850
16" x 8"	400 X 200	350	760	16"x12"	400 X 300	525	1160
18" x 8"	450 X 200	390	850	18"x12"	450 X 300	560	1250
20" x 8"	500 X 200	425	950	20"x12"	500 X 300	640	1440
24" x 8"	600 X 200	500	1100	24"x12"	600 X 300	675	1550
30" x 8"	750 X 200	610	1400	30"x12"	750 X 300	870	2000
36" x 8"	900 X 200	675	1550	36"x12"	900 X 300	1070	2350
40" x 8"	1000 X200	800	1900	40"x12"	1000 X300	1200	2500
48" x 8"	1200X 200	900	2150	48"x12"	1200 X300	1350	3100

- CFM Values are based on Noise Level ranging from 15-35 (db)

- Tabulated data are for Double Deflection Grilles / Registers of Horizontal or Vertical Front Blades

RECOMMENDED OUTLET VELOCITIES

APPLICATION	TERMINAL VELOCITY	
	FPM	m/s
Broadcast studios	300-500	1.5-2.5
Residences	500-750	2.5-3.7
Apartments	500-750	2.5-3.7
Mosques and Churches	500-750	2.5-3.7
Hotel bedrooms	500-750	2.5-3.7
Theaters	500-750	2.5-3.7
Private offices, acoustically treated	500-750	2.5-3.7
Private offices, not treated	500-800	2.5-4.0
Motion picture theaters	1000	5.0
General offices	1000-1250	5.0-6.2
Dept. stores, upper floors	1500	7.5
Dept. stores, main floors	2000	10

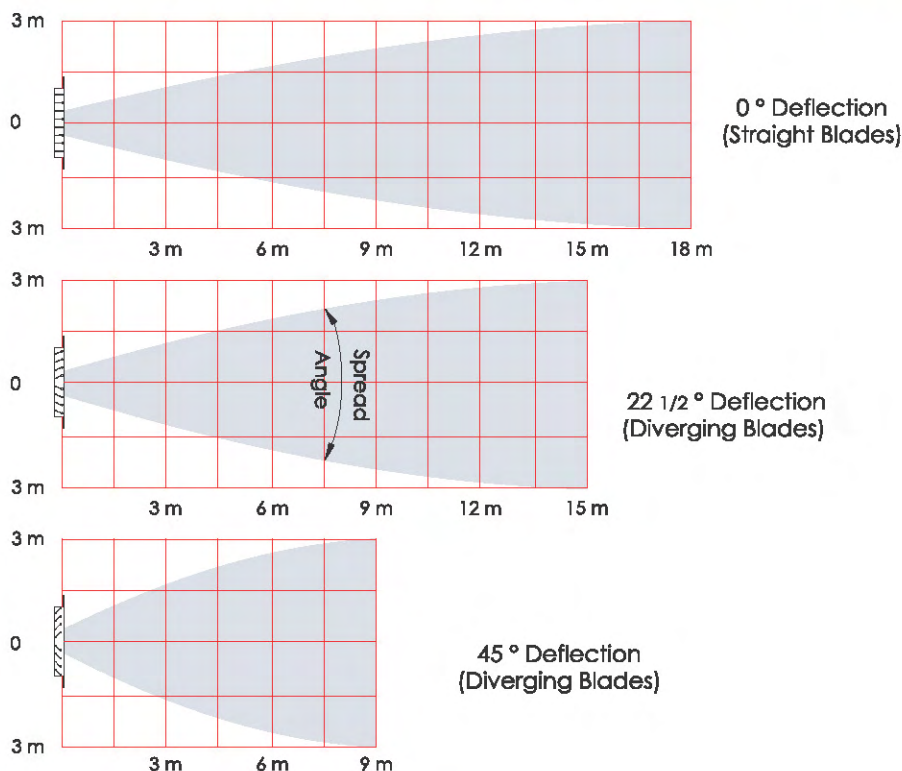
Important Principles to Know

- **Throw:** is the horizontal distance that an air stream travels on leaving an outlet. This distance is measured from the outlet to a point at which the velocity of the air stream has reached a definite minimum value.
- **Drop:** is the vertical distance the air moves between the time it leaves the outlet and the time it reaches the end of its throw.
- **Spread:** is the angle of divergent of the air stream after it leaves the outlet. Horizontal spread is divergence in the horizontal plane and vertical spread is divergent in the vertical plane. Spread is the included angle measured in degrees.

- From the selection diagrams/tables the size of the Grille / Register can be selected taking into consideration the throw, velocity, pressure loss and noise level for it.
- Generally, to prevent over blow, throw should be selected 75% of the distance to the wall opposite, or if the outlets are opposed to one another this should be one third of the distance between them.
- When the throw is more than 75 % of the distance to the wall opposite, divide the air flow over several outlets to reduce the throw.
- The minimum Grille / Register height from the floor level is determined by the drop of the selected outlet +1.8 mtr.
- Air passing through a properly selected Grille / Register will not add any appreciable noise to the sound level of the existing system.
- To obtain long throw and narrow air pattern, use a blades deflection between 0 degree & 15 degree angle. And for shorter throw and wide air pattern use up to 45 angle of deflection.
- Outlets with blades set at a straight angle result in a spread of approximately 19° in both the horizontal and vertical plane.

- Outlets with converging blades set to direct the discharge air result in approximately the same spread as when the blades are set straight. However the resulting throw is approximately 15% longer than the same for straight blades setting.
- Diverging blades into 22 and half degree angle as shown below result in a throw with approximately 20% less than the throw of straight blades setting. Also diverging blades into 45 degree angle as shown result in spread included angle of approximately 60 degrees and a throw with approximately 50% less than the throw of straight blades setting.
- To obtain better air mixing, decrease the throw and increase the spread and induction by deflecting the blades toward maximum recommended angle of deflection (45°).
- The spread in Double Deflection Grilles / Registers can be adjusted in horizontal and vertical planes.
- If the Opposed Blade Damper is used with the grille outlet, the effective area will be reduced approximately by 5% and its effect on throw & pressure drop is negligible.

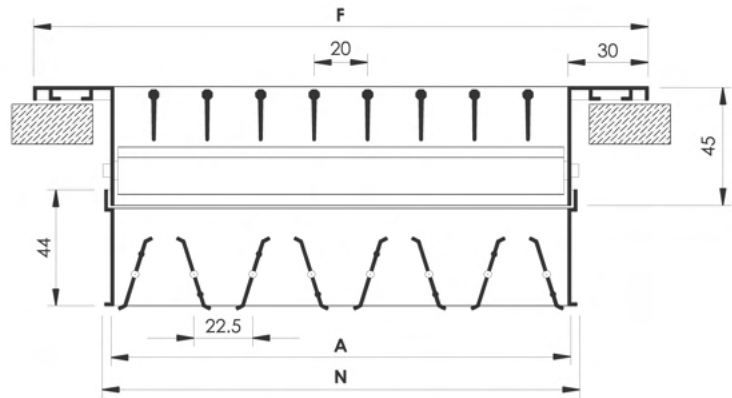
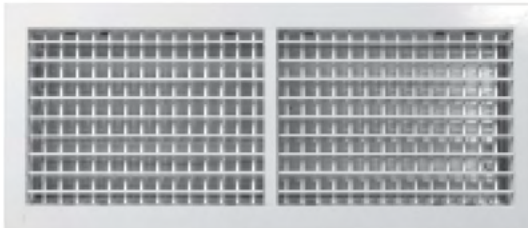
➔ Influence of Blades Deflection on Outlet Performance:



Double Deflection Grilles

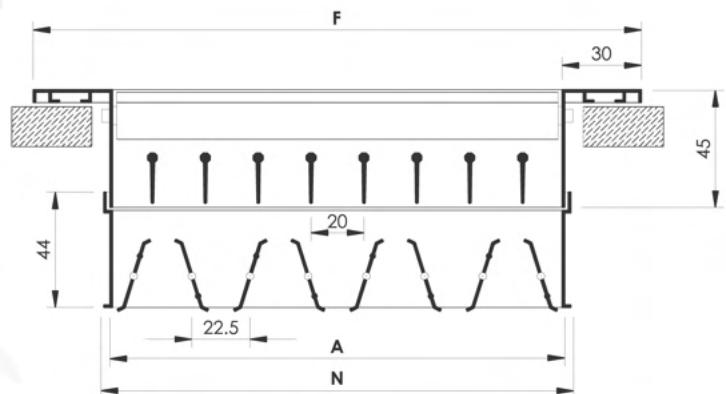
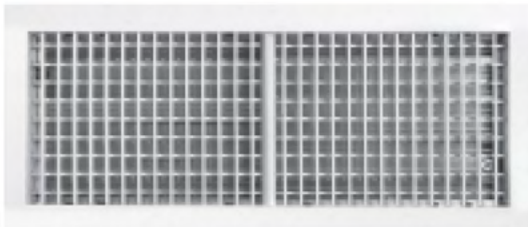
Construction and Dimensional Details

Model SAR HFB DD



Front Blades Mounting : Horizontal

Model SAG VFB DD



Front Blades Mounting : Vertical

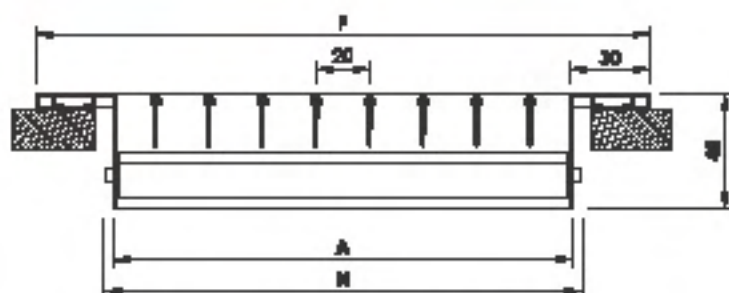
- SAR: is Supply Air Register, Double Deflection Blades c/w Opposed Blade Damper.
- Registers called Supply Air Register and coded as SAR are always equipped with Opposed Blade Damper (provided as standard).

N:	Nominal/Listed Size	= Length (L) X Height (H)
A:	Actual Size	= (L-10) X (H-10)
F:	Face Size	= (L+50) X (H+50)

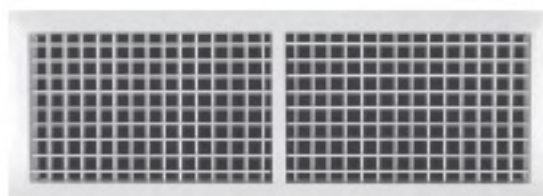
- Registers furnished approximately 10 mm less than the Nominal/Listed Size.
- All dimensions are in mm and subject to ± 1 mm tolerance.



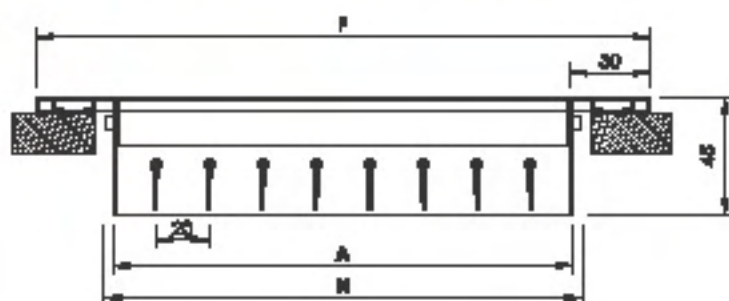
Model SAG HFB DD



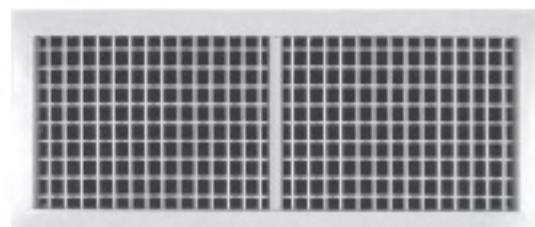
Front Blades Mounting : Horizontal



Model SAG VFB DD



Front Blades Mounting : Vertical



N:	Nominal/Listed Size	• Length [L] x Height [H]
A:	Actual Size	• [H-10] x [H-10]
F:	Face Size	• [L+50] x [H+50]

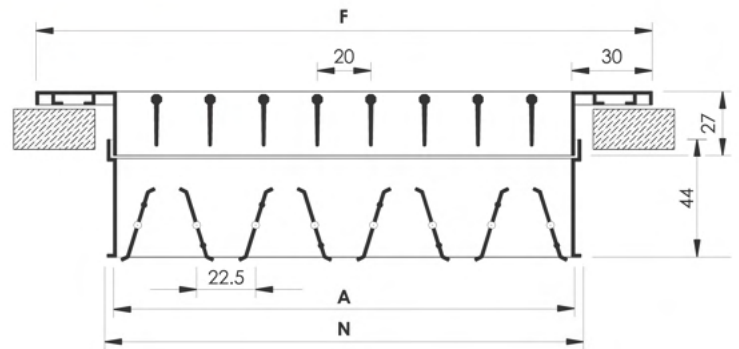
- Grilles furnished approximately 10 mm less than the Nominal/Listed Size.
- All dimensions are in mm and subject to ± 1 mm tolerance.

- SAG: is Supply Air Grille, Double Deflection Blades w/o Opposed Blade Damper.
- Grilles called Supply Air Grille and coded as SAG are usually supplied w/o Opposed Blade Damper.

Single Deflection Registers

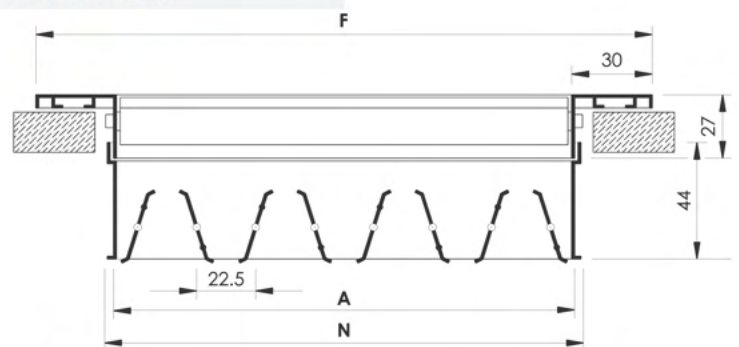
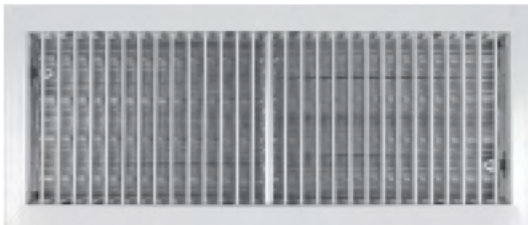
Construction and Dimensional Details

Model RAR HB SD or EAR HB SD



Blades Mounting : Horizontal

Model RAR VB SD or EAR VB SD



Blades Mounting : Vertical

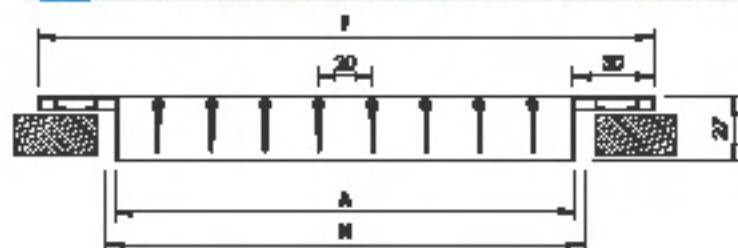
- RAR I EAR: is Return, Extract or Exhaust Air Register, Single Deflection Blades c/w Opposed Blade Damper.
- Registers called Return, Extract or Exhaust Air Register and coded as RAR I EAR are always equipped with Opposed Blade Damper (provided as standard).
- Blade Damper (provided as standard).

N:	Nominal/Listed Size	= Length (L) x Height (H)
A:	Actual Size	= (L-10) x (H-10)
F:	Face Size	= (L+50) x (H+50)
• Registers furnished approximately 10 mm less than the Nominal/Listed Size.		
• All dimensions are in mm and subject to ± 1 mm tolerance.		

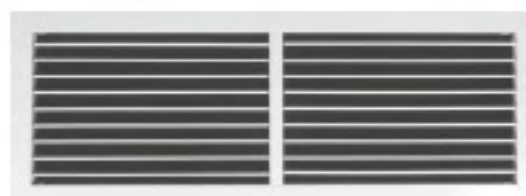
Single Deflection Grilles

Construction and Dimensional Details

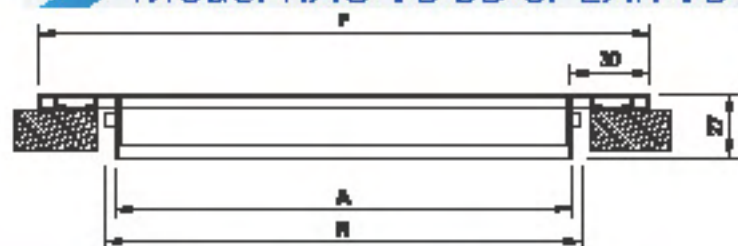
Model RAG HB SD or EAR HB SD



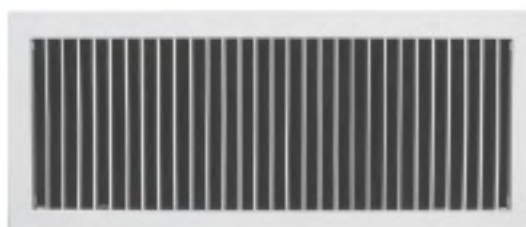
Blades Mounting : Horizontal



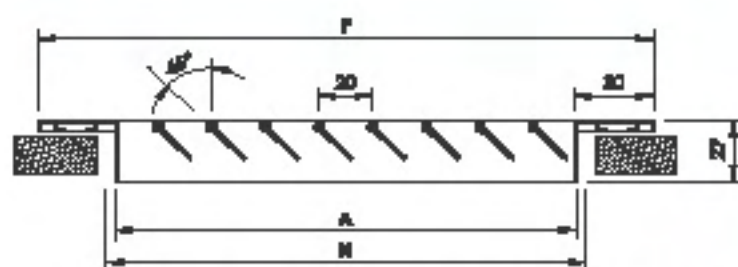
Model RAG VB SD or EAR VB SD



Blades Mounting : Vertical



Model RAG HB SD or EAR HB SD, Fixed Blades 45°



Blades Mounting : Horizontal, set in a fixed position at an angle of 45°



N:	Nominal/Listed Size	• Length (L) x Height (H)
A:	Actual Size	• (L-10) x (H-10)
F:	Face Size	• (L+50) x (H+50)

• Grilles furnished approximately 10 mm less than the Nominal/Listed Size.

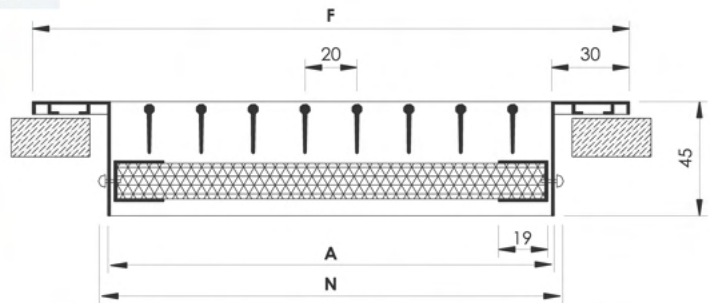
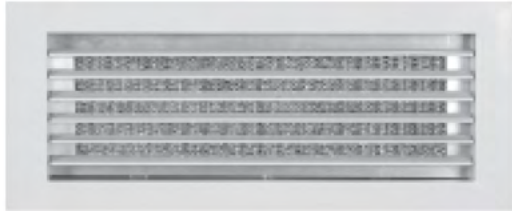
• All dimensions are in mm and subject to ± 1 mm tolerance.

- RAG | EAG: is Return, Extract or Exhaust Air Grille, Single Deflection Blades w/o Opposed Blade Damper.
- Grilles called Return, Extract or Exhaust Air Grille and coded as RAG | EAG are usually supplied w/o
- Opposed Blade Damper.

Fresh Air Grilles and Registers

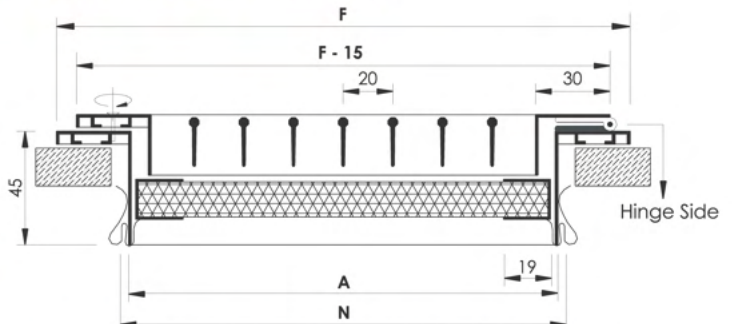
Construction and Dimensional Details

Model FAG C/W FILTER



Blades Mounting : Horizontal (Adjustable or Fixed at 45 ° Angle).

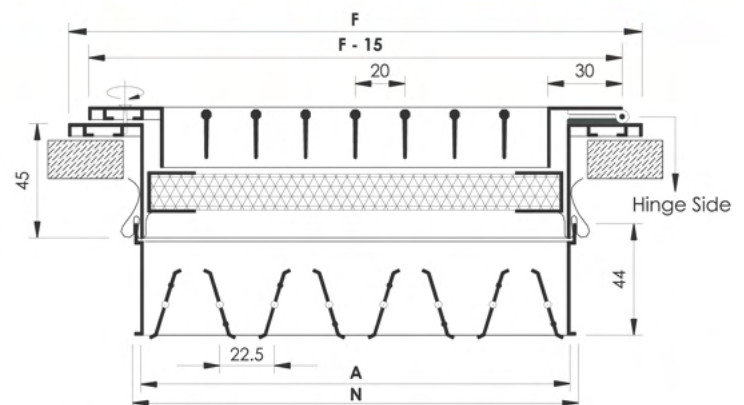
Model FAG C/W FILTER (DOUBLE FRAME)



Blades Mounting : Horizontal (Adjustable or Fixed at 45 ° Angle).

Filter : easily removable after the grille fixed.

Model FAG + D C/W FILTER or FAR C/W FILTER (DOUBLE FRAME)



Blades Mounting : Horizontal (Adjustable or Fixed at 45 ° Angle).

Filter : easily removable after the grille fixed.

OBD : adjustable after removal of the filter.

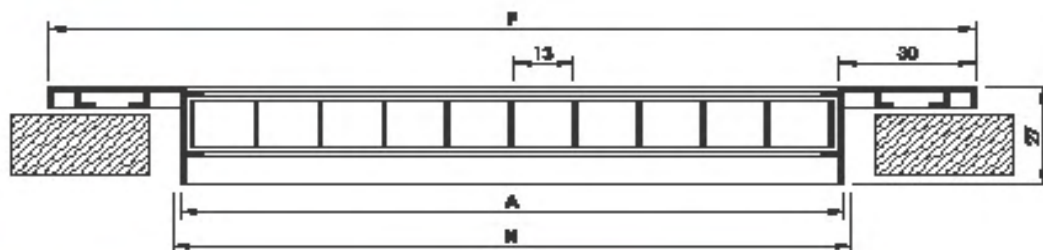
- FAG I FAR: is Fresh Air Grille I Register, Single Deflection Blades c/w Aluminium Washable Filter Media 1/2 thickness.
- Double Frame Grilles I Registers are provided with door hinge from one side and screw from other side allowing the second frame (inner one) to act as an access door to the Filter and/or Opposed Blade Damper.

N:	Nominal/ Listed Size	= Length (L) x Height (H)
A:	Actual Size	= (L-10) x (H-10)
F:	Face Size	= (L+50) x (H+50)

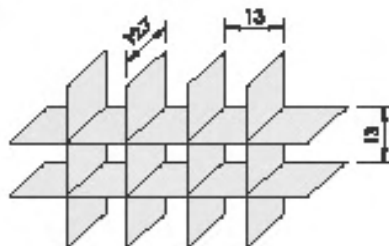
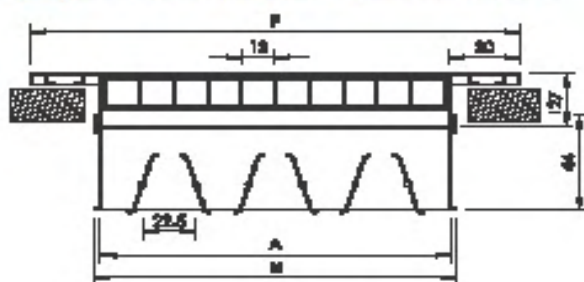
• Grilles I Registers furnished approximately 10 mm less than the Nominal/ Listed Size.

• All dimensions are in mm and subject to ± 1 mm tolerance.

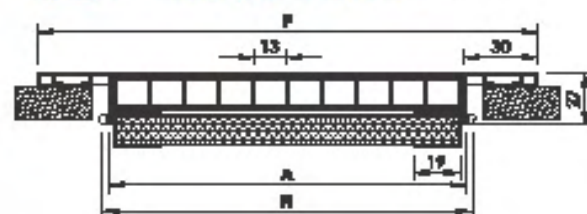
Model ECG



Model ECG+D or ECR



Model ECG+F



- The Eggcrate grilles with Aluminium Eggcrate mesh are normally used for the return and recirculation of air inside offices, living areas, commercial centres, etc.
- The Particular design of the Eggcrate central core of 13 x 13 mm opening permits the use of a large free surface area (90% Free Area) without turbulence.
- The Eggcrate grille frame with the channel border is used to fix the central core.
- In respect to traditional grilles with inclined or fixed blades, it's possible to reduce the grilles dimensions

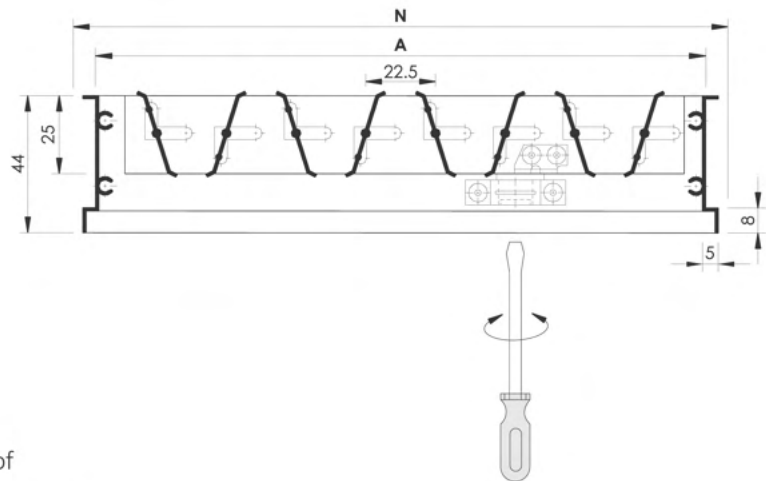
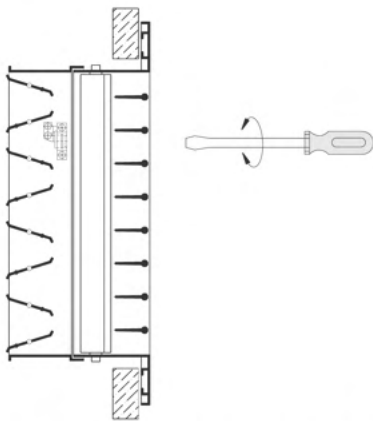
- while maintaining equal performances, or reduce noise level and pressure drop while maintaining equal dimensions and air flow.
- Eggcrate grilles can be mounted either horizontally or vertically (ceiling or side wall) without affecting their aesthetic form or performance.
- The Eggcrate grilles are available with standard accessories such as Opposed Blade Damper or Aluminium Washable Filter Media of 1/2 thickness.
- Eggcrate Grilles / Registers furnished a approximately 10 mm less than the Nominal/Listed Size.
- All dimensions are in mm and subject to ± 1 mm tolerance.

N:	Nominal/Listed Size	= Length (L) x Height (H)
A:	Actual Size	= (L-10) x (H-10)
F:	Face Size	= (L+50) x (H+50)

- Grilles / Registers furnished a approximately 10 mm less than the Nominal/Listed Size.
- All dimensions are in mm and subject to ± 1 mm tolerance.

A. Opposed Blade Damper

- Frame and Blades are of high quality Extruded Aluminium Profiles construction.
- Blades are designed to rotate opposite to each other.
- The specially designed blades have an overlapping lip which assures a tight closure.
- Generally, the opposed blade damper is attached to the grille and fixed to it by means of 'S' clips.
- Blades are separated from its frame by nylon bushes. This method of assembly provides maximum rattle-free performance and eliminates corrosion.
- Usually Damper standard surface finish is Aluminium in Mill Finish. Matt black: powder coating color is also available on request (as an option).
- Screw type operation.

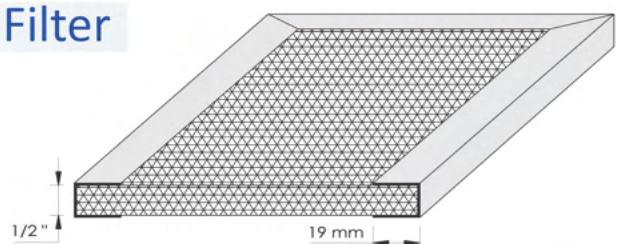


- The range from full open to full closed position of Damper blades can be easily adjusted by a screw driver accessible from the face of the register as shown in the figure.
- All dimensions are in mm and subject to ± 1 mm tolerance.

tolerance.

B. Aluminium Washable Filter

- Construction: Consists of expanded metal Aluminium mesh with unique pattern.
- Application: For collection of big particles of dust. It's used for corrosive atmospheres.
- Features: High dust holding capacity, low resistance filters. It can be cleaned with regular water and lives longer.
- Filter Thickness: Standard '1/2' thickness provided with



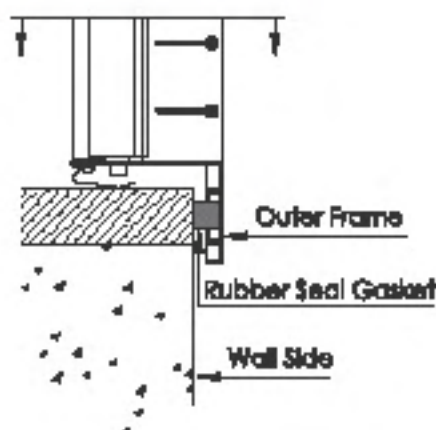
Aluminium Profiled U - Channel Frame of 19 mm width.

C. Foam Type Rubber Gasket (Optional)

- Gasket type : Single Sided Self-Adhesive Foam.
- Gasket Function: Sealing.
- Gasket Benefits:

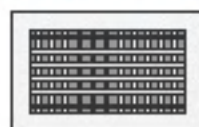
- Stops Grille / Register rattling.
- Minimize air infiltration.
- Stops leaks and pressure losses.
- Takes up unevenness of ceiling.
- Easy to apply on site or in factory.

- To be applied around the perimeter of the back side of the Grille / Register to act as an air seal to prevent pressurized air from escaping from the sides of the outer frame when fixed to the wall.



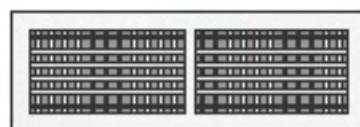
Mullion Arrangement

Without Mullion



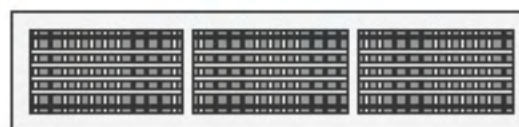
$L \leq 500 \text{ mm}$

1 Mullion



$L > 500 \text{ mm}$
& $L \leq 1000 \text{ mm}$

2 Mullions or more

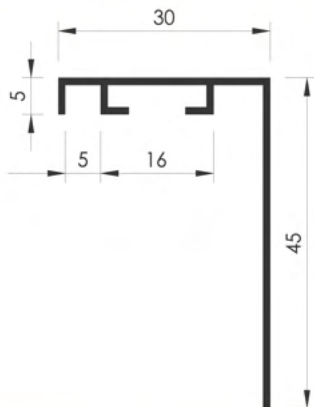


$L > 1000 \text{ mm}$

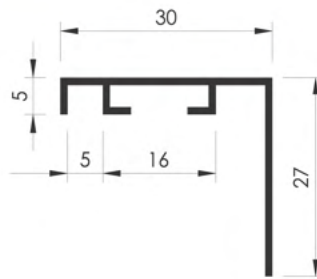
- When the length of the Grille / Register is exceeding 500 mm but not more than 1000 mm, the horizontal blades are supported by a mullion. Fixed at the centre of the Grille / Register for more stability.

- When the length of the Grille / Register is exceeding 1000 mm, two or more mullions (depending on length) are required to support the horizontal blades at equal intervals.
- Mullion Construction: Aluminium Profiled U-Channel of 15 mm width.

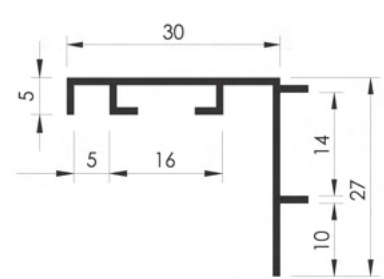
Cross Sectional Drawings for Profiles used in Grilles I Registers



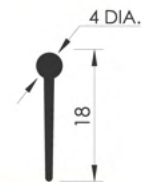
Frame Profile Section
Double Deflection Grilles and Registers



Frame Profile Section
Single Deflection Grilles and Registers



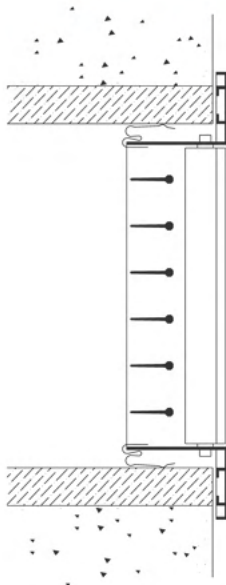
Frame Profile Section
Eggcrate Grilles and Registers



Aerofoil Blade Profile Section
Grilles and Registers

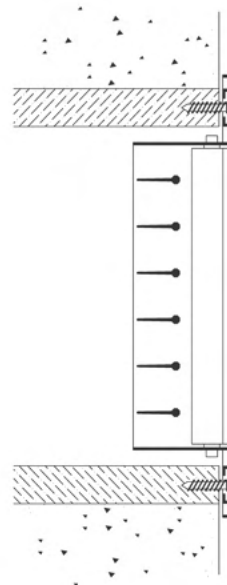
- All dimensions are in mm and subject to ± 0.2 mm tolerance.

Available Fixing Mounting



A. Concealed Fixing (Spring Clip Mounting)

The Grille I Register is fixed by means of spring clips to the wall or partition where no screws are visible.



B. Face Screw Fixing

The Grille I Register is fixed to the wooden Frame by means of visible screws.

REGISTERS & GRILLES PERFORMANCE DATA - SUPPLY

SAR, SAG, RAR, RAG

L/S	SIZE	300 X 150		300 X 200		400 X 150		500 X 150		600 X 150		500 X 200		750 X 150		600 X 200	
								300 X 250		300 X 300				450 X 250			
	DEFLECTION	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°
		A _c		A _s		A _c		A _s		A _c		A _s		A _c		A _s	
		0.023	0.019	0.030	0.025	0.033	0.028	0.036	0.030	0.049	0.041	0.057	0.048	0.067	0.056	0.023	0.061
94	V _c	2.32		1.71		1.53		1.36		1.13		1.01		0.90		0.84	
	P _v	3.32		0.421		0.774		0.150		0.271		0.082		0.147		0.057	
	P _t	4.32		0.614		0.969		0.229		0.346		0.132		0.193		0.096	
	Th.	3.4-40-6.1	1.8-27-4.3	3.1-37-5.8	1.5-24-4.0	2.8-34-5.5	1.2-21-3.7	2.5-31-5.2	0.9-18-3.4	2.3-29-5.0	0.8-17-3.2	2.2-28-4.9	0.7-15-3.1	2.1-26-4.7	0.6-14-2.9	2.0-26-4.6	0.6-13-2.9
	NC	16	22	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15
118	V _c	2.9		2.1		1.9		1.7		1.4		1.3		1.1		1.1	
	P _v	1.300	2.360	0.660	1.220	0.493	0.897	0.240	0.438	0.132	0.242	0.093	0.171	0.064	0.118	0.052	0.095
	P _t	1.800	2.870	0.910	1.470	0.702	1.102	0.350	0.542	0.196	0.301	0.140	0.213	0.097	0.148	0.079	0.119
	Th.	3.7-49-6.7	2.1-36-4.9	3.7-46-6.7	2.1-30-4.9	3.7-43-6.4	2.1-34-4.9	3.6-42-6.4	2.0-31-4.6	3.4-40-6.3	1.9-30-4.4	3.2-39-6.3	1.8-29-4.3	3.0-37-6.2	1.6-28-4.2	2.9-37-6.2	1.5-28-4.1
	NC	23	29	<15	19	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15
142	V _c	3.5		2.6		2.3		2.1		1.7		1.5		1.4		1.3	
	P _v	1.880	3.400	0.970	1.750	0.710	1.300	0.345	0.637	0.189	0.353	0.133	0.249	0.092	0.173	0.074	0.139
	P _t	2.640	4.170	1.470	2.260	0.970	1.550	0.461	0.744	0.249	0.405	0.174	0.283	0.119	0.194	0.094	0.155
	Th.	4.3-52-7.3	2.7-40-5.2	4.3-49-7.3	2.4-37-5.5	4.0-49-7.0	2.4-37-5.2	3.8-47-6.8	2.2-35-5.0	3.6-45-6.6	2.0-33-4.8	3.5-44-6.5	2.0-32-4.7	3.4-43-6.4	1.9-31-4.6	3.4-43-6.3	1.8-31-4.6
	NC	29	35	19	25	<15	20	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15
165	V _c	4.1		3.0		2.7		2.4		2.0		1.8		1.6		1.5	
	P _v	2.570	4.620	1.320	2.390	0.970	1.750	0.760	1.400	0.258	0.469	0.182	0.331	0.125	0.228	0.101	0.183
	P _t	3.580	5.640	1.830	2.900	1.470	2.260	1.020	1.650	0.439	0.654	0.319	0.470	0.227	0.332	0.185	0.270
	Th.	4.6-58-7.9	3.0-43-5.8	4.6-58-7.9	2.7-40-5.8	4.3-55-7.6	2.7-40-5.5	4.3-55-7.6	2.7-40-5.2	4.2-54-7.5	2.5-38-5.2	4.1-53-7.4	2.5-38-5.1	4.1-53-7.4	2.4-37-4.9	4.0-52-7.3	2.4-37-4.9
	NC	34	40	24	30	19	25	16	22	<15	19	<15	16	<15	<15	<15	<15
189	V _c	4.7		3.4		3.1		2.7		2.3		2.0		1.8		1.7	
	P _v	3.330	6.050	1.730	3.120	1.270	2.290	0.990	1.800	0.343	0.613	0.242	0.432	0.168	0.298	0.135	0.239
	P _t	4.600	7.320	2.490	3.890	1.78	2.790	1.500	2.310	0.491	0.754	0.349	0.533	0.243	0.369	0.196	0.296
	Th.	4.9-61-8.5	3.7-46-6.1	4.9-61-8.5	3.4-43-6.1	4.6-58-8.2	3.4-43-5.8	4.6-58-7.9	3.1-43-5.8	4.5-57-7.9	3.0-41-5.7	4.4-56-7.8	2.9-41-5.6	4.4-56-7.8	2.8-40-5.6	4.3-55-7.6	2.8-40-5.5
	NC	38	45	28	34	23	29	20	26	<15	16	<15	16	<15	<15	<15	<15
212	V _c	5.2		3.8		3.4		3.1		2.5		2.3		2.0		1.9	
	P _v	4.220	7.670	2.180	3.960	1.600	2.900	1.270	2.290	0.580	1.070	0.114	0.216	0.068	0.130	0.050	0.096
	P _t	5.740	9.190	2.950	4.720	2.360	3.660	1.780	2.790	0.840	1.320	0.185	0.280	0.113	0.170	0.084	0.126
	Th.	5.2-64-8.8	4.0-52-6.7	5.2-64-8.8	3.7-49-6.4	4.9-61-8.5	3.7-49-6.4	4.9-61-8.5	3.4-46-6.1	4.6-58-8.5	3.1-46-6.1	4.6-58-8.4	3.1-45-6.0	4.5-57-8.3	2.9-44-5.9	4.5-57-8.3	2.9-43-5.8
	NC	42	48	31	38	27	33	24	30	<15	18	<15	<15	<15	<15	<15	<15
236	V _c			4.3		3.8		3.4		2.8		2.5		2.3		2.1	
	P _v			2.690	4.880	1.980	3.580	1.550	2.820	0.740	1.320	0.199	0.368	0.112	0.208	0.079	0.148
	P _t			3.710	5.890	2.740	4.340	2.310	3.580	1.240	1.830	0.401	0.566	0.244	0.337	0.182	0.247
	Th.			5.5-67-9.4	4.0-52-6.7	5.5-67-9.4	4.0-52-6.4	5.2-64-9.1	4.0-43-6.1	4.9-64-9.1	3.7-49-6.4	4.8-63-9.0	3.7-45-6.2	4.6-62-8.9	3.6-44-6.1	4.5-61-8.8	3.6-44-6.0
	NC			35	41	30	37	27	33	16	22	<15	<15	<15	<15	<15	<15
260	V _c			4.7		4.2		3.8		3.1		2.8		2.5		2.3	
	P _v			3.250	5.890	2.390	4.340	1.880	3.430	0.890	1.600	0.610	1.120	0.034	0.056	0.020	0.034
	P _t			4.520	7.160	3.400	5.360	2.640	4.190	1.400	2.110	1.120	1.630	0.083	0.116	0.054	0.071
	Th.			5.8-70-10.1	4.3-55-7.3	5.8-70-9.8	4.3-55-7.0	5.5-67-9.8	4.3-52-6.7	5.2-67-9.5	4.0-52-6.7	5.2-64-9.5	4.0-52-6.7	5.0-63-9.3	3.9-51-6.5	4.9-63-9.2	3.9-50-6.4
	NC			38	44	33	40	30	36	19	25	<15	19	<15	<15	<15	<15

*SI UNITS

		900 x 150				1050 x 150													
				750 x 200				900 x 200				1050 x 200							
500 x 250				600 x 250						750 x 250				900 x 250		1050 x 200			
		450 x 300		500 x 300				600 x 300						750 x 300		900 x 300		1050 x 300	
0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°
0.118		0.126		0.141		0.146		0.170		0.178		0.198		0.214		0.228		0.302	
0.077	0.064	0.085	0.071	0.097	0.081	0.103	0.086	0.121	0.100	0.126	0.105	0.144	0.120	0.156	0.130	0.190	0.158	0.228	0.189
1.0																			
0.044	0.081																		
0.068	0.102																		
2.9-3.6-6.1	1.5-2.7-4.0																		
<15	<15																		
1.2																			
0.063	0.119																		
0.081	0.133																		
3.3-4.2-6.3	1.8-3.0-4.5																		
<15	<15																		
1.4																			
0.086	0.157																		
0.161	0.234																		
4.0-5.2-7.3	2.4-3.7-4.8																		
<15	<15																		
1.6																			
0.116	0.205																		
0.169	0.255																		
4.3-5.5-7.5	2.7-4.0-5.5																		
<15	<15																		
1.8		1.7																	
0.041	0.077	0.030	0.057																
0.069	0.103	0.051	0.076																
4.4-5.6-8.3	2.8-4.3-5.8	4.4-5.6-8.3	2.8-4.2-5.7																
<15	<15	<15	<15																
2.0		1.9		1.7															
0.063	0.117	0.044	0.083	0.025	0.047														
0.149	0.200	0.110	0.146	0.068	0.088														
4.4-6.1-8.8	3.5-4.3-6.0	4.3-6.0-8.7	3.5-4.2-6.0	4.2-5.9-8.6	3.4-4.1-5.9														
<15	<15	<15	<15	<15	<15														
2.2		2.1		1.8		1.8		1.5											
0.014	0.024	0.008	0.014	0.004	0.006	0.003	0.005	0.001	0.002										
0.040	0.054	0.026	0.034	0.013	0.016	0.011	0.013	0.004	0.005										
4.9-6.2-9.2	3.8-5.0-6.4	4.8-6.2-9.1	3.8-5.0-6.3	4.6-6.0-9.0	3.7-4.9-6.2	4.6-6.0-9.0	3.7-4.9-6.2	4.4-5.9-8.8	3.6-4.8-6.0										
<15	<15	<15	<15	<15	<15	<15	<15	<15	<15										

REGISTERS & GRILLES PERFORMANCE DATA - SUPPLY

SAR, SAG, RAR, RAG

L/S	SIZE	300 X 150		300 X 200		400 X 150		500 X 150		600 X 150		500 X 200		750 X 150		600 X 200	
DEFLECTION		0°		45°		0°		45°		0°		45°		0°		45°	
		0.041		0.055		0.062		0.069		0.083		0.093		0.105		0.112	
	A _e	0.023	0.019	0.030	0.025	0.033	0.028	0.036	0.030	0.049	0.041	0.057	0.048	0.067	0.056	0.023	0.061
	V _e			5.1		4.6		4.1		3.4		3.0		2.7		2.5	
283	P _v			3.860	7.040	3.100	5.160	2.240	4.060	1.040	1.910	0.740	1.320	0.510	0.910	0.026	0.038
	P _t			5.380	8.560	4.370	6.430	3.250	5.080	1.800	2.670	1.240	1.830	1.020	1.420	0.041	0.056
	Th.			6.1-7.3-10.4	4.6-5.8-7.6	6.1-7.3-10.4	4.6-5.5-7.3	5.8-7.0-10.1	4.6-5.5-7.0	5.8-7.0-9.8	4.3-5.5-7.0	5.5-6.7-9.8	4.3-5.5-7.0	5.5-6.7-9.4	4.3-5.3-7.0	5.4-6.6-9.4	4.2-5.3-6.8
	NC			41	47	36	42	36	39	22	28	16	22	<15	16	<15	<15
	V _e					9.9	5.4	11.9	9.1	4.8	10.9	6.7	4.0	8.1	5.8	3.5	5.4
330	P _v					3.860	7.040	3.050	5.540	1.420	2.590	0.990	1.800	0.690	1.240	0.590	1.020
	P _t					5.380	8.560	4.320	6.810	3.610	5.440	1.750	2.570	1.190	1.750	1.070	1.520
	Th.					6.4-7.6-10.4	4.6-6.1-7.6	6.4-7.3-10.1	4.9-5.8-7.3	6.1-7.3-10.1	4.6-5.8-7.3	5.8-7.0-10.1	4.6-5.8-7.3	5.8-7.0-9.7	4.6-5.5-7.3	5.5-6.7-9.7	4.6-5.5-7.0
	NC					41	47	38	44	26	33	20	27	<15	21	<15	17
	V _e							5.5		4.5		4.1		3.6		3.4	
378	P _v							3.990	7.240	1.880	3.380	1.290	2.360	0.910	1.630	0.740	1.320
	P _t							5.510	8.760	3.450	4.650	2.310	3.380	1.680	2.390	1.240	1.830
	Th.							6.4-7.6-10.7	5.2-6.1-7.9	6.4-7.6-10.7	5.2-6.1-7.6	6.1-7.3-10.4	4.9-6.1-7.6	6.1-7.3-10.0	4.9-5.8-7.6	5.8-7.3-10.0	4.6-5.5-7.0
	NC							42	48	31	37	25	31	19	25	15	22
	V _e									5.1		4.6		4.1		3.8	
425	P _v									2.360	4.290	1.650	3.000	1.140	2.080	0.940	1.680
	P _t									3.890	5.820	2.920	4.270	2.160	3.100	1.700	2.440
	Th.									7.0-8.2-11.6	5.2-6.7-8.2	7.0-8.2-11.3	5.2-6.4-7.9	6.7-7.9-11.3	5.2-6.1-7.9	5.4-7.6-11.0	5.2-6.1-7.6
	NC									34	41	28	35	22	29	19	25
	V _e									5.7		5.1		4.5		4.2	
472	P _v									2.920	5.280	2.030	3.680	1.400	2.570	1.140	2.080
	P _t									4.700	7.060	3.560	5.210	2.670	3.840	2.160	3.100
	Th.									7.6-9.2-12.5	5.8-7.0-8.5	7.6-9.2-12.2	5.8-6.7-8.2	7.3-8.8-11.9	5.5-6.4-8.2	7.0-8.5-11.6	5.5-6.4-7.9
	NC									38	44	32	38	26	32	23	29
	V _e									6.8		6.1		5.4		5.0	
566	P _v									4.190	7.620	2.920	5.310	2.030	3.680	1.650	3.000
	P _t									6.730	10.160	4.950	7.340	3.560	5.210	3.180	4.520
	Th.									8.2-11.3-14.0	6.4-7.6-9.2	8.2-10.1-13.7	6.4-7.3-8.9	8.2-9.8-13.4	5.8-7.0-8.5	7.9-9.4-12.8	5.8-7.0-8.2
	NC									43	50	36	44	32	38	28	35
	V _e											7.1		6.3		5.9	
561	P _v											3.610	7.240	2.770	5.000	2.260	4.100
	P _t											6.400	10.030	4.800	7.040	4.290	6.120
	Th.											9.8-11.9-15.8	7.0-7.9-9.4	9.4-11.3-14.6	6.4-7.6-9.1	9.1-11.0-14.9	6.4-7.6-9.1
	NC											41	49	36	43	33	40
	V _e													7.2		6.7	
755	P _v													3.610	6.550	2.950	5.330
	P _t													6.400	9.350	5.470	7.870
	Th.													9.8-11.9-15.8	6.7-8.2-9.8	9.8-11.9-15.5	6.7-8.2-9.4
	NC													41	47	37	44

*SI UNITS

		900 x 150				1050 x 150															
						750 x 200				900 x 200				1050 x 200							
500 x 250						600 x 250				750 x 250								900 x 250			
		450 x 300				500 x 300				600 x 300								750 x 300			
0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°
0.118		0.126		0.141		0.146		0.170		0.178		0.198		0.214		0.228		0.302			
0.077	0.064	0.085	0.071	0.097	0.081	0.103	0.086	0.121	0.100	0.126	0.105	0.144	0.120	0.156	0.130	0.190	0.158	0.228	0.189		
2.4		2.2		2.0		1.9		1.7													
0.018	0.027	0.011	0.016	0.005	0.007	0.004	0.005	0.001	0.002												
0.030	0.040	0.019	0.025	0.009	0.011	0.007	0.009	0.003	0.003												
5.4-6.6-9.4	4.2-5.3-6.8	5.3-6.5-9.3	4.2-5.3-6.7	5.2-6.4-9.1	4.1-5.2-6.7	5.2-6.4-9.1	4.1-5.2-6.6	5.0-6.2-8.9	4.0-5.1-6.5												
<15	<15	<15	<15	<15	<15	<15	<15	<15	<15												
2.8		2.6		2.3		2.3		1.9		1.9		1.7									
0.510	0.910	0.104	0.189	0.060	0.109	0.053	0.095	0.025	0.045	0.021	0.037	0.012	0.022								
1.020	1.420	0.262	0.335	0.166	0.205	0.147	0.181	0.079	0.093	0.067	0.078	0.044	0.049								
5.5-6.4-9.4	4.6-5.5-7.0	5.4-6.5-9.4	4.5-5.4-7.0	5.2-6.3-9.3	4.4-5.3-6.9	5.2-6.3-9.3	4.4-5.3-6.9	5.0-6.1-9.1	4.3-5.1-6.8	4.9-6.0-9.0	4.3-5.1-6.7	4.8-5.9-8.9	4.2-5.0-6.7								
<15	15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15								
3.2		3.0		2.7		2.6		2.2		2.1		1.9		1.8		1.7					
0.660	1.170	0.530	0.970	0.106	0.185	0.091	0.160	0.042	0.074	0.034	0.060	0.020	0.035	0.013	0.024	0.010	0.017				
1.170	1.680	1.040	1.470	0.256	0.332	0.227	0.291	0.118	0.145	0.098	0.120	0.063	0.071	0.045	0.052	0.034	0.039				
5.8-7.0-9.7	4.9-5.8-7.3	5.5-6.7-9.4	4.6-5.8-7.0	5.5-6.7-9.3	4.6-5.6-7.0	5.4-6.7-9.3	4.6-5.6-6.9	5.2-6.5-8.9	4.4-5.5-6.8	5.2-6.5-8.9	4.4-5.5-6.7	5.0-6.3-8.7	4.3-5.4-6.6	4.9-6.2-8.5	4.3-5.4-6.5	4.9-6.2-8.4	4.2-5.4-6.4				
<15	20	<15	16	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15				
3.6		3.4		3.0		2.9		2.5		2.4		2.2		2.0		1.9					
0.810	1.500	0.660	1.190	0.480	0.860	0.410	0.760	0.061	0.115	0.049	0.092	0.029	0.054	0.019	0.036	0.014	0.026				
1.570	2.260	1.170	1.700	0.990	1.370	0.910	1.270	0.169	0.213	0.140	0.175	0.088	0.107	0.062	0.074	0.047	0.056				
6.4-7.3-11.0	5.2-6.1-7.6	6.17-3-10.7	4.9-6.1-7.6	6.1-7.0-10.7	4.9-6.1-7.3	5.8-7.0-10.7	4.6-5.8-7.3	5.6-6.6-10.4	4.6-5.7-7.1	5.5-6.5-10.3	4.5-5.7-7.0	5.3-6.3-10.1	4.4-5.5-6.9	5.2-6.1-10.0	4.3-5.5-6.7	5.1-6.0-9.9	4.3-5.4-6.7				
17	20	<15	20	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15				
4.0		3.7		3.3		3.2		2.8		2.7		2.4		2.2		2.1		1.6			
1.020	1.850	0.810	1.500	0.610	1.070	0.510	0.940	0.360	0.660	0.047	0.073	0.026	0.040	0.017	0.025	0.012	0.018	0.002	0.004		
2.030	2.870	1.570	2.010	1.120	1.570	1.020	1.450	0.860	1.170	0.127	0.163	0.077	0.095	0.052	0.064	0.039	0.047	0.010	0.011		
7.0-8.2-11.6	5.2-6.4-7.9	6.7-8.2-11.3	5.2-6.4-7.9	6.7-7.9-11.3	5.2-6.4-7.9	6.4-7.9-11.0	5.2-6.1-7.6	6.1-7.6-10.7	4.9-5.8-7.3	6.1-7.4-10.6	4.9-5.9-7.4	5.9-7.2-10.4	4.7-5.7-7.2	5.7-7.0-10.2	4.7-5.6-7.1	5.6-6.9-10.0	4.6-5.6-7.0	5.1-6.3-9.5	4.3-5.2-6.7		
21	27	17	23	<15	18	<15	16	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15		
4.8		4.5		4.0		3.9		3.3		3.2		2.9		2.6		2.1		1.6			
1.470	2.640	1.190	2.130	0.860	1.520	0.740	1.350	0.510	0.940	0.460	0.840	0.360	0.640	0.018	0.030	0.012	0.021	0.002	0.004		
2.740	3.910	2.210	3.150	1.880	2.540	1.500	2.110	1.020	1.450	0.970	1.350	0.860	1.140	0.062	0.081	0.045	0.059	0.011	0.014		
7.9-9.1-12.5	5.5-7.0-8.2	7.6-9.1-12.2	5.5-6.7-8.2	7.6-8.8-12.2	5.5-6.7-8.2	7.3-8.8-11.9	5.5-6.4-7.9	7.3-8.5-11.6	5.2-6.1-7.6	7.0-8.5-11.6	5.2-6.1-7.3	7.0-8.2-11.3	5.2-6.1-7.3	6.8-7.8-10.9	4.9-5.8-7.1	6.7-7.6-10.7	4.8-5.7-6.9	6.3-7.0-10.0	4.5-5.3-6.5		
26	33	23	29	18	24	15	22	<15	15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15		
5.6		5.2		4.7		4.5		3.9		3.7		3.3		3.1		2.9		2.2			
1.980	3.610	1.600	2.920	1.170	2.080	1.020	1.830	0.710	1.300	0.640	1.140	0.480	0.860	0.410	0.710	0.028	0.044	0.006	0.009		
3.760	5.380	3.120	4.450	2.440	3.350	2.290	3.100	1.470	2.060	1.400	1.910	0.990	1.370	0.910	1.220	0.093	0.109	0.023	0.025		
9.1-10.7-14.0	6.1-7.6-8.8	8.8-10.4-13.4	6.1-7.3-8.5	8.8-10.1-13.4	5.8-7.0-8.5	8.5-10.1-13.1	5.8-7.0-8.2	8.2-9.8-13.1	5.8-6.7-7.9	8.2-9.8-12.8	5.5-6.7-7.9	7.9-9.4-12.5	5.2-6.4-7.6	7.9-9.4-12.5	5.2-6.1-7.6	7.6-9.0-11.9	5.0-6.1-7.3	7.1-8.3-11.1	4.6-5.6-6.8		
31	38	28	34	23	29	20	26	<15	20	<15	19	<15	<15	<15	<15	<15	<15	<15	<15		
6.4		6.0		5.3		5.2		4.4		4.3		3.8		3.5		3.3		2.5			
2.590	4.720	2.110	3.810	1.520	2.720	1.320	2.390	0.910	1.680	0.810	1.500	0.610	1.120	0.510	0.940	0.034	0.047	0.006	0.008		
5.130	7.260	4.140	5.840	3.050	4.240	2.840	3.910	1.930	2.690	1.830	2.510	1.370	1.880	1.270	1.700	0.070	0.087	0.015	0.018		
9.4-11.6-15.2	6.7-7.9-9.1	9.4-11.6-15.2	6.7-7.9-9.1	9.4-11.6-15.2	6.4-7.6-8.8	9.1-11.3-14.9	6.4-7.6-8.8	8.8-11.0-14.6	6.1-7.3-8.5	8.8-11.0-14.3	6.1-7.3-8.5	8.5-10.7-14.3	5.8-7.0-8.2	8.5-10.7-14.0	5.8-7.0-8.2	8.3-10.5-13.9	5.7-6.8-8.0	7.9-10.1-13.3	5.4-6.4-7.5		
35	42	32	38	27	33	24	31	18	25	17	23	<15	18	<15	15	<15	<15	<15	<15		



REGISTERS & GRILLES

PERFORMANCE DATA - SUPPLY

SAR, SAG, RAR, RAG

L/S	SIZE	300 x 150				450 x 150		500 X 150		600 X 150				750 X 150					
				300 x 200						450 X 200		500 X 200				600 X 200			
										300 X 250				450 X 250				500 x 250	
										300 X 300									
	DEFLECTION	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°
	A _c	0.041		0.055		0.062		0.069		0.083		0.093		0.105		0.112		0.118	
	A _k	0.023	0.019	0.030	0.025	0.033	0.028	0.036	0.030	0.049	0.041	0.057	0.048	0.067	0.056	0.073	0.061	0.077	0.066
850	V _c															7.6		7.2	
	P _v															3.710	6.760	3.300	5.970
	P _t															6.760	9.800	6.350	9.020
	Th.															104-128-16.5	73-85-10.1	10.1-12.8-16.2	73-8.2-9.4
	NC															41	48	39	46
944	V _c																	8.0	
	P _v																	4.060	7.370
	P _t																	7.870	11.180
	Th.																	10.2-13.4-17.1	79-8.8-10.1
	NC																	43	49
1133	V _c																		
	P _v																		
	P _t																		
	Th.																		
	NC																		
1322	V _c																		
	P _v																		
	P _t																		
	Th.																		
	NC																		
1511	V _c																		
	P _v																		
	P _t																		
	Th.																		
	NC																		
1699	V _c																		
	P _v																		
	P _t																		
	Th.																		
	NC																		

SYMBOLS

Deflection : The angle of deflection of face blades
 L/Sec. : Air Volume in Liters Per Second
 A_c : Core Area in square meter
 A_k : Effective Face Area in meter square per 1000 mm length
 V_c : Core Velocity in meter per second
 P_t : Total Pressure in millimeters water gauge
 Th : Throw in meters

CONDITIONS

* Supply
 * With Ceiling effect
 * Noise Criteria values are based on (10 dB) room attenuation
 * Damper is fully open

*SI UNITS

900 x 150				1050 x 150															
		750 x 200				900 x 200				1050 x 200									
		600 x 250						750 x 250				900 x 250		1050 x 200					
450 x 300		500 x 300				600 x 300								900 x 300		1050 x 300		1050 x 300	
0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°
0.118		0.126	0.141		0.146		0.170		0.178		0.198		0.214		0.228		0.302		
0.085	0.071	0.097	0.081	0.103	0.086	0.121	0.100	0.126	0.105	0.144	0.120	0.156	0.130	0.190	0.158	0.228	0.189		
6.7		6.0		5.8		5.0		4.8		4.3		4.0		3.7		2.8			
2.670	4.830	1.930	3.430	1.680	3.020	1.170	2.130	1.040	1.880	0.790	1.420	0.660	1.190	0.430	0.790	0.011	0.017		
5.210	7.370	3.960	5.460	3.710	5.050	2.690	3.660	2.310	3.150	1.800	2.440	1.680	2.210	0.940	1.300	0.054	0.049		
10.1-12.5-16.2	7.3-8.2-9.4	10.1-12.2-15.8	7.0-8.2-9.4	9.8-11.1-15.8	6.7-8.2-9.1	9.8-11.9-15.5	6.7-7.9-9.1	9.5-11.9-15.5	6.4-7.6-9.1	9.4-11.6-15.2	6.4-7.3-8.8	9.1-11.6-15.2	6.4-7.3-8.5	9.1-11.3-14.9	5.8-7.3-8.2	8.7-10.8-14.4	5.6-6.8-7.9		
36	42	31	37	28	35	22	29	20	27	15	22	<15	19	<15	<15	<15	<15		
7.5		6.7		6.5		5.5		5.3		4.8		4.4		4.1		3.1			
3.280	5.940	2.390	4.240	2.060	3.730	1.450	2.620	1.300	2.340	0.970	1.750	0.810	1.470	0.530	0.970	0.360	0.660		
6.320	8.990	3.780	6.780	4.340	6.020	3.230	4.390	2.800	3.860	2.240	3.020	2.080	2.740	1.300	1.730	0.860	1.170		
10.7-13.4-17.1	7.9-8.8-10.1	10.7-12.8-16.8	7.6-8.5-9.8	10.4-12.8-16.8	7.3-8.5-9.4	10.4-12.5-16.5	7.3-8.2-9.4	10.1-12.5-16.5	7.0-8.2-9.4	10.1-12.5-16.5	7.0-7.9-9.1	9.8-12.2-16.2	6.7-7.9-8.8	9.8-12.2-15.8	6.4-7.6-8.5	9.8-11.9-15.5	6.1-7.4-8.2		
39	45	34	40	32	38	26	32	24	30	19	25	16	22	<15	<15	<15	<15		
9.0		8.0		7.8		6.7		6.4		5.7		5.3		5.0		3.8			
4.570	8.590	2.540	6.120	2.970	5.380	1.780	3.780	1.980	3.350	1.680	2.510	1.170	2.110	0.760	1.400	0.530	0.940		
8.890	12.900	6.100	9.680	6.270	8.690	4.320	6.320	4.270	5.640	3.450	4.290	2.690	3.630	1.780	2.410	1.300	1.700		
11.3-14.3-17.9	6.1-9.8-11.3	11.3-14.0-18.0	8.5-9.8-11.0	11.0-14.0-17.7	8.2-9.1-10.4	11.0-13.7-17.4	7.9-9.1-10.4	10.7-13.7-17.4	7.6-8.8-10.1	10.1-13.7-17.4	7.6-8.5-10.1	10.4-13.4-17.1	7.3-8.5-9.8	10.4-13.1-17.1	7.3-8.2-9.5	10.4-13.8-16.8	7.0-8.2-9.5		
45	51	40	46	37	44	31	38	30	36	25	31	22	28	<15	20	<15	<15		
				9.1		7.8		7.4		6.7		6.2		5.8		4.4			
				4.040	7.340	2.820	5.130	2.510	4.570	1.910	3.430	1.570	2.870	1.040	1.880	0.710	1.300		
				8.610	9.370	5.870	8.180	3.020	7.620	4.450	5.970	3.610	4.900	2.570	3.400	1.730	2.310		
				11.6-14.9-18.3	2.1-10.4-11.6	11.6-14.6-18.0	8.8-10.4-11.3	11.6-14.6-18.0	8.5-9.8-11.0	11.6-14.3-18.0	8.2-9.5-11.0	11.3-14.0-17.7	8.2-9.2-11.0	11.3-14.0-17.7	7.9-9.1-10.7	11.3-13.7-17.4	7.6-8.8-10.7		
				42	49	36	43	34	41	29	35	26	38	19	25	<15	18		
						8.9		8.5		7.6		7.1		6.6		5.0			
						3.710	6.710	3.280	5.970	2.460	4.500	2.060	3.760	1.370	2.460	0.940	1.700		
						8.030	11.020	7.340	10.030	5.510	7.540	4.850	6.550	3.400	4.500	2.460	3.230		
						12.2-15.5-18.9	9.8-11.0-12.2	12.2-15.5-18.9	9.1-10.7-11.9	11.9-15.2-8.6	9.1-10.4-11.9	11.9-14.9-18.3	9.1-10.1-11.6	11.9-14.9-18.3	8.8-10.1-11.6	11.6-14.6-18.0	8.5-9.8-11.3		
						40	47	39	45	34	40	31	37	23	30	16	23		
								9.6		8.6		7.9		7.5		5.6			
								4.170	7.540	3.120	5.690	2.620	4.750	1.730	3.120	1.170	2.130		
								6.450	12.370	7.440	10.010	6.170	8.310	4.270	5.660	2.950	3.910		
								12.8-16.5	10.1-11.6	12.5-16.2	10.1-11.3	12.5-15.8	12.5-15.5	9.4-11.0-12.2	12.2-15.5	12.2-15.5	9.4-10.7-12.2		
								19.8	12.8	19.5	12.5	19.2	9.7-11.0-12.5	18.9	9.4-11.0-12.2	18.6	9.4-10.7-12.2		
								42	49	37	44	34	41	27	33	20	26		

NOTES

*The large throw values are based on the minimum terminal velocity of 0.25 m/Sec.

*The middle throw values are based on the middle terminal velocity of 0.50 m/Sec.

*The small throw values are based on the maximum terminal velocity of 0.75 m/Sec.

CORRECTIONS FOR FLOW WITHOUT CEILING EFFECT:

1. Noise Criteria - No correction required
2. Static pressure - No correction required
3. Area Factor - No correction required
4. Throw and Drop - Some work has been done to show that the throw will be reduced by approximately 15-20% and the drop increased by 5-15%.



REGISTERS & GRILLES

PERFORMANCE DATA - RETURN

SAR,SAG, RAR, RAG

* SI UNITS

L/S	SIZE	300 x 150		450 x 150	500 x 150	600 x 150		750 x 150			900 x 150	1050 x 150							
			300 x 200			450 x 200	500 x 200		600 x 200			750 x 200		900 x 200	1050 x 200				
					300 x 250			450 x 250		500 x 250		600 x 250			750 x 250		900 x 250	1050 x 250	
						300 x 300					450 x 300	500 x 300		600 x 300			750 x 300	900 x 300	1050 x 300
	Ac	0.041	0.055	0.062	0.069	0.083	0.093	0.105	0.112	0.118	0.126	0.141	0.146	0.170	0.178	0.198	0.214	0.228	0.302
94	Vc	2.315	1.660	1.485	1.323	1.096													
	Pv	0.331	0.166	0.133	0.106	0.073													
	Ps	0.760	0.575	0.533	0.469	0.405													
	NC	<15	<15	<15	<15	<15													
118	Vc	2.906	2.142	1.856	1.654	1.370	1.228												
	Pv	0.521	0.283	0.208	0.165	0.113	0.091												
	PS	1.020	0.760	0.649	0.582	0.488	0.440												
	NC	<15	<15	<15	<15	<15	<15												
142	Vc	3.498	2.577	2.227	1.985	1.644	1.473	1.311	1.224										
	Pv	0.755	0.410	0.299	0.238	0.163	0.131	0.104	0.090										
	PS	1.520	1.020	0.805	0.691	0.538	0.465	0.398	0.363										
	NC	15	<15	<15	<15	<15	<15	<15	<15										
165	Vc	4.064	2.995	2.598	2.316	1.918	1.719	1.530	1.427	1.361	1.269								
	Pv	1.019	0.553	0.408	0.324	0.222	0.178	0.141	0.123	0.112	0.097								
	PS	2.030	1.270	1.107	0.927	0.694	0.586	0.490	0.440	0.409	0.367								
	NC	24	16	<15	<15	<15	<15	<15	<15	<15	<15								
189	Vc	4.655	3.430	3.068	2.647	2.192	1.964	1.748	1.631	1.555	1.450	1.293	1.256						
	Pv	1.337	0.726	0.581	0.423	0.290	0.233	0.185	0.161	0.146	0.127	0.101	0.095						
	PS	2.540	1.780	1.020	1.197	0.824	0.663	0.527	0.459	0.418	0.364	0.290	0.274						
	NC	27	19	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15						
212	Vc	5.222	3.848	3.442	3.068	2.466	2.210	1.967	1.835	1.749	1.632	1.455	1.413	1.210					
	Pv	1.682	0.913	0.731	0.581	0.367	0.295	0.234	0.203	0.185	0.161	0.128	0.121	0.088					
	PS	3.300	2.290	1.270	1.020	0.564	0.440	0.339	0.290	0.260	0.222	0.172	0.161	0.113					
	NC	29	22	16	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15					
236	Vc	5.813	4.283	3.831	3.415	2.830	2.456	2.186	2.039	1.944	1.813	1.616	1.570	1.344	1.287	1.157			
	Pv	2.084	1.132	0.905	0.720	0.494	0.364	0.288	0.251	0.228	0.198	0.158	0.149	0.109	0.100	0.081			
	PS	4.060	2.790	1.520	1.270	1.020	0.722	0.567	0.491	0.445	0.385	0.304	0.286	0.207	0.190	0.152			
	NC	31	25	20	15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15			

REGISTERS & GRILLES

PERFORMANCE DATA - RETURN

SAR,SAG, RAR, RAG

* SI UNITS

L/S	SIZE	300 x 150		450 x 150	500 x 150	600 x 150		750 x 150			900 x 150	1050 x 150							
			300 x 200			450 x 200	500 x 200		600 x 200			750 x 200		900 x 200	1050 x 200				
					300 x 250			450 x 250		500 x 250		600 x 250			750 x 250		900 x 250	1050 x 250	
					300 x 300					500 x 300	500 x 300		600 x 300			750 x 300	900 x 300	1050 x 300	
	Ac	0.041	0.055	0.062	0.069	0.083	0.093	0.105	0.112	0.118	0.126	0.141	0.146	0.170	0.178	0.198	0.214	0.228	0.302
260	Vc	6.404	4.719	4.221	3.763	3.118	2.701	2.404	2.243	2.138	1.994	1.778	1.727	1.478	1.476	1.273			
	Pv	2.530	1.374	1.090	0.873	0.600	0.441	0.349	0.304	0.276	0.240	0.191	0.180	0.132	0.121	0.098			
	Ps	4.830	3.300	2.030	1.780	1.270	0.879	0.702	0.615	0.561	0.490	0.393	0.372	0.276	0.254	0.207			
	NC	34	29	24	20	17	15	<15	<15	<15	<15	<15	<15	<15	<15	<15			
283	Vc	6.970	5.136	4.594	4.096	3.393	3.040	2.623	2.447	2.333	2.175	1.940	1.884	1.613	1.545	1.388	1.281		
	Pv	2.997	1.627	1.302	1.035	0.710	0.570	0.415	0.362	0.329	0.286	0.227	0.214	0.157	0.144	0.116	0.099		
	Ps	5.840	3.810	2.290	2.030	1.520	1.020	0.832	0.721	0.653	0.565	0.445	0.419	0.304	0.278	0.223	0.189		
	NC	38	33	28	25	22	16	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15		
330	Vc	8.128	5.989	5.357	4.776	3.957	3.545	3.155	2.855	2.721	2.538	2.263	2.198	1.881	1.802	1.620	1.495	1.261	
	Pv	4.075	2.213	1.770	1.407	0.996	0.775	0.614	0.492	0.447	0.389	0.309	0.292	0.214	0.196	0.158	0.135	0.096	
	Ps	7.870	5.330	3.050	2.790	2.030	1.520	1.020	1.041	0.940	0.811	0.635	0.597	0.429	0.392	0.312	0.263	0.183	
	NC	41	37	33	31	29	21	15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	
378	Vc	9.310	6.860	6.136	5.470	4.532	4.060	3.614	3.372	3.214	2.901	2.586	2.512	2.150	2.059	1.851	1.708	1.441	1.213
	Pv	5.347	2.903	2.323	1.846	1.267	1.017	0.806	0.701	0.637	0.508	0.404	0.381	0.279	0.256	0.207	0.176	0.125	0.089
	Ps	10.410	7.110	4.060	3.560	2.790	2.030	1.520	1.270	1.020	1.066	0.833	0.782	0.560	0.510	0.406	0.341	0.237	0.163
	NC	45	40	37	35	32	25	20	15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15
425	Vc		7.713	6.899	6.151	5.096	4.565	4.063	3.791	3.614	3.263	2.909	2.826	2.419	2.317	2.082	1.922	1.621	1.364
	Pv		3.670	2.936	2.334	1.602	1.286	1.018	0.887	0.806	0.643	0.511	0.482	0.353	0.324	0.262	0.223	0.159	0.112
	Ps		8.890	5.330	4.830	3.560	2.540	1.780	1.520	1.520	1.159	0.893	0.836	0.588	0.533	0.418	0.349	0.237	0.160
	NC		45	40	38	36	31	24	20	16	<15	<15	<15	<15	<15	<15	<15	<15	<15
472	Vc			7.662	6.831	5.659	5.070	4.512	4.211	4.014	3.743	3.338	3.140	2.688	2.574	2.314	2.135	1.801	1.516
	Pv			3.622	2.878	1.976	1.586	1.256	1.094	0.994	0.864	0.687	0.596	0.436	0.400	0.323	0.275	0.196	0.139
	Ps			6.600	5.840	4.320	3.050	2.290	1.780	1.780	1.270	1.020	0.937	0.650	0.587	0.456	0.378	0.253	0.169
	NC			44	43	40	36	30	26	22	16	<15	<15	<15	<15	<15	<15	<15	<15
566	Vc				8.191	6.787	6.079	5.411	5.049	4.813	4.489	4.003	3.887	3.225	3.089	2.776	2.563	2.161	1.819
	Pv				4.139	2.841	2.280	1.806	1.573	1.429	1.243	0.988	0.932	0.628	0.576	0.466	0.397	0.282	0.200
	Ps				8.380	6.350	4.320	3.300	2.790	2.540	2.030	1.520	1.270	0.955	0.856	0.653	0.533	0.346	0.224
	NC				48	45	39	35	30	27	21	18	15	<15	<15	<15	<15	<15	<15

REGISTERS & GRILLES

PERFORMANCE DATA - RETURN

SAR,SAG, RAR, RAG

* SI UNITS

L/S	SIZE	300 x 150	450 x 150	500 x 150	600 x 150	750 x 150	900 x 150	1050 x 150		900 x 200	1050 x 200	900 x 250	1050 x 250	900 x 300	1050 x 300			
		300 x 200	450 x 200	500 x 200	600 x 200	750 x 200	900 x 200	1050 x 200	900 x 250	1050 x 250	900 x 300	1050 x 300						
		300 x 250	450 x 250	500 x 250	600 x 250	750 x 250	900 x 250	1050 x 250	900 x 300	1050 x 300								
		300 x 300	450 x 300	500 x 300	600 x 300	750 x 300	900 x 300	1050 x 300										
Ac	0.041	0.055	0.062	0.069	0.083	0.093	0.105	0.112	0.118	0.126	0.141	0.146	0.170	0.178	0.198	0.214	0.228	0.302
661	Vc					7.100	6.319	5.897	5.621	5.242	4.675	4.540	3.886	3.722	3.239	2.990	2.521	2.122
	Pv					3.110	2.463	2.145	1.949	1.695	1.348	1.271	0.932	0.854	0.634	0.540	0.384	0.272
	Ps					6.100	4.320	3.810	3.560	2.790	2.290	2.030	1.520	1.270	0.863	0.716	0.481	0.322
	NC					44	39	34	31	27	23	18	15	<15	<15	<15	<15	<15
755	Vc					7.218	6.735	6.420	5.987	5.339	5.185	4.439	4.251	3.821	3.526	2.882	2.425	
	Pv					3.214	2.798	2.543	2.211	1.759	1.659	1.215	1.115	0.901	0.767	0.502	0.355	
	Ps					5.840	4.830	4.570	3.560	2.790	2.540	1.780	1.780	1.270	1.020	0.652	0.432	
	NC					42	38	35	31	27	23	18	<15	<15	<15	<15	<15	
850	Vc					8.126	7.583	7.228	6.741	6.011	5.838	4.997	4.786	4.302	3.970	3.730	2.729	
	Pv					4.074	3.547	3.223	2.803	2.229	2.102	1.540	1.413	1.141	0.972	0.858	0.450	
	Ps					7.370	6.100	5.590	4.570	3.560	3.050	2.290	2.030	1.780	1.520	1.020	0.783	
	NC					47	43	40	36	32	29	22	17	15	<15	<15	<15	
944	Vc					8.421	8.027	7.486	6.676	6.484	5.550	5.315	4.777	4.409	4.142	3.130		
	Pv					4.374	3.975	3.457	2.749	2.593	1.900	1.743	1.408	1.199	1.058	0.604		
	Ps					7.620	7.110	5.590	4.570	3.810	2.790	2.540	2.030	1.780	1.270	0.760		
	NC					48	44	40	37	34	27	22	15	15	<15	<15		
1133	Vc					8.985	8.013	7.782	6.661	6.380	5.734	4.971	4.971	3.757				
	Pv					4.980	3.961	3.735	2.737	2.511	2.028	1.525	1.525	0.871				
	Ps					8.130	6.600	5.590	4.060	3.810	3.050	2.540	1.780	1.270				
	NC					45	42	37	31	28	24	18	<15	<15				
1322	Vc					9.349	9.080	7.772	7.444	6.690	6.175	5.801	4.383					
	Pv					5.392	5.086	3.726	3.418	2.761	2.352	2.076	1.185					
	Ps					8.890	7.620	5.590	5.080	4.060	2.560	2.290	1.520					
	NC					46	41	35	33	29	23	17	15					
1510	Vc					8.877	8.502	7.642	7.053	6.626	5.007							
	Pv					4.861	4.459	3.602	3.068	2.708	1.546							
	Ps					7.370	6.600	5.330	4.570	3.050	2.030							
	NC					39	37	33	29	21	17							

REGIS TERS & GRI LLES
PERFO RMAN CE DATA - SUP PLY

SAR,SAG,RAR,RAG

CFM	SIZE	12 x 6		12 x 8		18 x 6		20 x 6		24 x 6		20 x 8		30 x 6		24 x 8			
	DEFLECTION																		
		0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°
	A _c	0.451		0.612		0.684		0.768		0.927		1.034		1.162		1.246		1.307	
	A _s	0.2430	0.2020	0.3200	0.2660	0.3600	0.2990	0.3920	0.3250	0.5290	0.4390	0.6180	0.5130	0.7240	0.6010	0.7880	0.6540	0.8300	0.6890
200	V _c	443		327		292		260		216		193		172		161			
	P _v	0.0330	0.0610	0.0166	0.0305	0.0123	0.0224	0.0059	0.0107	0.0032	0.0058	0.0023	0.0040	0.0015	0.0027	0.0012	0.0022		
	P _t	0.0430	0.0740	0.0242	0.0382	0.0175	0.0275	0.0090	0.0136	0.0090	0.0076	0.0038	0.0054	0.0027	0.0038	0.0022	0.0030		
	Th.	11-13-20	6-9-14	10-12-19	5-8-13	9-11-18	4-7-12	8-10-17	3-6-11	8-10-17	3-5-11	7-9-16	2-5-10	7-9-15	2-5-10	7-9-15	2-5-10		
250	NC	16	22	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15		
	V _c	554		408		365		326		270		242		215		201		191	
	P _v	0.0510	0.0930	0.0260	0.0480	0.0194	0.0353	0.0095	0.0173	0.0052	0.0095	0.0037	0.0067	0.0025	0.0046	0.0020	0.0037	0.0017	0.0032
	P _t	0.0710	0.1130	0.0360	0.0580	0.0277	0.0434	0.0138	0.0213	0.0077	0.0118	0.0055	0.0084	0.0038	0.0058	0.0031	0.0047	0.0027	0.0040
300	Th.	12-16-22	7-11-16	12-15-22	7-10-16	12-14-21	7-11-16	12-14-21	7-10-15	11-13-21	6-10-14	11-13-21	6-10-14	10-12-20	5-9-14	10-12-20	5-9-13	10-12-20	5-9-13
	NC	23	29	<15	19	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15
	V _c	665		490		438		391		324		290		258		241		230	
	P _v	0.0740	0.1340	0.0380	0.0690	0.0280	0.0510	0.0136	0.0251	0.0075	0.0139	0.0052	0.0098	0.0036	0.0068	0.0029	0.0055	0.0025	0.0047
350	P _t	0.1040	0.1640	0.0580	0.0890	0.0380	0.0610	0.0182	0.0293	0.0098	0.0159	0.0068	0.0111	0.0047	0.0076	0.0037	0.0061	0.0032	0.0052
	Th.	14-17-24	9-13-17	14-16-24	8-12-18	13-16-23	8-12-17	12-15-22	7-11-16	12-15-22	7-11-16	12-15-21	6-11-16	11-14-21	6-10-15	11-14-21	6-10-15	11-14-21	6-10-15
	NC	29	35	19	25	<15	20	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15
	V _c	776		572		511		456		378		338		301		281		268	
400	P _v	0.1010	0.1820	0.0520	0.0940	0.0380	0.0690	0.0300	0.0550	0.0102	0.0185	0.0072	0.0130	0.0049	0.0090	0.0040	0.0072	0.0034	0.0062
	P _t	0.1410	0.2220	0.0720	0.1140	0.0580	0.0890	0.0400	0.0650	0.0173	0.0257	0.0125	0.0185	0.0089	0.0131	0.0073	0.0106	0.0063	0.0092
	Th.	15-19-26	10-14-19	15-19-26	9-13-19	14-18-25	9-13-18	14-18-25	9-13-17	14-18-25	8-13-17	14-18-25	8-12-17	13-17-24	8-12-16	13-17-24	8-12-16	13-17-24	8-12-16
	NC	34	40	24	30	19	25	16	22	<15	19	<15	16	<15	<15	<15	<15	<15	<15
450	V _c	887		653		584		521		431		387		344		321		306	
	P _v	0.1310	0.2880	0.0680	0.1230	0.0500	0.0900	0.0390	0.0710	0.0135	0.0241	0.0095	0.0170	0.0066	0.0117	0.0053	0.0094	0.0046	0.0081
	P _t	0.1810	0.2880	0.0980	0.1530	0.0700	0.1100	0.0590	0.0910	0.0193	0.0297	0.0137	0.0210	0.0096	0.0145	0.0077	0.0117	0.0066	0.0100
	Th.	16-20-28	12-15-20	16-20-28	11-14-20	15-19-27	11-14-19	15-19-26	10-14-19	15-19-26	10-14-19	15-19-26	10-13-19	14-18-25	9-13-18	14-18-25	9-13-18	14-18-25	9-13-18
500	Nc?	38	45	28	34	23	29	20	26	<15	16	<15	<15	<15	<15	<15	<15	<15	<15
	V _c	998		735		658		586		485		338		387		361		344	
	P _v	0.1660	0.3020	0.0860	0.1560	0.0630	0.1140	0.0500	0.0900	0.0230	0.0420	0.0045	0.0085	0.0027	0.0051	0.0020	0.0038	0.0016	0.0030
	P _t	0.2260	0.3620	0.1160	0.1860	0.0980	0.1440	0.0700	0.1100	0.0330	0.0520	0.0073	0.0110	0.0044	0.0067	0.0033	0.0050	0.0027	0.0040
550	Th.	17-21-29	13-17-22	17-21-29	12-16-21	16-20-28	12-16-21	16-20-28	11-15-20	15-19-28	10-15-20	15-19-28	10-15-20	15-19-27	10-14-19	15-19-27	9-14-19	15-18-27	9-14-19
	NC	42	48	31	38	27	33	24	30	<15	19	<15	16	<15	<15	<15	<15	<15	<15
	V _c			817		731		651		539		483		430		401		383	
	P _v			0.1060	0.1920	0.0780	0.1410	0.0610	0.1110	0.0290	0.0520	0.0078	0.0520	0.0044	0.0082	0.0031	0.0058	0.0025	0.0046
	P _t			0.1460	0.2320	0.1080	0.1710	0.0910	0.1410	0.0490	0.0720	0.0158	0.0223	0.0096	0.0133	0.0072	0.0097	0.0058	0.0079
	Th.			18-22-31	13-17-22	18-22-31	13-17-21	17-21-30	13-16-20	16-21-30	12-16-21	16-21-30	12-15-20	15-20-29	12-15-20	15-20-29	12-14-20	15-20-29	12-14-20
	NC			35	41	30	37	27	33	16	22	<15	<15	<15	<15	<15	<15	<15	<15
	V _c			898		804		716		593		532		473		442		421	
	P _v			0.1280	0.2320	0.0940	0.1740	0.0740	0.1350	0.0350	0.0630	0.0240	0.0441	0.0013	0.0022	0.0008	0.0013	0.0006	0.0009
	P _t			0.1780	0.2820	0.1340	0.2110	0.1040	0.1650	0.0550	0.0830	0.0440	0.0642	0.0032	0.0046	0.0021	0.0029	0.0016	0.0021
	Th.			19-23-33	14-18-24	19-23-32	12-16-21	18-22-32	14-17-22	17-22-31	13-17-22	17-21-31	13-17-22	16-21-31	13-17-21	16-21-30	13-17-21	16-20-30	13-16-21
	NC			31	38	27	33	24	30	19	25	<15	16	<15	<15	<15	<15	<15	<15

REGISTERS & GRILLES
PERFORMANCE DATA - SUPPLY

SAR,SAG,RAR,RAG

CFM	SIZE	12 x 6		12 x 8		18 x 6		20 x 6		24 x 6		30 x 6		24 x 8		20 x 10	
		12 x 8		18 x 6		20 x 6		24 x 6		30 x 6		24 x 8		20 x 10		18 x 10	
		12 x 10		12 x 12		18 x 10		20 x 10		24 x 10		30 x 10		36 x 10		42 x 10	
DEFLECTION	A _c	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°
		0.451	0.612	0.684	0.768	0.927	1.034	1.162	1.246	1.307	1.371	1.435	1.499	1.563	1.627	1.691	1.755
	A _s	0.2430	0.2020	0.3200	0.2660	0.3600	0.2990	0.3920	0.3250	0.5290	0.4390	0.6180	0.5130	0.7240	0.6010	0.7880	0.6540
	V _c	443	327	292	260	216	193	172	161								
200	P _v	0.0330	0.0610	0.0166	0.0305	0.0123	0.0224	0.0059	0.0107	0.0032	0.0058	0.0023	0.0040	0.0015	0.0027	0.0012	0.0022
	P _t	0.0430	0.0740	0.0242	0.0382	0.0175	0.0275	0.0090	0.0136	0.0090	0.0076	0.0038	0.0054	0.0027	0.0038	0.0022	0.0030
	Th.	11-13-20	6-9-14	10-12-19	5-8-13	9-11-18	4-7-12	8-10-17	3-6-11	8-10-17	3-5-11	7-9-16	2-5-10	7-9-15	2-5-10	7-9-15	2-5-10
	NC	16	22	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15
	V _c	554	408	365	326	270	242	215	201	191							
250	P _v	0.0510	0.0930	0.0260	0.0480	0.0194	0.0353	0.0095	0.0173	0.0052	0.0095	0.0037	0.0067	0.0025	0.0046	0.0020	0.0037
	P _t	0.0710	0.1130	0.0360	0.0580	0.0277	0.0434	0.0138	0.0213	0.0077	0.0118	0.0055	0.0084	0.0038	0.0058	0.0031	0.0047
	Th.	12-16-22	7-11-16	12-15-22	7-10-16	12-14-21	7-11-16	12-14-21	7-10-15	11-13-21	6-10-14	11-13-21	6-10-14	10-12-20	5-9-14	10-12-20	5-9-13
	NC	23	29	<15	19	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15
	V _c	665	490	438	391	324	290	258	241	230							
300	P _v	0.0740	0.1340	0.0380	0.0690	0.0280	0.0510	0.0136	0.0251	0.0075	0.0139	0.0052	0.0098	0.0036	0.0068	0.0029	0.0055
	P _t	0.1040	0.1640	0.0580	0.0890	0.0380	0.0610	0.0182	0.0293	0.0098	0.0159	0.0068	0.0111	0.0047	0.0076	0.0037	0.0061
	Th.	14-17-24	9-13-17	14-16-24	8-12-18	13-16-23	8-12-17	12-15-22	7-11-16	12-15-22	7-11-16	12-15-21	6-11-16	11-14-21	6-10-15	11-14-21	6-10-15
	NC	29	35	19	25	<15	20	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15
	V _c	776	572	511	456	378	338	301	281	268							
350	P _v	0.1010	0.1820	0.0520	0.0940	0.0380	0.0690	0.0300	0.0550	0.0102	0.0185	0.0072	0.0130	0.0049	0.0090	0.0040	0.0072
	P _t	0.1410	0.2220	0.0720	0.1140	0.0580	0.0890	0.0400	0.0650	0.0173	0.0257	0.0125	0.0185	0.0089	0.0131	0.0073	0.0106
	Th.	15-19-26	10-14-19	15-19-26	9-13-19	14-18-25	9-13-18	14-18-25	9-13-17	14-18-25	8-13-17	14-18-25	8-12-17	13-17-24	8-12-16	13-17-24	8-12-16
	NC	34	40	24	30	19	25	16	22	<15	19	<15	16	<15	<15	<15	<15
	V _c	887	653	584	521	431	387	344	321	306							
400	P _v	0.1310	0.2880	0.0680	0.1230	0.0500	0.0900	0.0390	0.0710	0.0135	0.0241	0.0095	0.0170	0.0066	0.0117	0.0053	0.0094
	P _t	0.1810	0.2880	0.0980	0.1530	0.0700	0.1100	0.0590	0.0910	0.0193	0.0297	0.0137	0.0210	0.0096	0.0145	0.0077	0.0117
	Th.	16-20-28	12-15-20	16-20-28	11-14-20	15-19-27	11-14-19	15-19-26	10-14-19	15-19-26	10-14-19	15-19-26	10-13-19	14-18-25	9-13-18	14-18-25	9-13-18
	NC?	38	45	28	34	23	29	20	26	<15	16	<15	16	<15	<15	<15	<15
	V _c	998	735	658	586	485	438	387	361	344							
450	P _v	0.1660	0.3020	0.0860	0.1560	0.0630	0.1140	0.0500	0.0900	0.0230	0.0420	0.0045	0.0085	0.0027	0.0051	0.0020	0.0038
	P _t	0.2260	0.3620	0.1160	0.1860	0.0980	0.1440	0.0700	0.1100	0.0330	0.0520	0.0073	0.0110	0.0044	0.0067	0.0033	0.0050
	Th.	17-21-29	13-17-22	17-21-29	12-16-21	16-20-28	12-16-21	16-20-28	11-15-20	15-19-28	10-15-20	15-19-28	10-15-20	15-19-27	10-14-19	15-19-27	9-14-19
	NC	42	48	31	38	27	33	24	30	<15	19	<15	16	<15	<15	<15	<15
	V _c		817	731	651	539	483	430	401	383							
500	P _v		0.1060	0.1920	0.0780	0.1410	0.0610	0.1110	0.0290	0.0520	0.0078	0.0520	0.0044	0.0082	0.0031	0.0058	0.0025
	P _t		0.1460	0.2320	0.1080	0.1710	0.0910	0.1410	0.0490	0.0720	0.0158	0.0223	0.0096	0.0133	0.0072	0.0097	0.0058
	Th.		18-22-31	13-17-22	18-22-31	13-17-21	17-21-30	13-16-20	16-21-30	12-16-21	16-21-30	12-15-20	15-20-29	12-15-20	15-20-29	12-14-20	15-20-29
	NC		35	41	30	37	27	33	16	22	<15	<15	<15	<15	<15	<15	<15
	V _c		898	804	716	593	532	473	442	421							
550	P _v		0.1280	0.2320	0.0940	0.1740	0.0740	0.1350	0.0350	0.0630	0.0240	0.0441	0.0013	0.0022	0.0008	0.0013	0.0006
	P _t		0.1780	0.2820	0.1340	0.2110	0.1040	0.1650	0.0550	0.0830	0.0440	0.0642	0.0032	0.0046	0.0021	0.0029	0.0016
	Th.		19-23-33	14-18-24	19-23-32	12-16-21	18-22-32	14-17-22	17-22-31	13-17-22	17-21-31	13-17-22	16-21-31	13-17-21	16-21-30	13-17-21	16-20-30
	NC		31	38	27	33	24	30	19	25	<15	16	<15	<15	<15	<15	<15

*IMPERIAL UNITS

[illegible]

REGISTER & GRILLE
PERFORMANCE DATA - SUPPLY

SAR,SAG,RAR,RAG

		12 x 6				18 x 6				20 x 6				24 x 6				30 x 6			
	SIZE	12 x 8				18 x 8				20 x 8				24 x 8				30 x 8			
CFM		12 x 10				18 x 10				20 x 10				24 x 10				30 x 10			
	DEFLECTION	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°
	A _c	0.451	1	0.6122		0.6844		0.7678		0.927		1.0344		1.1622		1.2456		1.3067			
	A _k	0.243	0.202	0.320	0.266	0.360	0.299	0.392	0.325	0.529	0.439	0.618	0.5130	0.724	0.601	0.788	0.654	0.830	0.689		
600	V _c			980		877		781		647		580		516		482		459			
	P _v			0.1520	0.2770	0.1220	0.2030	0.0880	0.1600	0.0410	0.0750	0.0290	0.0360	0.0200	0.0360	0.0010	0.0015	0.0007	0.0011		
	P _t			0.2120	0.3370	0.1720	0.2530	0.1280	0.2000	0.0710	0.1050	0.0490	0.0720	0.0400	0.0560	0.0016	0.0022	0.0012	0.0016		
	Th.			19-23-33	15-18-23	19-23-33	15-18-23	19-23-33	15-18-23	19-23-32	14-18-23	18-22-33	14-18-23	18-22-31	14-17-23	18-22-31	14-17-22	18-22-31	14-17-22		
	NC			41	47	36	42	33	39	22	28	16	22	<15	16	<15	<15	<15	<15		
700	V _c					1023		912		755		677		602		562		536			
	P _v					0.1520	0.2770	0.1200	0.2180	0.0560	0.1020	0.0390	0.0710	0.0270	0.049	0.0220	0.0400	0.0200	0.0360		
	P _t					0.2120	0.3370	0.1700	0.2680	0.0960	0.1420	0.0690	0.1012	0.0470	0.069	0.0400	0.0600	0.0400	0.0560		
	Th.					21-25-34	15-19-24	21-24-33	15-19-24	20-24-33	15-19-24	18-23-32	15-18-24	18-23-32	15-18-24	18-22-32	15-18-23	18-21-31	15-18-23		
	NC					41	47	38	44	26	33	20	27	<15	21	<15	17	<15	15		
800	V _c							1042		863		773		688		642		612			
	P _v							0.1570	0.2850	0.0740	0.1330	0.0510	0.0980	0.0360	0.0640	0.0290	0.0520	0.0260	0.0460		
	P _t							0.2170	0.3450	0.1240	0.1830	0.0910	0.1331	0.0660	0.0940	0.0490	0.0720	0.0460	0.0466		
	Th.							22-25-35	17-20-26	21-25-35	17-20-25	20-24-34	16-29-25	20-24-33	16-19-25	19-24-33	16-19-24	19-23-32	16-19-24		
	NC							42	48	31	37	25	31	19	25	15	22	<15	20		
900	V _c									971		870		774		723		689			
	P _v									0.0980	0.1690	0.0650	0.1180	0.0450	0.0820	0.0370	0.0660	0.0320	0.0590		
	P _t									0.1530	0.2290	0.1150	0.1681	0.0850	0.1220	0.0670	0.0960	0.0620	0.0890		
	Th.									23-27-38	18-22-27	23-27-37	17-21-26	22-26-37	17-20-26	21-25-36	17-20-25	21-24-36	17-20-25		
	NC									34	41	28	35	22	29	19	25	17	23		
1000	V _c									1079		773		688		642		612			
	P _v									0.1150	0.2080	0.0800	0.1450	0.0360	0.1010	0.0450	0.0820	0.0400	0.0780		
	P _t									0.1850	0.2780	0.1400	0.2051	0.1050	0.1510	0.0850	0.1220	0.0800	0.1130		
	Th.									25-30-41	19-23-28	25-30-40	19-22-27	24-29-29	18-21-27	23-28-38	18-21-26	23-27-38	17-21-26		
	NC?									38	44	32	38	26	32	23	29	21	27		
1200	V _c									1294		1160		1033		963		918			
	P _v									0.1680	0.3000	0.1150	0.2090	0.0800	0.1450	0.0650	0.1180	0.0580	0.1040		
	P _t									0.2650	0.4000	0.1950	0.2890	0.1400	0.2050	0.1250	0.1780	0.1080	0.1540		
	Th.									27-37-46	21-25-30	27-33-45	21-24-29	27-32-48	19-23-28	26-31-42	19-23-27	26-30-41	18-23-27		
	NC									43	50	36	44	36	38	28	35	26	33		
1400	V _c													1353		1205		1071			
	P _v													0.1420	0.2850	0.1090	0.1970	0.0890	0.1610	0.0780	0.1420
	P _t													0.2520	0.3949	0.1890	0.2770	0.1690	0.2410	0.1480	0.2120
	Th.													32-39-52	23-26-31	31-37-48	21-25-30	30-36-49	21-25-30	30-35-46	20-25-29
	NC													41	49	36	43	33	40	31	38
1600	V _c															1377		1285		1224	
	P _v															0.1420	0.2580	0.1160	0.2100	0.1020	0.1040
	P _t															0.2520	0.3680	0.2160	0.3100	0.2020	0.1540
	Th.															32-39-52	22-27-32	32-39-51	22-27-31	31-38-50	22-26-30
	NC															41	47	37	44	35	42

*IMPERIAL UNITS

36 x 6				42 x 6													
		30 x 8				36 x 8				42 x 8							
		24 x 10						30 x 10				36 x 10		42 x 10			
18 x 12		20 x 12				24 x 12						30 x 12		36 x 12		42 x 12	
0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°
1.401		1.572		1.618		1.890		1.973		2.196		2.379		2.821		3.351	
0.915	0.759	1.040	0.870	1.110	0.920	1.300	1.080	1.360	1.130	1.550	1.290	1.680	1.400	2.050	1.700	2.450	2.030
428		382		371		317											
0.0004	0.0006	0.0002	0.0003	0.0002	0.0002	0.00005	0.0001										
0.0007	0.0010	0.0004	0.0004	0.0003	0.0004	0.0001	0.0001										
17-21-31	14-17-22	17-21-30	13-17-22	17-21-30	13-17-22	17-20-29	13-17-21										
<15	<15	<15	<15	<15	<15	<15	<15										
500		445		433		370		355		319							
0.0041	0.0075	0.0024	0.0043	0.0021	0.0037	0.0010	0.0018	0.0008	0.0014	0.0005	0.0009						
0.0103	0.0132	0.0065	0.0081	0.0058	0.0071	0.0031	0.0037	0.0026	0.0031	0.0017	0.0019						
18-21-31	15-18-23	17-21-31	15-18-23	17-21-31	15-17-23	17-20-30	14-17-22	16-20-30	14-17-22	16-19-30	14-17-22						
<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15						
571		509		494		423		405		364		336		284			
0.0210	0.0380	0.0042	0.0073	0.0036	0.0063	0.0010	0.0029	0.0013	0.0023	0.0008	0.0014	0.0005	0.0009	0.0004	0.0007		
0.0410	0.0580	0.0101	0.0181	0.0089	0.0115	0.0046	0.0057	0.0039	0.0047	0.0025	0.0029	0.0018	0.0020	0.0014	0.0015		
18-22-31	15-19-23	18-22-31	15-18-23	18-22-31	15-19-23	17-22-30	15-18-22	17-21-29	15-18-22	17-21-29	14-18-22	16-21-28	14-18-22	16-20-28	14-18-21		
<15	16	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15		
642		573		556		476		456		410		378		319			
0.0260	0.0470	0.0190	0.0340	0.0160	0.0300	0.0024	0.0045	0.0019	0.0036	0.0011	0.0021	0.0008	0.0014	0.0006	0.0010		
0.0460	0.0670	0.0390	0.0540	0.0360	0.0500	0.0066	0.0084	0.0066	0.0069	0.0034	0.0042	0.0024	0.0029	0.0019	0.0022		
20-24-35	16-20-25	20-23-35	16-20-24	19-23-35	15-19-24	18-22-34	15-19-23	18-21-34	15-19-23	18-21-33	15-18-23	17-20-33	14-18-22	17-20-33	14-18-22		
<15	20	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15		
714		636		618		529		456		455		420		355		298	
0.0320	0.0590	0.0240	0.0420	0.0200	0.0300	0.0140	0.0260	0.0019	0.0029	0.0010	0.0016	0.0007	0.0010	0.0005	0.0007	0.0001	0.0001
0.0620	0.0790	0.0440	0.0620	0.0400	0.0500	0.0340	0.0460	0.0066	0.0064	0.0030	0.0038	0.0021	0.0025	0.0015	0.0018	0.0004	0.0004
22-27-37	17-21-26	22-26-37	17-21-26	21-26-36	17-20-25	20-25-35	16-19-24	20-24-35	16-19-24	19-24-34	16-18-24	19-23-33	15-19-23	18-23-33	15-18-23	17-21-31	14-17-22
17	23	<15	18	<15	16	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15
856		764		742		635		608		547		504		425		358	
0.0470	0.0840	0.0340	0.0600	0.0290	0.0530	0.0200	0.0370	0.0180	0.0330	0.0140	0.0250	0.0007	0.0012	0.0005	0.0008	0.0001	0.0002
0.0870	0.1240	0.0740	0.1000	0.0590	0.0830	0.0400	0.0570	0.0380	0.0530	0.0340	0.0450	0.0024	0.0032	0.0018	0.0028	0.0004	0.0005
25-30-40	18-22-27	25-29-40	18-22-27	24-29-39	18-21-26	24-28-38	17-20-25	23-28-38	17-20-24	23-27-37	17-20-24	23-26-36	16-19-23	22-25-35	15-18-23	21-23-33	15-18-21
23	29	18	24	15	22	<15	15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15
999		891		865		741		709		638		589		496		418	
0.0630	0.1150	0.0460	0.0820	0.0400	0.0720	0.0280	0.0510	0.0250	0.0450	0.0190	0.0340	0.0160	0.0280	0.0011	0.0017	0.0002	0.0003
0.1230	0.1750	0.0960	0.1320	0.0900	0.1220	0.0580	0.0810	0.0550	0.0750	0.0330	0.0540	0.0360	0.0480	0.0037	0.0043	0.0009	0.0010
29-34-44	20-24-28	29-33-44	19-23-28	28-33-43	19-23-27	27-32-43	19-22-26	27-22-42	18-22-26	26-31-41	17-21-25	23-31-41	17-20-25	25-30-39	17-20-24	23-28-37	15-19-22
28	34	23	29	20	26	<15	20	<15	19	<15	<15	<15	<15	<15	<15	<15	<15
1142		1018		989		847		811		729		673		567		477	
0.0830	0.1500	0.0600	0.1070	0.0520	0.0940	0.0360	0.0660	0.0320	0.0590	0.0240	0.0440	0.0200	0.0370	0.0013	0.0019	0.0002	0.0003
0.1630	0.2300	0.1200	0.1670	0.1120	0.1540	0.0760	0.1060	0.0720	0.0990	0.0540	0.0740	0.0500	0.0670	0.0027	0.0034	0.0006	0.0007
31-38-50	22-26-30	31-38-50	21-25-29	30-37-49	21-25-29	29-36-48	20-24-28	29-36-47	20-24-28	28-35-47	19-23-27	28-35-46	19-23-27	27-35-46	19-22-26	26-33-44	18-21-25
32	38	27	33	24	31	18	25	17	23	<15	18	<15	15	<15	<15	<15	<15

REGISTER & GRILLE
PERFORMANCE DATA - SUPPLY

SAR, SAG, RAR, RAG

CFM	SIZE	12 x 6				18 x 6		20 x 6		24 x 6				30 x 6		30 x 6					
				12 x 8						18 x 8		20 x 8				24 x 8					
										12 x 10				18 x 10				20 x 10			
										12 x 12											
	DEFLECT	ION	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	
	Ac		0.451		0.612		0.684		0.768		0.927		1.034		1.162		1.246		1.307		
Ak		0.243	0.202	0.320	0.266	0.360	0.299	0.392	0.325	0.529	0.439	0.618	0.5130	0.724	0.601	0.788	0.654	0.830	0.689		
1800	V _c															1445		1378			
	P _v															0.1460	0.2660	0.1300	0.2350		
	P _t															0.2660	0.3860	0.2500	0.3550		
	Th.															34-42-54	24-28-33	33-42-56	24-27-31		
2000	NC															41	48	39	46		
	V _c																	1531			
	P _v																	0.1600	0.2900		
	P _t																	0.3100	0.4400		
2400	Th.																	35-44-56	26-29-33		
	NC																	43	49		
	V _c																				
	P _v																				
2800	P _t																				
	Th.																				
	NC																				
	V _c																				
3200	P _v																				
	P _t																				
	Th.																				
	Nc?																				
3600	V _c																				
	P _v																				
	P _t																				
	Th.																				
	NC																				

*IMPERIAL UNITS

36 x 6				42 x 6													
		30 x 8				36 x 8				42 x 8							
		24 x 10						30 x 10				36 x 10		42 x 10			
18 x 12		20 x 12				24 x 12						30 x 12		36 x 12		42 x 12	
0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°	0°	45°
1.401		1.572		1.618		1.890		1.973		2.196		2.379		2.821		3.351	
0.915	0.759	1.040	0.870	1.110	0.920	1.300	1.080	1.360	1.130	1.550	1.290	1.680	1.400	2.050	1.700	2.450	2.030
1285		1145		1113		952		912		820		757		638		537	
0.1050	0.1900	0.0760	0.1350	0.0660	0.1190	0.0460	0.0840	0.0410	0.0740	0.0310	0.0560	0.0260	0.0470	0.0170	0.0310	0.0004	0.0007
0.2050	0.2900	0.1560	0.2150	0.1460	0.1990	0.1060	0.1440	0.0910	0.1240	0.0710	0.0960	0.0660	0.0870	0.0370	0.0510	0.0021	0.0019
33-41-53	24-27-31	33-40-52	23-27-31	32-39-52	22-27-30	32-39-51	22-26-30	31-39-51	21-25-30	31-38-50	21-24-29	30-38-50	21-24-28	30-37-49	19-24-27	29-36-47	18-22-26
36	42	31	37	28	35	22	29	20	27	15	22	<15	19	<15	<15	<15	<15
1427		1273		1236		1058		1014		911		841		709		597	
0.1290	0.2340	0.0940	0.1670	0.0810	0.1470	0.0570	0.1030	0.0510	0.0920	0.0380	0.0690	0.0320	0.0580	0.0210	0.0380	0.0140	0.0260
0.2499	0.3540	0.1940	0.2670	0.1710	0.2370	0.1270	0.1730	0.1110	0.1520	0.0880	0.1190	0.0820	0.1080	0.0510	0.0680	0.0340	0.0460
35-44-56	26-29-33	35-42-55	25-28-32	34-42-55	24-28-31	34-41-54	24-28-31	33-41-54	23-27-31	33-41-54	23-26-30	32-40-53	22-26-29	32-40-52	21-25-28	32-39-51	20-24-27
39	45	34	40	32	38	26	32	24	30	19	25	16	22	<15	<15	<15	<15
1713		1527		1483		1270		1216		1093		1009		851		716	
0.2800	0.3380	0.1000	0.2410	0.1170	0.2120	0.0700	0.1490	0.0780	0.1320	0.0660	0.0560	0.0460	0.0830	0.0300	0.0550	0.0210	0.0370
0.3500	0.5080	0.2400	0.3810	0.2470	0.3420	0.1700	0.2490	0.1680	0.2220	0.1360	0.0960	0.1060	0.1430	0.0700	0.0950	0.0510	0.0670
37-47-59	20-32-37	37-46-59	28-38-36	36-46-58	27-30-34	36-45-57	26-30-34	35-45-57	25-29-33	33-45-57	25-28-33	34-44-56	24-28-32	34-43-56	24-27-31	34-42-55	23-27-31
45	51	40	46	37	44	31	38	30	36	25	31	22	28	<15	20	<15	<15
				1731		1481		1419		1275		1177		993		836	
				0.1590	0.2890	0.1110	0.2020	0.0990	0.1800	0.0750	0.1350	0.0620	0.1130	0.0410	0.0740	0.0280	0.0510
				0.3390	0.3690	0.2310	0.3220	0.1190	0.3000	0.1750	0.2350	0.1420	0.1930	0.1010	0.1340	0.0680	0.0910
				38-49-60	30-34-38	38-48-59	29-34-37	38-48-59	28-32-36	38-47-59	27-31-36	37-46-58	27-30-36	37-46-58	26-30-35	37-45-57	25-29-35
				42	49	36	43	34	41	29	35	26	33	19	25	<15	18
						1693		1622		1457		1345		1135		955	
						0.1460	0.2640	0.1290	0.2350	0.0970	0.1770	0.0810	0.1480	0.0540	0.0970	0.0370	0.0570
						0.3160	0.4340	0.2890	0.3950	0.2170	0.2970	0.1910	0.2580	0.1340	0.1770	0.0970	0.1270
						40-51-62	32-36-40	40-51-62	30-35-39	39-50-61	30-34-39	39-49-60	30-33-38	39-49-60	29-33-38	38-48-59	28-32-37
						40	47	39	45	34	40	31	37	23	30	16	23
								1824		1640		1513		1276		1074	
								0.1640	0.2970	0.1230	0.2240	0.1030	0.1870	0.0680	0.1230	0.0460	0.0840
								0.2540	0.4870	0.2930	0.3940	0.2430	0.3270	0.1680	0.2230	0.1160	0.1540
								42-54-65	33-38-42	41-53-64	33-37-41	41-53-63	32-36-41	41-52-62	31-36-40	40-51-61	31-35-40
								42	49	37	41	34	41	27	33	20	26

NOTES

- * The large throw values are based on the minimum terminal velocity of 50 fpm
- * The middle throw values are based on the middle terminal velocity of 100 fpm
- * The small throw values are based on the maximum terminal velocity of 150 fpm

CORRECTIONS FOR FLOW WITHOUT CEILING EFFECT

1. Noise Criteria-No correction required
2. Static pressure - No correction required
3. Area Factor - No correction required
4. Throw and Drop - Some work has been done to show that the throw will be reduced by approximately 15-20% and the drop increased by 5-15%.

PERFORMANCE DATA - RETURN

CFM	SIZE	12 x 6	12 x 8	18 x 6	20 x 6	24 x 6	20 x 8	30 x 6	24 x 8	20 x 10	35 x 6	30 x 8	42 x 6	36 x 8	30 x 10	42 x 8	*IMPERIAL UNIT			
					12 x 10	18 x 8	20 x 8	18 x 10				30 x 10	24 x 10		36 x 12	30 x 12	42 x 10			
						12 x 12							20 x 12		24 x 12			36 x 12	42 x 12	
		AC	0.451	0.612	0.684	0.768	0.927	1.034	1.162	1.246	1.307	1.401	1.572	1.618	1.980	1.973	2.196	2.379	2.821	3.351
200	Vc	443	327	292	260	216														
	Pv	0.012	0.007	0.005	0.004	0.003														
	Ps	0.030	0.023	0.021	0.019	0.016														
	NC	<15	<15	<15	<15	<15														
250	Vc	554	408	365	326	270	242													
	Pv	0.019	0.010	0.008	0.007	0.005	0.004													
	Ps	0.040	0.030	0.026	0.023	0.020	0.018													
	NC	<15	<15	<15	<15	<15	<15													
300	Vc	665	490	438	391	324	290	258	241											
	Pv	0.028	0.015	0.012	0.010	0.007	0.005	0.004	0.004											
	Ps	0.0600	0.0400	0.0322	0.0276	0.0215	0.0186	0.0159	0.0145											
	NC	15	<15	<15	<15	<15	<15	<15	<15											
350	Vc	776	572	511	456	378	338	301	281	268	250									
	Pv	0.038	0.020	0.016	0.013	0.009	0.007	0.006	0.005	0.004	0.004									
	Ps	0.0800	0.0500	0.0443	0.0371	0.0278	0.0234	0.0196	0.0176	0.0164	0.0147									
	NC	24	16	<15	<15	<15	<15	<15	<15	<15	<15									
400	Vc	887	653	584	521	431	387	344	321	306	285	255	247							
	Pv	0.049	0.027	0.021	0.017	0.012	0.009	0.007	0.006	0.006	0.005	0.004	0.004							
	Ps	0.100	0.070	0.040	0.048	0.033	0.027	0.021	0.018	0.017	0.015	0.012	0.011							
	NC	27	19	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15							
450	Vc	998	735	658	586	485	435	387	361	344	321	286	278	238						
	Pv	0.062	0.034	0.027	0.021	0.015	0.012	0.009	0.008	0.007	0.006	0.005	0.005	0.004						
	Ps	0.130	0.090	0.050	0.040	0.023	0.018	0.014	0.012	0.010	0.009	0.007	0.006	0.005						
	NC	29	22	16	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15						
500	Vc	1108	817	731	651	539	483	430	401	383	357	318	309	265	253	228				
	Pv	0.077	0.042	0.033	0.026	0.018	0.015	0.012	0.010	0.009	0.008	0.006	0.006	0.004	0.004	0.003				
	Ps	0.160	0.110	0.060	0.050	0.040	0.029	0.023	0.020	0.018	0.015	0.012	0.011	0.008	0.008	0.006				
	NC	31	25	20	15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15				

REGISTERS & GRILLES
PERFORMANCE DATA - RETURN

SAR,SAG,RAR,RAG

*IMPERIAL UNITS

CFM	SIZE	12 x 6	12 x 8	18 x 6	20 x 6	24 x 6	18 x 8	20 x 8	30 x 6	24 x 8	20 x 10	36 x 6	30 x 8	42 x 6	36 x 8	30 x 10	42 x 8	36 x 10	42 x 10	36 x 12	42 x 12
		A-C	0.451	0.612	0.684	0.768	0.927	1.034	1.162	1.246	1.307	1.401	1.572	1.618	1.890	1.973	2.196	2.379	2.379	3.351	
			Vc	1219	898	804	716	593	0.927	532	473	442	421	393	350	340	291	279	251		
550	Pv	0.093	0.050	0.040	0.032	0.022	0.018	0.018	0.014	0.012	0.011	0.010	0.008	0.007	0.005	0.005	0.004				
	Ps	0.190	0.130	0.080	0.070	0.050	0.035	0.035	0.028	0.025	0.022	0.020	0.016	0.015	0.011	0.010	0.008				
	NC	34	29	24	20	17	15	15	<15	<15	<15	<15	<15	<15	<15	<15	<15				
	Vc	1330	980	877	781	647	0.927	580	516	482	459	428	382	371	317	304	273	252			
600	Pv	0.110	0.060	0.048	0.038	0.026	0.021	0.021	0.017	0.014	0.013	0.011	0.009	0.009	0.006	0.006	0.005	0.004			
	Ps	0.230	0.150	0.090	0.080	0.060	0.040	0.040	0.033	0.029	0.026	0.023	0.018	0.017	0.012	0.011	0.009	0.008			
	NC	38	33	28	25	22	16	16	<15	<15	<15	<15	<15	<15	<15	<15	<15	0.008			
	Vc	1552	1143	1023	912	755	0.927	677	602	562	536	500	445	433	370	355	319	294	248		
700	Pv	0.150	0.082	0.065	0.052	0.036	0.029	0.029	0.023	0.020	0.018	0.016	0.012	0.012	0.009	0.008	0.006	0.005	0.004		
	Ps	0.310	0.210	0.120	0.110	0.080	0.060	0.060	0.040	0.042	0.038	0.032	0.025	0.024	0.017	0.016	0.012	0.011	0.007		
	NC	41	37	33	31	29	21	21	15	<15	<15	<15	<15	<15	<15	<15	<15	<15	<15		
	Vc	1773	1307	1169	1042	863	0.927	773	688	642	612	571	509	494	423	405	364	336	284		
800	Pv	0.196	0.106	0.085	0.068	0.046	0.037	0.037	0.030	0.026	0.023	0.020	0.016	0.015	0.011	0.010	0.008	0.007	0.005		
	Ps	0.410	0.280	0.160	0.140	0.110	0.080	0.080	0.060	0.050	0.040	0.043	0.033	0.031	0.022	0.020	0.016	0.014	0.009		
	NC	45	40	37	35	32	25	25	20	15	<15	<15	<15	<15	<15	<15	<15	<15	<15		
	Vc	1470	1315	1172	971	870	0.927	870	774	723	689	642	573	556	476	456	410	378	319		
900	Pv	0.135	0.108	0.086	0.059	0.047	0.047	0.047	0.037	0.033	0.030	0.026	0.020	0.019	0.014	0.013	0.010	0.009	0.004		
	Ps	0.350	0.210	0.190	0.140	0.100	0.100	0.100	0.070	0.060	0.060	0.046	0.036	0.033	0.024	0.021	0.017	0.014	0.006		
	NC	45	40	38	36	36	31	31	24	20	16	<15	<15	<15	<15	<15	<15	<15	<15		
	Vc	1461	1302	1079	967	860	0.927	967	860	803	765	714	636	618	529	507	455	420	355		
1000	Pv	0.133	0.106	0.073	0.058	0.046	0.040	0.037	0.032	0.032	0.032	0.025	0.024	0.024	0.017	0.016	0.013	0.011	0.006		
	Ps	0.260	0.230	0.170	0.170	0.120	0.120	0.120	0.090	0.070	0.070	0.050	0.040	0.037	0.026	0.023	0.018	0.015	0.010		
	NC	44	43	40	40	36	36	36	30	26	22	16	<15	<15	<15	<15	<15	<15	<15		
	Vc	1563	1294	1160	1033	963	0.927	1160	1033	963	918	856	764	742	635	608	547	504	425		
1200	Pv	0.152	0.104	0.084	0.066	0.058	0.053	0.053	0.046	0.046	0.053	0.046	0.036	0.034	0.025	0.023	0.019	0.016	0.011		
	Ps	0.330	0.250	0.170	0.130	0.110	0.100	0.100	0.080	0.080	0.100	0.080	0.060	0.050	0.038	0.034	0.026	0.021	0.014		
	NC	48	45	45	39	35	35	39	35	30	27	21	18	15	<15	<15	<15	<15	<15		

REGISTERS & GRILLES

PERFORMANCE DATA - RETURN

SAR,SAG,RAR,RAG

*IMPERIAL UNITS

CFM	SIZE	12 x 6		12 x 8		18 x 6		18 x 8		20 x 6		20 x 8		24 x 6		24 x 8		20 x 10		36 x 6		42 x 6		36 x 8		30 x 10		42 x 8		36 x 10		42 x 10		36 x 12		42 x 12	
		0.451	0.612	0.684	0.768	0.927	1.034	1.162	1.246	1.307	1.401	1.572	1.618	1.890	1.973	2.196	2.379	2.821	3.351																		
1400	Vc																																				
	Pv																																				
	Ps																																				
	Nc																																				
1600	Vc																																				
	Pv																																				
	Ps																																				
	Nc																																				
1800	Vc																																				
	Pv																																				
	Ps																																				
	Nc																																				
2000	Vc																																				
	Pv																																				
	Ps																																				
	Nc																																				
2400	Vc																																				
	Pv																																				
	Ps																																				
	Nc																																				
2800	Vc																																				
	Pv																																				
	Ps																																				
	Nc																																				
3200	Vc																																				
	Pv																																				
	Ps																																				
	Nc																																				

How to use this Diagram

REGISTERS & GRILLES PERFORMANCE DATA - RETURN

SAR,SAG,RAR,RAG

*IMPERIAL UNITS

CFM	SIZE	12 x 6		18 x 6	20 x 6	24 x 6	20 x 8	30 x 6	24 x 8	20 x 10	36 x 6	30 x 8	24 x 10	42 x 8		
			12 x 8		12 x 10	18 x 8		18 x 10				36 x 8	30 x 10	42 x 10		
						12 x 12						24 x 12	30 x 12	36 x 12	42 x 12	
AC	AC	0.451	0.612	0.684	0.768	0.927	1.034	1.162	1.246	1.307	1.401	1.572	1.618	1.890	1.973	2.196
3600	Vc															
	Pv															
	Ps															
	NC															
4000	Vc															
	Pv															
	Ps															
	NC															
4400	Vc															
	Pv															
	Ps															
	NC															
4800	Vc															
	Pv															
	Ps															
	NC															

PERFORMANCE DATA - RETURN
REGISTER & GRILLES

PAG, PAR

*SI UNITS

L/S	SIZE	300 x 100				500 x 150		600 x 150		750 x 150									
		150 x 150	200 x 150	250 x 150				450 x 200		600 x 200	750 x 200	900 x 200							
					200 x 200	300 x 250			450 x 250	600 x 250		750 x 250							
		A _c	0.020	0.020	0.035	0.037	0.071	0.086	0.108	0.116	0.146	0.176	0.183	0.200	0.222	0.274	0.359		
94	V _c	4.67	3.47	2.72	2.53	1.32	1.10	0.87	0.81										
	P _v	1.419	0.768	0.464	0.400	0.104	0.070	0.044	0.038										
	P _s	10.480	5.804	3.572	3.095	0.847	0.581	0.370	0.319										
	NC	37	28	22	21	11	9	7	7										
118	V _c		4.34	3.40	3.17	1.65	1.37	1.09	1.02	0.81									
	P _v		1.220	0.737	0.635	0.165	0.112	0.070	0.060	0.037									
	P _s		9.062	5.578	4.833	1.322	0.907	0.578	0.499	0.316									
	NC		34	27	25	14	11	9	9	7									
142	V _c		5.21	4.08	3.80	1.98	1.64	1.31	1.22	0.97	0.81								
	P _v		1.781	1.076	0.927	0.241	0.163	0.102	0.088	0.055	0.037								
	P _s		13.042	8.027	6.955	1.902	1.306	0.831	0.718	0.455	0.315								
	NC		41	32	30	16	14	11	10	8	7								
165	V _c		6.07	4.76	4.43	2.32	1.92	1.53	1.42	1.13	0.94								
	P _v		2.451	1.487	1.276	0.332	0.225	0.140	0.121	0.075	0.051								
	P _s		17.743	10.921	9.462	2.588	1.776	1.131	0.976	0.619	0.428								
	NC		47	38	35	19	16	13	12	10	8								
189	V _c			5.44	5.07	2.85	2.19	1.75	1.62	1.29	1.08	1.03							
	P _v			1.953	1.683	0.438	0.296	0.185	0.159	0.099	0.068	0.062							
	P _s			14.257	12.354	3.379	2.319	1.476	1.274	0.808	0.559	0.513							
	NC			43	40	21	18	14	13	11	9	9							
212	V _c			6.12	5.70	2.98	2.47	1.97	1.83	1.45	1.21	1.16							
	P _v			2.949	2.149	0.559	0.378	0.237	0.203	0.127	0.086	0.079							
	P _s			18.038	15.629	4.275	2.934	1.868	1.612	1.023	0.707	0.649							
	NC			48	45	24	20	16	15	12	10	10							
236	V _c				6.33	3.31	2.74	2.19	2.03	1.62	1.34	1.29							
	P _v				2.673	0.696	0.470	0.294	0.253	0.157	0.107	0.098							
	P _s				19.289	5.276	3.621	2.305	1.990	1.262	0.873	0.801							
	NC				49	27	22	18	17	13	11	11							
260	V _c				6.97	3.64	3.01	2.40	2.23	1.78	1.48	1.42	1.30						
	P _v				3.258	0.848	0.573	0.359	0.308	0.192	0.131	0.120	0.100						
	P _s				23.332	6.382	4.380	2.789	2.407	1.527	1.056	0.969	0.816						
	NC				54	29	24	20	18	15	12	12	11						
283	V _c				7.60	3.97	3.29	2.62	2.44	1.94	1.61	1.54	1.42	1.28					
	P _v				3.902	1.015	0.687	0.430	0.369	0.230	0.157	0.143	0.120	0.097					
	P _s				27.760	7.593	5.211	3.318	2.864	1.816	1.257	1.153	0.970	0.790					
	NC				59	32	26	21	20	16	13	13	12	11					
330	V _c					4.63	3.84	3.06	2.84	2.26	1.88	1.80	1.65	1.49					
	P _v					1.398	0.945	0.591	0.508	0.316	0.216	0.197	0.165	0.133					
	P _s					10.329	7.089	4.54	3.896	2.471	1.709	1.568	1.320	1.075					
	NC					37	31	25	23	18	15	15	14	12					
378	V _c					5.29	4.38	3.50	3.25	2.59	2.15	2.06	1.89	1.70	1.38				
	P _v					1.843	1.247	0.780	0.670	0.417	0.285	0.260	0.218	0.176	0.113				
	P _s					13.485	9.255	5.893	5.086	3.226	2.232	2.048	1.724	1.403	0.919				
	NC					42	35	28	26	21	18	17	16	14	11				

PAG,PAR

*SI UNITS

L/S	SIZE	300 x 100			500 x 150			600 x 150		750 x 150		900 x 150			1200 x 150			1500 x 150		
		150 x 150	200 x 150	250 x 150			450 x 200		600 x 200	750 x 200	900 x 200									
					200 x 200	300 x 250		450 x 250		600 x 250		750 x 250								
		A _c	0.020	0.020	0.035	0.037	0.071	0.086	0.108	0.116	0.146	0.176		0.183	0.200	0.222	0.274	0.359		
94	V _c	4.67	3.47	2.72	2.53	1.32	1.10	0.87	0.81											
	P _v	1.419	0.768	0.464	0.400	0.104	0.070	0.044	0.038											
	P _s	10.480	5.804	3.572	3.095	0.847	0.581	0.370	0.319											
	NC	37	28	22	21	11	9	7	7											
118	V _c		4.34	3.40	3.17	1.65	1.37	1.09	1.02	0.81										
	P _v		1.220	0.737	0.635	0.165	0.112	0.070	0.060	0.037										
	P _s		9.062	5.578	4.833	1.322	0.907	0.578	0.499	0.316										
	NC		34	27	25	14	11	9	9	7										
142	V _c		5.21	4.08	3.80	1.98	1.64	1.31	1.22	0.97	0.81									
	P _v		1.781	1.076	0.927	0.241	0.163	0.102	0.088	0.055	0.037									
	P _s		13.042	8.027	6.955	1.902	1.306	0.831	0.718	0.455	0.315									
	NC		41	32	30	16	14	11	10	8	7									
165	V _c		6.07	4.76	4.43	2.32	1.92	1.53	1.42	1.13	0.94									
	P _v		2.451	1.487	1.276	0.332	0.225	0.140	0.121	0.075	0.051									
	P _s		17.743	10.921	9.462	2.588	1.776	1.131	0.976	0.619	0.428									
	NC		47	38	35	19	16	13	12	10	8									
189	V _c			5.44	5.07	2.85	2.19	1.75	1.62	1.29	1.08	1.03								
	P _v			1.953	1.683	0.438	0.296	0.185	0.159	0.099	0.068	0.062								
	P _s			14.257	12.354	3.379	2.319	1.476	1.274	0.808	0.559	0.513								
	NC			43	40	21	18	14	13	11	9	9								
212	V _c			6.12	5.70	2.98	2.47	1.97	1.83	1.45	1.21	1.16								
	P _v			2.949	2.149	0.559	0.378	0.237	0.203	0.127	0.086	0.079								
	P _s			18.038	15.629	4.275	2.934	1.868	1.612	1.023	0.707	0.649								
	NC			48	45	24	20	16	15	12	10	10								
236	V _c				6.33	3.31	2.74	2.19	2.03	1.62	1.34	1.29								
	P _v				2.673	0.696	0.470	0.294	0.253	0.157	0.107	0.098								
	P _s				19.289	5.276	3.621	2.305	1.990	1.262	0.873	0.801								
	NC				49	27	22	18	17	13	11	11								
260	V _c				6.97	3.64	3.01	2.40	2.23	1.78	1.48	1.42	1.30							
	P _v				3.258	0.848	0.573	0.359	0.308	0.192	0.131	0.120	0.100							
	P _s				23.332	6.382	4.380	2.789	2.407	1.527	1.056	0.969	0.816							
	NC				54	29	24	20	18	15	12	12	11							
283	V _c				7.60	3.97	3.29	2.62	2.44	1.94	1.61	1.54	1.42	1.28						
	P _v				3.902	1.015	0.687	0.430	0.369	0.230	0.157	0.143	0.120	0.097						
	P _s				27.760	7.593	5.211	3.318	2.864	1.816	1.257	1.153	0.970	0.790						
	NC				59	32	26	21	20	16	13	13	12	11						
330	V _c					4.63	3.84	3.06	2.84	2.26	1.88	1.80	1.65	1.49						
	P _v					1.398	0.945	0.591	0.508	0.316	0.216	0.197	0.165	0.133						
	P _s					10.329	7.089	4.54	3.896	2.471	1.709	1.568	1.320	1.075						
	NC					37	31	25	23	18	15	15	14	12						
378	V _c					5.29	4.38	3.50	3.25	2.59	2.15	2.06	1.89	1.70	1.38					
	P _v					1.843	1.247	0.780	0.670	0.417	0.285	0.260	0.218	0.176	0.113					
	P _s					13.485	9.255	5.893	5.086	3.226	2.232	2.048	1.724	1.403	0.919					
	NC					42	35	28	26	21	18	17	16	14	11					

PERFORMANCE DATA - RETURN
REGISTERED GRILLES

PAR, PAG

*IMPERIAL UNITS

CFM	SIZE		12 x 4			20 x 6	24 x 6	30 x 6									
		6 x 6	8 x 6	10 x 6			18 x 8		24 x 8	30 x 8	36 x 8						
					8 x 8	12 x 10		18 x 10		24 x 10		30 x 10					
		Ac	0.218	0.293	0.373	0.401	0.768	0.927	1.162	1.251	1.571	1.890	1.973	2.151	2.384	2.947	3.868
200	V _c	918	683	536	499	260	216	172	160								
	P _v	0.056	0.030	0.018	0.016	0.004	0.003	0.002	0.001								
	P _s	0.413	0.228	0.141	0.122	0.033	0.023	0.015	0.013								
	NC	37	28	22	21	11	9	7	7								
250	V _c		854	670	623	326	270	215	200	159							
	P _v		0.048	0.029	0.025	0.007	0.004	0.003	0.002	0.001							
	P _s		0.357	0.220	0.190	0.052	0.036	0.023	0.020	0.012							
	NC		34	27	25	14	11	9	9	7							
300	V _c		1025	804	748	391	324	258	240	191	159						
	P _v		0.070	0.042	0.036	0.009	0.006	0.004	0.003	0.002	0.001						
	P _s		0.513	0.316	0.274	0.075	0.051	0.33	0.028	0.018	0.012						
	NC		41	32	30	16	14	11	10	8	7						
350	V _c		1195	938	873	456	378	301	280	223	185						
	P _v		0.097	0.058	0.050	0.013	0.009	0.006	0.005	0.003	0.002						
	P _s		0.699	0.430	0.373	0.102	0.070	0.045	0.038	0.024	0.017						
	NC		47	38	35	19	16	13	12	10	8						
400	V _c			1071	997	521	431	344	320	255	212	203					
	P _v			0.077	0.066	0.017	0.012	0.007	0.006	0.004	0.003	0.002					
	P _s			0.561	0.486	0.133	0.091	0.058	0.050	0.032	0.022	0.020					
	NC			43	40	21	18	14	13	11	9	9					
450	V _c			1205	1122	586	485	387	360	286	238	238					
	P _v			0.098	0.085	0.022	0.015	0.009	0.008	0.005	0.003	0.003					
	P _s			0.710	0.615	0.168	0.116	0.074	0.063	0.040	0.028	0.026					
	NC			48	45	24	20	16	15	12	10	10					
500	V _c				1247	651	539	430	400	318	265	253					
	P _v				0.105	0.027	0.019	0.012	0.010	0.006	0.004	0.004					
	P _s				0.759	0.208	0.143	0.091	0.078	0.050	0.034	0.032					
	NC				49	27	22	18	17	13	11	11					
550	V _c				1371	716	593	473	440	350	291	279	256				
	P _v				0.128	0.033	0.023	0.014	0.012	0.008	0.005	0.005	0.004				
	P _s				0.919	0.251	0.172	0.110	0.095	0.060	0.042	0.038	0.032				
	NC				54	29	24	20	18	15	12	12	11				
600	V _c				1496	781	647	516	480	382	317	304	279	252			
	P _v				0.154	0.040	0.027	0.017	0.015	0.009	0.006	0.006	0.005	0.004			
	P _s				1.093	0.299	0.205	0.131	0.113	0.072	0.049	0.045	0.038	0.031			
	NC				59	32	26	21	20	16	13	13	12	11			
700	V _c					912	755	602	560	445	370	355	325	294			
	P _v					0.055	0.037	0.023	0.020	0.012	0.008	0.008	0.006	0.005			
	P _s					0.407	0.279	0.178	0.153	0.097	0.067	0.062	0.052	0.042			
	NC					37	31	25	23	18	15	15	14	12			
800	V _c					1042	863	688	639	509	423	405	372	336	271		
	P _v					0.073	0.049	0.031	0.026	0.016	0.011	0.010	0.009	0.007	0.004		
	P _s					0.531	0.364	0.232	0.200	0.127	0.088	0.081	0.068	0.055	0.038		
	NC					42	35	28	26	21	18	17	16	14	11		

PER FOR ATED RE GIS TER S & GR ILLE S
PER FOR MANCE DATA - RET URN

PAR,PAG

*IMPERIAL UNITS

CFM	SIZE		12 x 4			20 x 6	24 x 6	30 x 6									
		6 x 6	8 x 6	10 x 6				18 x 8		24 x 8	30 x 8	36 x 8					
					8 x 8	12 x 10		18 x 10			24 x 10		30 x 10				
		Ac	0.218	0.293	0.373	0.401	0.768	0.927	1.162	1.251	1.571	1.890	1.973	2.151	2.384	2.947	3.868
900	V _c					1172	971	774	719	573	476	456	418	377	305		
	P _v					0.093	0.063	0.039	0.034	0.021	0.014	0.013	0.011	0.009	0.006		
	P _s					0.672	0.461	0.294	0.253	0.161	0.111	0.102	0.086	0.070	0.046		
	NC					47	39	31	29	23	20	19	17	16	13		
1000	V _c						1079	860	799	636	529	507	465	419	339	259	
	P _v						0.078	0.049	0.042	0.026	0.018	0.016	0.014	0.011	0.007	0.004	
	P _s						0.569	0.362	0.313	0.198	0.137	0.126	0.106	0.086	0.057	0.033	
	NC						43	35	32	26	22	21	19	17	14	11	
1200	V _c						1294	1033	959	764	635	608	558	503	407	310	
	P _v						0.114	0.071	0.061	0.038	0.026	0.024	0.020	0.016	0.010	0.006	
	P _s						0.819	0.521	0.450	0.285	0.197	0.0181	0.152	0.124	0.081	0.047	
	NC						51	41	38	31	26	25	23	21	17	13	
1400	V _c							1205	1119	891	741	709	651	587	475	362	
	P _v							0.098	0.084	0.052	0.036	0.033	0.027	0.022	0.014	0.008	
	P _s							0.709	0.612	0.388	0.269	0.246	0.207	0.169	0.111	0.064	
	NC							48	45	36	30	29	27	24	20	<15	
1600	V _c							1377	1279	1018	847	811	744	671	543	414	
	P _v							0.129	0.111	0.069	0.047	0.043	0.036	0.029	0.019	0.011	
	P _s							0.926	0.799	0.507	0.351	0.322	0.271	0.220	0.144	0.084	
	NC							54	51	41	34	33	30	27	22	17	
1800	V _c								1439	1145	952	912	837	755	611	465	
	P _v								0.142	0.088	0.060	0.055	0.046	0.037	0.024	0.014	
	P _s								1.011	0.641	0.444	0.407	0.343	0.279	0.183	0.106	
	NC								57	46	38	37	34	31	25	19	
2000	V _c									1273	1058	1014	930	839	679	517	
	P _v									0.110	0.075	0.069	0.057	0.046	0.030	0.017	
	P _s									0.792	0.548	0.502	0.423	0.344	0.226	0.131	
	NC									50	42	41	37	34	28	21	
2400	V _c										1270	1216	1116	1007	814	621	
	P _v										0.109	0.100	0.084	0.068	0.044	0.025	
	P _s										0.788	0.723	0.609	0.495	0.325	0.189	
	NC										50	48	44	40	33	25	

SYMBOLS

CFM : Air Volume in Cubic Feet Per Minute
Ac : Core area in square foot
V_c : Core velocity in foot per minute
P_v : Velocity pressure in inches water gauge
P_s : Negative Static Pressure in inches water

CONDITIONS

* Return
* Damper is fully open
* Noise Criteria is based on (10dB) room attenuation.

EGG CRATER EGISTERS & GRILLES
PERFORMANCE DATA - RETURN

ECR, ECG

*SI UNITS

L/S	SIZE	300 x 100		500 x 150		600 x 150		750 x 150		900 x 200		1200 x 250		1500 x 300		1800 x 300		2100 x 300	
		150 x 150	200 x 150	250 x 150	300 x 200	350 x 200	400 x 200	450 x 200	500 x 200	550 x 200	600 x 200	650 x 200	700 x 200	750 x 200	800 x 200	850 x 200	900 x 200	950 x 200	1000 x 200
		A _c	0.020	0.027	0.035	0.037	0.071	0.086	0.108	0.116	0.146	0.176	0.183	0.200	0.222	0.274	0.359	0.474	0.599
94	V _c	4.7	3.5	2.7	2.5	1.3	1.1	0.9	0.8										
	P _v	1.423	0.793	0.491	0.426	0.118	0.082	0.052	0.045										
	P _s	2.871	1.568	0.955	0.824	0.219	0.149	0.094	0.081										
	NC	29	21	16	15	<15	<15	<15	<15										
118	V _c		4.3	3.4	3.2	1.7	1.4	1.1	1.0	0.8									
	P _v		1.232	0.763	0.662	0.184	0.127	0.081	0.070	0.045									
	P _s		2.474	1.506	1.300	0.345	0.235	0.148	0.127	0.080									
	NC		27	21	19	<15	<15	<15	<15	<15									
142	V _c		5.2	4.1	3.8	2.0	1.6	1.3	1.2	1.0	0.8								
	P _v		1.766	1.093	0.949	0.264	0.182	0.116	0.101	0.064	0.045								
	P _s		3.591	2.185	1.887	0.501	0.341	0.215	0.185	0.116	0.080								
	NC		33	25	23	<15	<15	<15	<15	<15	<15								
165	V _c		6.1	4.8	4.4	2.3	1.9	1.5	1.4	1.1	0.9								
	P _v		2.393	1.482	1.286	0.357	0.246	0.158	0.136	0.087	0.060								
	P _s		4.920	2.994	2.586	0.686	0.467	0.294	0.253	0.159	0.109								
	NC		39	30	28	<15	<15	<15	<15	<15	<15								
189	V _c			5.4	5.1	2.6	2.2	1.7	1.6	1.3	1.1	1.0							
	P _v			1.928	1.674	0.465	0.321	0.205	0.177	0.113	0.079	0.072							
	P _s			3.933	3.397	0.902	0.613	0.387	0.333	0.209	0.143	0.131							
	NC			35	32	16	<15	<15	<15	<15	<15	<15							
212	V _c			6.1	5.7	3.0	2.5	2.0	1.8	1.5	1.2	1.2							
	P _v			2.432	2.111	0.587	0.404	0.259	0.224	0.143	0.099	0.091							
	P _s			5.003	4.321	1.147	0.780	0.492	0.423	0.265	0.182	0.167							
	NC			39	36	18	15	<15	<15	<15	<15	<15							
236	V _c				6.3	3.3	2.7	2.2	2.0	1.6	1.3	1.3							
	P _v				2.599	0.722	0.498	0.319	0.276	0.176	0.122	0.112							
	P _s				5.359	1.422	0.968	0.610	0.525	0.329	0.226	0.207							
	NC				41	20	17	<15	<15	<15	<15	<15							
260	V _c				7.0	3.6	3.0	2.4	2.2	1.8	1.5	1.4	1.3						
	P _v				3.137	0.871	0.601	0.385	0.333	0.212	0.147	0.135	0.114						
	P _s				6.510	1.728	1.176	0.741	0.637	0.400	0.274	0.251	0.211						
	NC				45	22	18	<15	<15	<15	<15	<15	<15						
283	V _c				7.6	4.0	3.3	2.6	2.4	1.9	1.6	1.5	1.4	1.3					
	P _v				3.724	1.035	0.713	0.475	0.395	0.252	0.175	0.161	0.136	0.111					
	P _s				7.777	2.064	1.405	0.885	0.761	0.478	0.328	0.300	0.252	0.204					
	NC				49	25	20	16	15	<15	<15	<15	<15	7					
330	V _c					4.6	3.8	3.1	2.8	2.3	1.9	1.8	1.7	1.5					
	P _v					1.402	0.967	0.619	0.535	0.341	0.237	0.218	0.184	0.150					
	P _s					2.828	1.924	1.213	1.043	0.655	0.449	0.411	0.345	0.279					
	NC					29	24	19	17	<15	<15	<15	<15	<15					
378	V _c					5.3	4.4	3.5	3.2	2.6	2.2	2.1	1.9	1.7	1.4				
	P _v					1.825	1.258	0.805	0.696	0.444	0.309	0.283	0.239	0.195	0.129				
	P _s					3.716	2.528	1.593	1.370	0.860	0.590	0.540	0.453	0.367	0.238				
	NC					34	27	21	20	16	<15	<15	<15	<15	<15				

EGG CR ATE REG IST ERS & G RIL LES
PER FOR MANC E DATA - R ETU RN

ECR,ECG

*IMPERIAL UNITS

CFM	SIZE	12 x 4		20 x 6		24 x 6		30 x 6		36 x 8		42 x 8		48 x 8		54 x 8	
		6 x 6	8 x 6	10 x 6	12 x 8	14 x 8	16 x 8	18 x 8	20 x 8	22 x 8	24 x 8	26 x 8	28 x 8	30 x 8	32 x 8	34 x 8	36 x 8
		8 x 8	10 x 8	12 x 10	14 x 10	16 x 10	18 x 10	20 x 10	22 x 10	24 x 10	26 x 10	28 x 10	30 x 10	32 x 10	34 x 10	36 x 10	38 x 10
		A _c	0.218	0.293	0.373	0.401	0.768	0.927	1.162	1.251	1.571	1.890	1.973	2.151	2.384	2.947	3.868
200	V _c	918	683	536	499	260	216	172	160								
	P _v	0.056	0.031	0.019	0.017	0.005	0.003	0.002	0.002								
	P _s	0.113	0.062	0.038	0.032	0.009	0.006	0.004	0.003								
	NC	29	21	16	15	<15	<15	<15	<15								
250	V _c		854	670	623	326	270	215	200	159							
	P _v		0.049	0.030	0.026	0.007	0.005	0.003	0.003	0.002							
	P _s		0.097	0.059	0.051	0.014	0.009	0.006	0.005	0.003							
	NC		27	21	19	<15	<15	<15	<15	<15							
300	V _c		1025	804	748	391	324	258	240	191	159						
	P _v		0.070	0.043	0.037	0.010	0.007	0.005	0.004	0.003	0.002						
	P _s		0.141	0.086	0.074	0.020	0.013	0.008	0.007	0.005	0.003						
	NC		33	25	23	<15	<15	<15	<15	<15	<15						
350	V _c		1195	938	873	456	378	301	280	223	185						
	P _v		0.094	0.058	0.051	0.014	0.010	0.006	0.005	0.003	0.002						
	P _s		0.194	0.118	0.102	0.027	0.018	0.012	0.010	0.006	0.004						
	NC		39	30	28	<15	<15	<15	<15	<15	<15						
400	V _c			1071	997	521	431	344	320	255	212	203					
	P _v			0.076	0.066	0.018	0.013	0.008	0.007	0.004	0.003	0.003					
	P _s			0.155	0.134	0.035	0.024	0.015	0.013	0.008	0.006	0.005					
	NC			35	32	16	<15	<15	<15	<15	<15	<15					
450	V _c			1205	1122	586	485	387	360	286	238	228					
	P _v			0.096	0.083	0.023	0.016	0.010	0.009	0.006	0.004	0.004					
	P _s			0.197	0.170	0.045	0.031	0.019	0.017	0.010	0.007	0.007					
	NC			39	36	18	15	<15	<15	<15	<15	<15					
500	V _c				1247	651	539	430	400	318	265	253					
	P _v				0.102	0.028	0.020	0.013	0.011	0.007	0.005	0.004					
	P _s				0.211	0.056	0.038	0.024	0.021	0.013	0.009	0.008					
	NC				41	20	17	<15	<15	<15	<15	<15					
550	V _c				1371	716	593	473	440	350	291	279	256				
	P _v				0.123	0.034	0.024	0.015	0.013	0.008	0.006	0.005	0.004				
	P _s				0.256	0.068	0.046	0.029	0.025	0.016	0.011	0.010	0.008				
	NC				45	22	18	<15	<15	<15	<15	<15	<15				
600	V _c				1496	781	647	516	480	382	317	304	279	252			
	P _v				0.147	0.041	0.028	0.018	0.016	0.010	0.007	0.006	0.005	0.004			
	P _s				0.306	0.081	0.055	0.035	0.030	0.019	0.013	0.012	0.010	0.008			
	NC				49	25	20	16	15	<15	<15	<15	<15	7			
700	V _c					912	755	602	560	445	370	355	325	294			
	P _v					0.055	0.038	0.024	0.021	0.013	0.009	0.009	0.007	0.006			
	P _s					0.111	0.076	0.048	0.041	0.026	0.018	0.016	0.014	0.011			
	NC					29	24	19	17	<15	<15	<15	<15	<15			
800	V _c					1042	863	688	639	509	423	405	372	336	271		
	P _v					0.072	0.050	0.032	0.027	0.017	0.012	0.011	0.009	0.008	0.005		
	P _s					0.146	0.100	0.063	0.054	0.034	0.023	0.021	0.018	0.014	0.009		
	NC					34	27	21	20	16	<15	<15	<15	<15	<15		

EGG CRATE REGISTERS & GRILLES PERFORMANCE DATA - RETURN

ECR,ECG

*SI UNITS

L/S	SIZE	300 x 100		500 x 150		600 x 150		750 x 150		900 x 200		1200 x 250		1500 x 300		1800 x 300	
		150 x 150	200 x 150	250 x 150	300 x 200	350 x 250	400 x 250	450 x 250	500 x 250	600 x 300	700 x 300	800 x 300	900 x 300	1000 x 300	1200 x 300	1500 x 300	1800 x 300
		A _c	0.020	0.027	0.035	0.037	0.071	0.086	0.108	0.116	0.146	0.176	0.183	0.200	0.222	0.274	0.359
425	V _c						6.0	4.9	3.9	3.7	2.9	2.4	2.3	2.1	1.9	1.6	
	P _v						2.302	1.587	1.016	0.879	0.560	0.389	0.358	0.302	0.246	0.162	
	P _s						4.726	3.216	2.026	1.743	1.094	0.750	0.687	0.576	0.467	0.303	
	NC						38	31	24	23	18	<15	<15	<15	<15	<15	
472	V _c							5.5	4.4	4.1	3.2	2.7	2.6	2.4	2.1	1.7	1.3
	P _v							1.954	1.251	1.082	0.690	0.479	0.440	0.371	0.303	0.200	0.117
	P _s							3.988	2.513	2.162	1.357	0.931	0.852	0.714	0.579	0.376	0.215
	NC							35	27	25	20	16	15	<15	<15	<15	<15
566	V _c							6.6	5.2	4.9	3.9	3.2	3.1	2.8	2.6	2.1	1.6
	P _v							2.800	1.792	1.550	0.988	0.687	0.631	0.532	0.434	0.286	0.167
	P _s							5.788	3.647	3.137	1.969	1.351	1.237	1.037	0.840	0.545	0.313
	NC							42	33	31	24	20	19	17	<15	<15	<15
661	V _c								6.1	5.7	4.5	3.8	3.6	3.3	3.0	2.4	1.8
	P _v								2.429	2.101	1.340	0.931	0.855	0.721	0.589	0.388	0.227
	P _s								4.997	4.298	2.698	1.850	1.694	1.421	1.151	0.747	0.428
	NC								39	36	28	23	22	20	18	<15	<15
755	V _c								7.0	6.5	5.2	4.3	4.1	3.8	3.4	2.8	2.1
	P _v								3.162	2.734	1.744	1.211	1.113	0.939	0.766	0.504	0.295
	P _s								6.564	5.646	3.544	2.431	2.226	1.866	1.512	0.981	0.563
	NC								45	42	33	27	26	23	21	17	<15
849	V _c									7.3	5.8	4.8	4.6	4.3	3.8	3.1	2.4
	P _v									3.449	2.200	1.528	1.404	1.184	0.966	0.636	0.372
	P _s									7.182	4.508	3.092	2.831	2.374	1.923	1.248	0.716
	NC									47	37	30	29	26	24	19	<15
944	V _c										6.5	5.4	5.1	4.7	4.3	3.4	2.6
	P _v										2.708	1.881	1.728	1.458	1.190	0.783	0.458
	P _s										5.591	3.835	3.511	2.944	2.385	1.547	0.888
	NC										42	34	33	30	27	21	16
1133	V _c											6.5	6.2	5.7	5.1	4.1	3.2
	P _v											2.696	2.476	2.088	1.704	1.122	0.656
	P _s											5.565	5.096	4.272	3.462	2.246	1.289
	NC											41	40	36	32	26	19

SYMBOLS:

CFM : Air Volume in Litre per second
A_c : Core area in square metre
V_c : Core Velocity in metre per second
P_v : Velocity Pressure in mm water gauge
P_s : Negative static Pressure in mm water gauge
NC : Noise Criteria

CONDITIONS

* Return
* Damper is fully open
* Noise Criteria is based on (10dB) room attenuation.

EGG CRATE REGISTERS & GRILLES PERFORMANCE DATA - RETURN

ECR,ECG

*IMPERIAL UNITS

CFM	SIZE																
		12 x 4				20 x 6				24 x 6				30 x 6			
		6 x 6	8 x 6	10 x 6						18 x 8				24 x 8	30 x 8	36 x 8	
					8 x 8	12 x 10				18 x 10				24 x 10		30 x 10	
	A _c	0.218	0.293	0.373	0.401	0.763	0.927	1.162	1.251	1.571	1.890	1.973	2.151	2.384	2.947	3.868	
900	V _c					1172	971	774	719	573	476	456	418	377	305		
	P _v					0.091	0.062	0.040	0.035	0.022	0.015	0.014	0.012	0.010	0.006		
	P _s					0.186	0.127	0.080	0.069	0.043	0.030	0.027	0.023	0.018	0.012		
	NC					38	31	24	23	18	<15	<15	<15	<15	<15		
1000	V _c						1079	860	799	636	529	507	465	419	339	259	
	P _v						0.077	0.049	0.043	0.027	0.019	0.017	0.015	0.012	0.008	0.005	
	P _s						0.157	0.099	0.085	0.053	0.037	0.034	0.028	0.023	0.015	0.008	
	NC						35	27	25	20	16	15	<15	<15	<15	<15	
1200	V _c						1294	1033	959	764	635	608	558	503	407	310	
	P _v						0.110	0.071	0.061	0.039	0.027	0.025	0.021	0.017	0.011	0.007	
	P _s						0.228	0.144	0.124	0.078	0.053	0.049	0.041	0.033	0.021	0.021	
	NC						42	33	31	24	20	19	17	15	<15	<15	
1400	V _c							1205	1119	891	741	709	651	587	475	362	
	P _v							0.096	0.083	0.053	0.037	0.034	0.028	0.023	0.015	0.009	
	P _s							0.197	0.169	0.106	0.073	0.067	0.056	0.045	0.029	0.017	
	NC							39	36	28	23	22	20	18	<15	<15	
1600	V _c							1377	1279	1018	847	811	744	671	543	414	
	P _v							0.124	0.108	0.069	0.048	0.044	0.037	0.030	0.020	0.012	
	P _s							0.258	0.222	0.140	0.096	0.088	0.073	0.060	0.039	0.022	
	NC							45	42	33	27	26	23	21	17	<15	
1800	V _c								1439	1145	952	912	837	755	611	465	
	P _v								0.136	0.087	0.060	0.055	0.047	0.038	0.025	0.015	
	P _s								0.283	0.177	0.122	0.111	0.093	0.076	0.049	0.028	
	NC								47	37	30	29	26	24	19	<15	
2000	V _c									1273	1058	1014	930	839	679	517	
	P _v									0.107	0.074	0.068	0.057	0.047	0.031	0.018	
	P _s									0.220	0.151	0.138	0.116	0.094	0.061	0.035	
	NC									42	34	33	30	27	21	16	
2400	V _c										1270	1216	1116	1007	814	621	
	P _v										0.106	0.097	0.082	0.067	0.044	0.026	
	P _s										0.219	0.201	0.168	0.136	0.088	0.051	
	NC										41	40	36	32	26	19	

SYMBOLS:

CFM :Air V olume in Cubic Feet Per Minute
A_c :Core area in square foot
V_c :Core V elocity in foot per minute
P_v :V elocity Pressure in inches water gauge
P_s :Negative st atic Pressure in inche water gauge
NC :Noise Criteria

CONDITIONS

* Return
* Damper is fully open
* Noise Criteria is based on (10dB) room attenuation.

DOOR GRILLE S PERFORMANCE DATA

DG

*SI UNITS

A _c M ²	NOMINAL SIZE MM	V _c M/S	0.508	0.762	1.016	1.27	1.524	1.778	2.032
		P _v MMWG	0.015	0.035	0.0625	0.0975	0.14	0.19	0.250
		P _s MMWG	0.275	0.65	1.15	1.825	2.6	3.525	4.65
0.02	250 x100	L/S	10	15	20	25	30	35	40
		NC	-	-	-	-	-	16	19
0.05	400x150	L/S	26	40	53	66	79	92	106
		NC	-	-	17	24	28	31	35
0.07	500x150,400x200	L/S	35	52	70	87	105	122	140
		NC	-	-	19	25	30	33	36
0.09	700x150,500x200,400x250	L/S	47	70	93	117	140	164	187
		NC	-	15	23	29	32	36	40
0.14	750x200,600x250,500x300,400x350	L/S	69	104	139	173	208	243	277
		NC	-	19	26	31	37	41	44
0.19	800x250,650x300,550x350,500x400	L/S	94	142	189	236	283	330	378
		NC	-	24	31	37	42	46	49
0.23	800x300,700x350,600x400,550x450	L/S	118	177	236	295	354	413	472
		NC	16	27	34	40	44	48	52
0.29	850x350,750x400,650x450, 600x500	L/S	145	218	291	363	436	509	581
		NC	19	30	37	43	47	51	55
0.35	850x400,750x450,700x500,600x550	L/S	178	267	356	445	534	623	712
		NC	22	32	40	46	50	54	58
0.40	850x450,800x500,700x550,650x600	L/S	204	306	409	511	613	715	817
		NC	24	34	42	47	52	56	60
0.44	850x500,800x550, 700x600,650x650	L/S	224	336	447	559	671	783	895
		NC	24	35	42	48	52	57	62
0.50	850x550,800x600,750x650,700x700	L/S	252	379	505	631	757	884	1010
		NC	26	36	44	50	55	58	63

SYMBOLS:

L/S	:Air volume in litre per second
A _c	:Core Area in meter square
V _c	:Core Velocity in meter per second
NC	:Noise Criteria
P _v	:Velocity Pressure in mm water guage
P _s	:Static Pressure in mm water guage

DOOR GRILLES PERFORMANCE DATA

DG

*IMPERIAL UNITS

A _c FT ²	NOMINAL SIZE INCH	V _c FPM	100	150	200	250	300	350	400
		P _v IWG	0.0006	0.0014	0.0025	0.0039	0.0056	0.0076	0.010
		P _s IWG	0.011	0.026	0.046	0.073	0.104	0.141	0.186
0.21	10 x 4	CFM	21	32	42	53	63	74	84
		NC	-	-	-	-	-	16	19
0.56	16 x 6	CFM	56	84	112	140	168	196	224
		NC	-	-	17	24	28	31	35
0.74	20x6, 6x8	CFM	74	111	148	185	222	259	296
		NC	-	-	19	25	30	33	36
0.99	28x6, 20x8, 16x10	CFM	99	149	198	248	297	347	396
		NC	-	15	23	29	32	36	40
1.47	30x8, 20x12, 24x10, 16x14	CFM	147	221	294	368	441	515	588
		NC	-	19	26	31	37	41	44
2.00	32x10, 26x12, 22x14, 20x16	CFM	200	300	400	500	600	700	800
		NC	-	24	31	37	42	46	49
2.50	32x12, 28x14, 24x16, 22x18	CFM	250	375	500	625	750	875	1000
		NC	16	27	34	40	44	48	52
3.08	34x14, 30x16, 26x18, 24x20,	CFM	308	462	616	770	924	1078	1232
		NC	19	30	37	43	47	51	55
3.77	34x16, 30x18, 28x20, 24x22	CFM	377	556	754	943	1131	1320	1508
		NC	22	32	40	46	50	54	58
4.33	34x18, 32x20, 28x22, 26x24	CFM	433	650	866	1083	1299	1516	1732
		NC	24	34	42	47	52	56	60
4.74	34x20, 32x22, 28x24, 26x26	CFM	474	711	948	1185	1422	1659	1896
		NC	24	35	42	48	52	57	62
5.35	34x22, 32x24, 30x26, 28x28	CFM	535	803	1070	1338	1605	1873	2140
		NC	26	36	44	50	55	58	63

SYMBOLS:

CFM	:Air volume in cubic foot per minute
A _c	:Core Area in feet square
V _c	:Core Velocity in feet per minute
NC	:Noise Criteria
P _v	:Velocity Pressure in inches water gauge
P _s	:Static Pressure in inches water gauge

Ordering Data

Available Surface Finishes For Grilles and Registers:

- Natural Matt Silver Anodized.
- Powder Coating (Standard Colors are white RAL 9010 I 9016, other optional colors if required to be provided in RAL- No. only and charged extra).
- Aluminium in Mill Finish.
- Other Special Finishes (on request if available).

Available Surface Finishes For Opposed Blade Dampers:

- Aluminium in Mill Finish (standard).
- Matt Black Powder Coating (optional).

Ordering Specifications: Specify:

1. Grille I Register Description (Supply, Return, Extract, Exhaust, Fresh Air ...etc).
2. Blades Mounting (Not required for Fresh Air and Eggcrate Grilles I Registers).
3. Single I Double Deflection (Not required for Fresh Air and Eggcrate Grilles I Registers).
4. Opposed Blade Damper to be mentioned only: -
- If required in black color.
- Or, in case it's attached with Fresh Air or Eggcrate Grilles.
5. Nominal I Neck size.
6. Quantity.
7. Grille I Register Surface Finish.
8. RAL- No. (only mention if powder coating surface finish is required).
9. Type of Fixing (Concealed or Face Screw Fixing).
10. Optional Accessories or Remarks (Aluminium Washable Filter, Gasket ... or others).

Example 1:

1	2	3	4	5	6	7	8	9	10
SAR	HFB	DD	BD	20" x 8" 500 x 200 (mm)	150	Powder Coating	9016	Concealed	With Rubber Gasket

Example 2:

1	2	3	4	5	6	7	8	9	10
FAG + D c/w FILTER	-	-	D	12" x 6" 300 x 150 (mm)	23	Silver Anodized	-	Concealed	(Double Frame) Fixed Blades < 45°

Example 3:

1	2	3	4	5	6	7	8	9	10
ECG + F	-	-	-	12" x 8" 300 x 200 (mm)	10	Powder Coating	1015 (Optional)	Screw	With Filter

DOOR TRANSFER GRILLES

CONTENTS

01	Introduction, Features & Characteristics.
02	Models, Profiles used in Door Grilles.
03	Mounting Instructions, Face Screw Fixing, Effective Area Values.
04	Selection Diagrams.
05	Ordering Data.



Engineering Notes:

➔ Our Company Door Transfer Grilles of the DG Model are particularly designed to allow the passage of air from a conditioned space to another while preventing vision. They are widely used, not only in doors, panels or partitions, but

also in places of conventional exhaust and return air grilles where it's required that the interior of the duct be hidden.

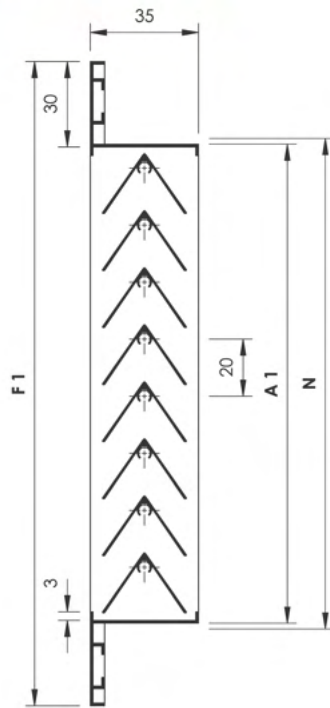


➔ Features & Characteristics:

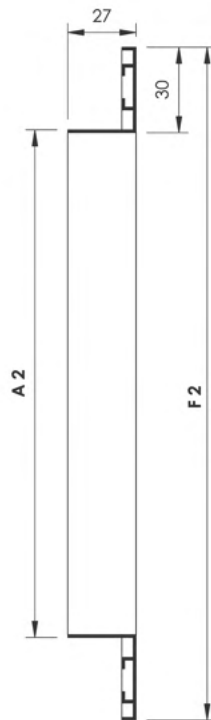
- Construction: Frame & blades are made of high quality Extruded Aluminium Profiles of 6063 Alloy.
- Frame Flange width: 30 mm.
- Blades: Inverted "V" horizontal cross section louvers arranged to overlap each other to be Sight-Tight when viewed from any angle.
- Blades pitch: blades are spaced at a distance of 20 mm.
- The inverted "V" louver cross section not only blocks vision, but also provides additional strength and rigid construction.
- Available in wide variety of standard neck sizes ranging from 200 x 100 up to 1200 x 500 mm (other none-Standard Sizes are available on request).
- Telescopic frame suitable for doors or partitions from 25 - 55 mm thick (Fixed on both sides of the door).
- The frame of the Door Transfer Grille is composed of two parts, one part is the fixed one, holding the core and can be fixed to one side of the door or partition. While the other part, the sliding one, is fixed to the other side of the door or partition. Thus the sliding frame gives the facility of installing this grille to different thicknesses of doors or partitions.
- The large free area (up to 70%) is capable of transferring high air volumes at minimum pressure loss and noise level.
- The frame mounting holes are dimpled, allowing for a counter-sunk fastener head appearance.
- Available with Foam type Rubber Gasket for air sealing (provided as an option).
- Mounting instructions: see page No. DG- 03.
- Surface Finishes: see page No. DG- 05

Construction and Dimensional Detail

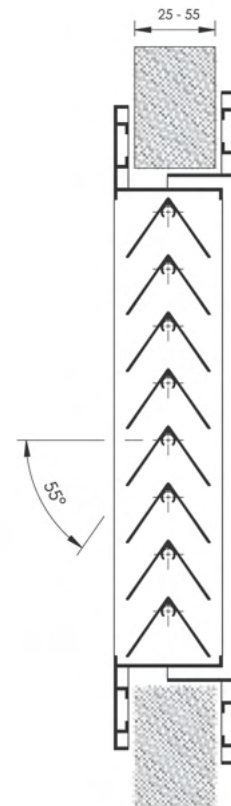
Model DG



Fixed Frame



Sliding Frame



Door Grille

N : Nominal / Listed Size = Length (L) x Height (H) in mm

Case I: Specified height (H) in cm is even figure :

A 1 = Actual Size = (L-10) x (H-15)

F 1 = Face Size = (L+50) x (H+45)

A 2 = Actual Size = (L-5) x (H-10)

F 2 = Face Size = (L+55) x (H+50)

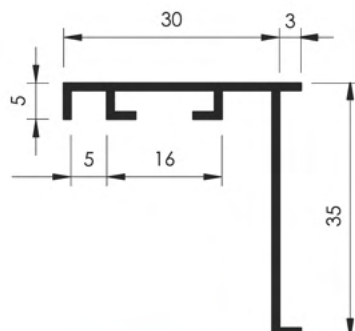
Case II: Specified height (H) in cm is even figure :

A 1 = Actual Size = (L-10) x (H-5)

F 1 = Face Size = (L+50) x (H+55)

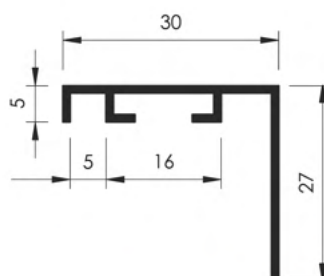
A 2 = Actual Size = (L-5) x (H)

F 2 = Face Size = (L+55) x (H+60)



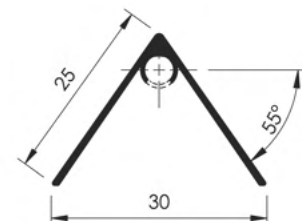
Frame Profile Section

Fixed Frame



Frame Profile Section

Sliding Frame



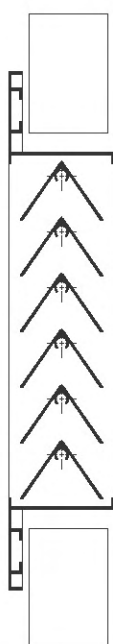
Inverted "V" Blade Profile Section

Door Grilles

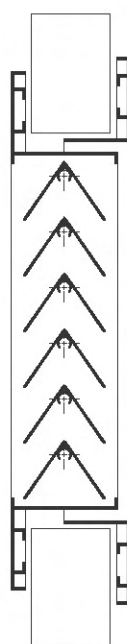
• All Dimensions are in mm and subject to ± 0.2 mm tolerance.

➔ Mounting Instructions:

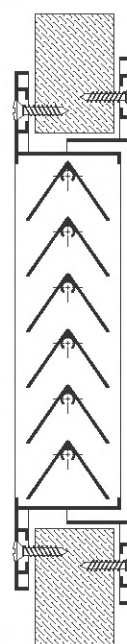
- Insert the counter frame in the door portion opening and fix with screws using the holes on the border edge.
- On the opposite part, install the grille with frame in a way that allows the telescopic port to open into the counter frame. Fix with screws.



Step 1



Step 2



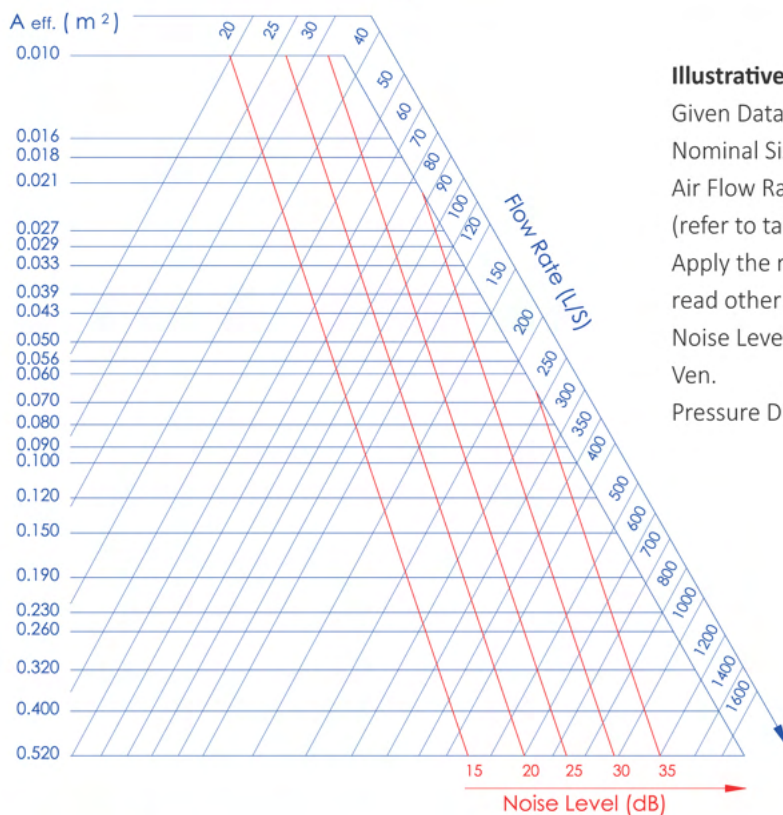
- Insert the counterframe in the door portion opening and fix with screws using the holes on the border edge.
- On the opposite part, install the grille with frame in a way that allows the telescopic port to open into the counter frame. Fix with screws.
- The Door Grille is fixed to the door or partition by means of visible counter-sunk screws.

Effective Area Values for Door Transfer Grilles In (m²)

L H	100	150	200	250	300	400	500
150	0.005	0.008					
200	0.010	0.018	0.027				
250	0.014	0.025	0.040	0.045			
300	0.016	0.029	0.043	0.057	0.070		
400	0.021	0.039	0.056	0.073	0.090	0.120	
500	0.027	0.050	0.070	0.095	0.120	0.150	0.190
600	0.033	0.060	0.090	0.120	0.150	0.190	0.260
800	0.043	0.080	0.120	0.155	0.190	0.260	0.320
1000	0.056	0.100	0.150	0.190	0.230	0.320	0.400
1200	0.070	0.120	0.190	0.225	0.260	0.400	0.520

- L & H Dimensions are in mm.

Selection Diagram



Illustrative Example:

Given Data :

Nominal Size: 400 x 200 mm

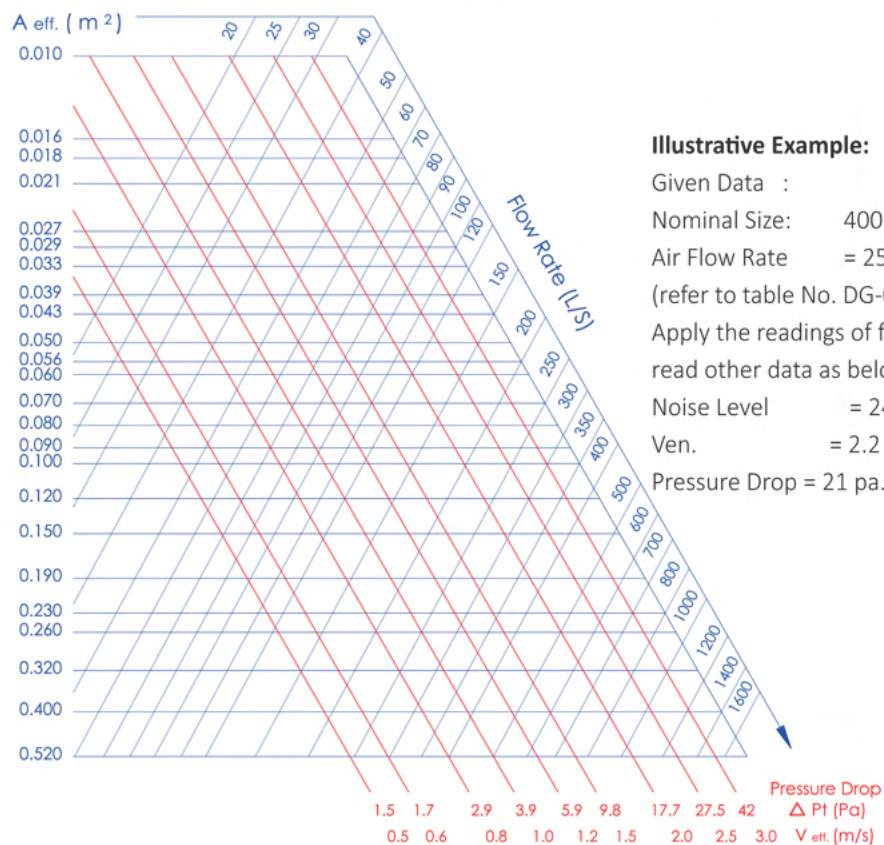
Air Flow Rate = 255 CFM = 120 (L/s) A_{eff} = 0.056 m^2
(refer to table No. DG-01)

Apply the readings of flow rate and A_{eff} on the chart and read other data as below:

Noise Level = 24 dB.

Ven. = 2.2 m/s.

Pressure Drop = 21 pa.



Illustrative Example:

Given Data :

Nominal Size: 400 x 200 mm

Air Flow Rate = 255 CFM = 120 (L/s) A_{eff} = 0.056 m^2
(refer to table No. DG-01)

Apply the readings of flow rate and A_{eff} on the chart and read other data as below:

Noise Level = 24 dB.

Ven. = 2.2 m/s.

Pressure Drop = 21 pa.

Ordering Data



• Available Surface Finishes for Door Transfer Grilles:

- Natural I Matt Silver Anodized.
- Powder Coating (Standard Colors are white RAL 901019016, other optional colors if required to be provided in RAL - No. only and charged extra).
- Aluminum in Mill Finish.
- Other Special finishes (on request if available).



• Ordering Specifications:

NatuSpecify:

1. Door Grille Description I Model (DG).
2. Nominal I Neck size.
3. Quantity.
4. Door Grille Surface Finish.
5. RAL- No. (only mention if powder coating surface finish is required).
6. Rubber Gasket (only mention if required).

1	2	3	4	5	6
DG	12" x 8" 300 x 200 (mm)	25	Powder Coating	9016	—

1	2	3	4	5	6
DG	20" x 10" 500 x 250 (mm)	40	Silver Anodized	—	With Rubber Gasket

1	2	3	4	5	6
DG	16" x 12" 400 x 300 (mm)	6	Mill Finish	—	—



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